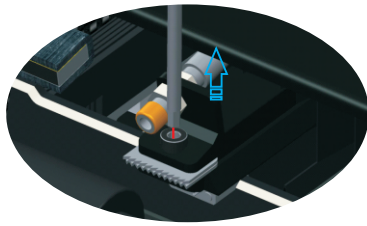
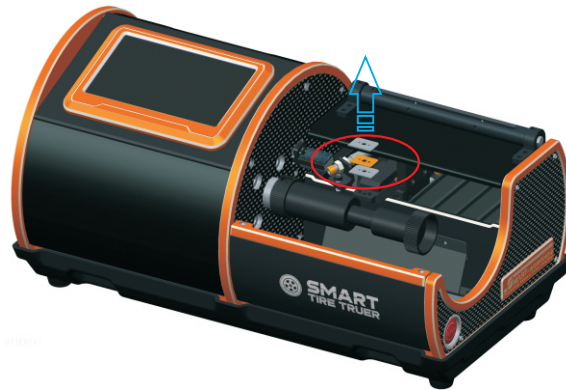
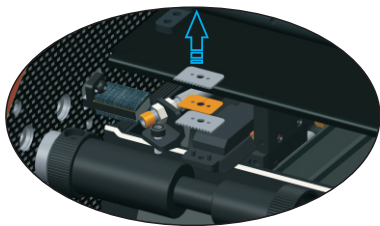


1. Use 2.5mm allen key to loosen up the screw. After that put the laser a side.

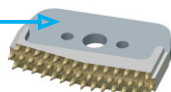


2. Power off the main power of the truer before taking out the cutting bit.

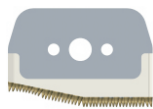


3. Follow the installation is shown in the figure below to install the carbide cutter blade.

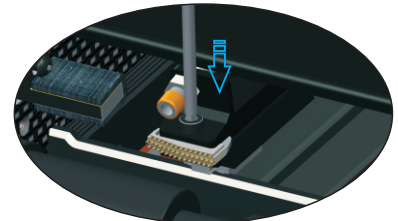
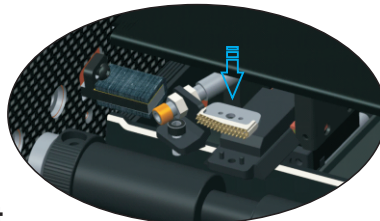
Top surface



Left



Right

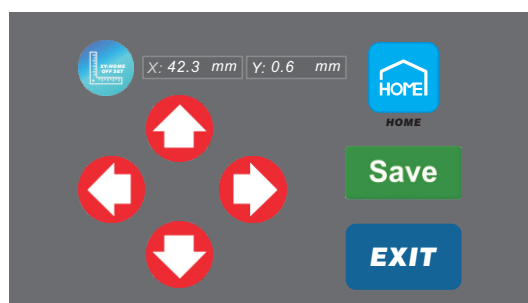


4. Upgrade the latest software according to service manual instruction.
(use software Ver. 1.7 or above)

5. Reset the truer and Key-in the carbide blade length (19.0mm) according to service manual instruction.

6. Power on the truer. The cutting bit block will back to the home position.
Please take note that you need to calibrate the truer after changing the cutting bit.

6.1 Click XY-HOME icon to enter the calibration page.

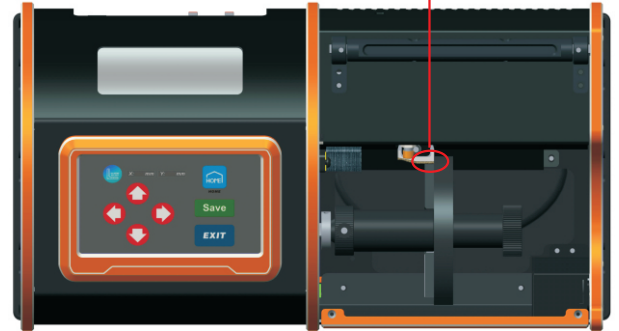
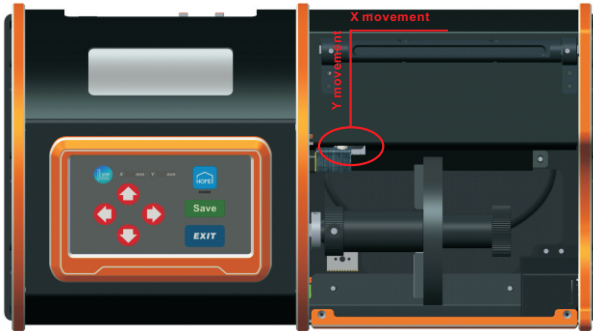




- 6.2 After entering the calibration page you must click the HOME icon to move the cutting bit block back to the home position.
- 6.3 Using the four direction arrow to move the right side of cutting bit near to the alignment block.



The cutting bit block move to Home position

Move the cutting bit to the steps of alignment block.



- 6.4 Press save button to save the mechanical 0 point. The cutting bit block will be moving back to home position, after that it will go back to mechanical 0 point. 
- 6.5 Press exit button to quit calibration page. 
- 7. Confirm the new carbide tools length is correct before use.