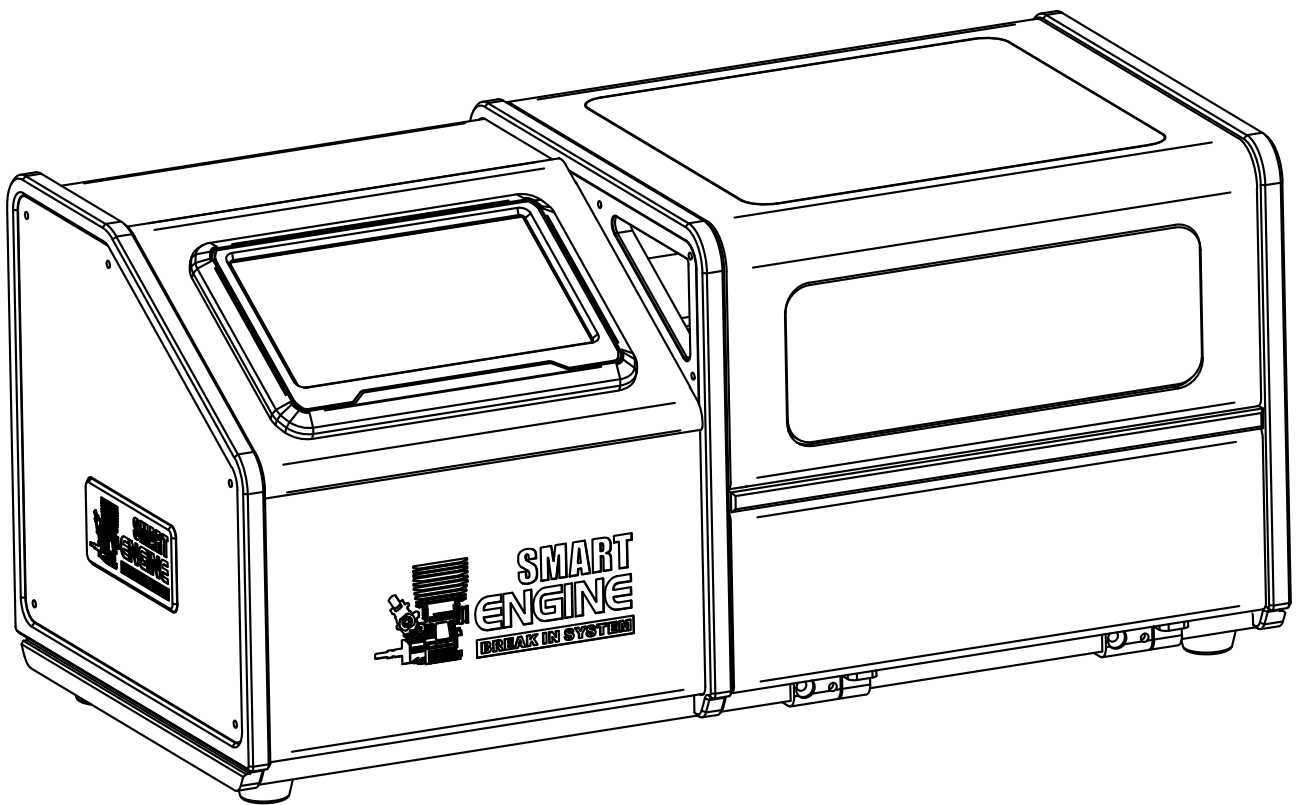


# INSTRUCTION MANUAL



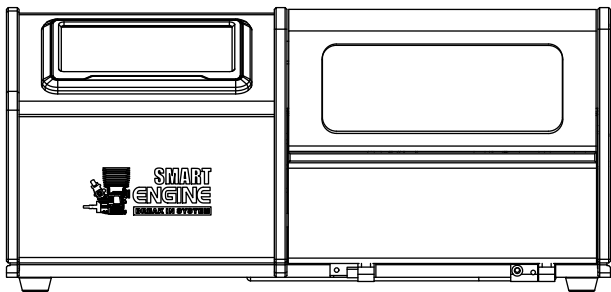
# Menu

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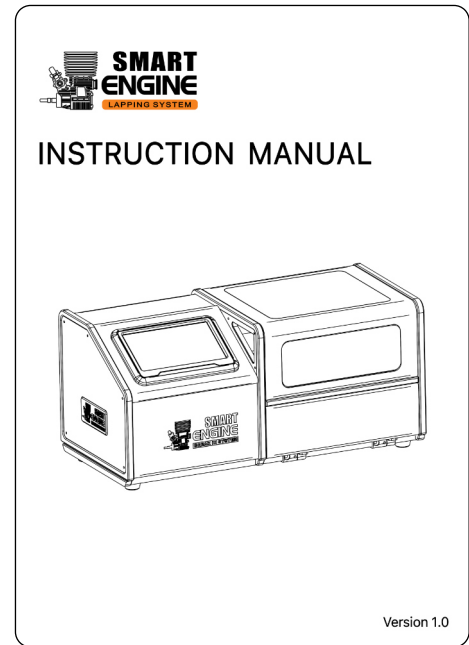
- 1 - 3 ..... Item List
- 4 - 6 ..... Product Guide
- 7 - 8 ..... Fuel Line Diagram - Oil Running
- 9 - 12 ..... Page Naming
- 13 - 15 ..... Parameter Explain
- 16 - 27 ..... Start With Oil Running
- 28 - 29 ..... Spring Tension Installation
- 30 - 40 ..... Start With Oil Bath
- 41 - 43 ..... Withdraw Oil
- 44 - 55 ..... Switch to Oil Bath Module
- 56 - 66 ..... Switch to Oil Running Module
- 67 ..... How to open Oil Filter

# Item List

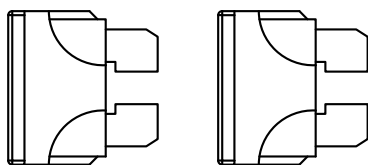
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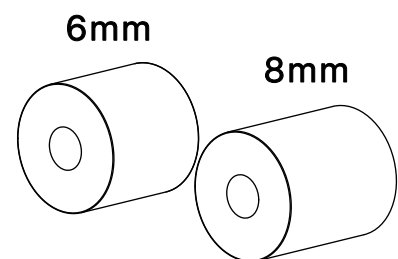
Lapping System x 1



Instruction Manual x 1



Spare Fuses



Crankshaft Spacer

# Item List

---

## Oil Running

Heatsink With Heater X 1

Engine Mount Spacer (0.5mm, 1mm & 2mm) X each 1  
**2mm spacer mounted on machine**

Oil Tube 0.5m (For Pump In/Out use) X 1

Oil Tube Clip (For Pump In/Out use) X 1

Straight Oil Tube Connector X 1 (Spare)

Horizontal Oil Tube Connector X 1 (Spare)

Top Outlet X 1

Shaft Coupling X 1

Crankshaft Spring Tension Set X 1

Rubber Seal X 1

.21 Exhaust Outlet X 1

.21 Inlet (15mm) X 1

.21 Inlet (13.85mm) X 1

Oil Tank Pressure Control Nut - Black X 1

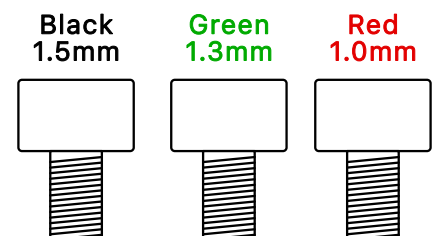
Oil Tank Pressure Control Nut - Green X 1

Oil Tank Pressure Control Nut - Red X 1

.12 Exhaust Outlet - options X 1

.12 Inlet (13mm) - options X 1

.12 Inlet (12mm) - options X 1



# Item List

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## Oil Bath

Sleeve Holder With Washer X 1

Engine Mount Spacer (0.5mm, 1mm & 1.5mm) X each 1  
**1.5mm spacer mounted on machine**

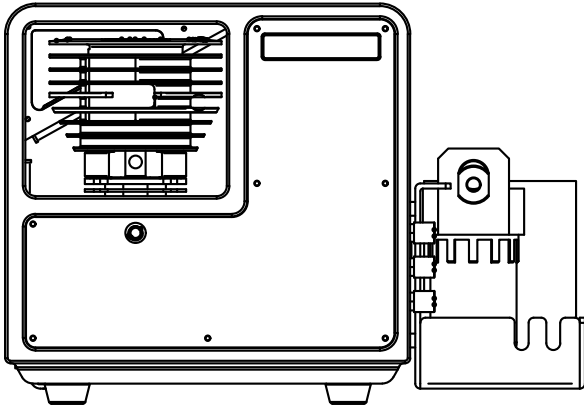
Shaft Coupling X 1

Oil Seal X 1 (Spare)

O-Ring X 2 (Spare)

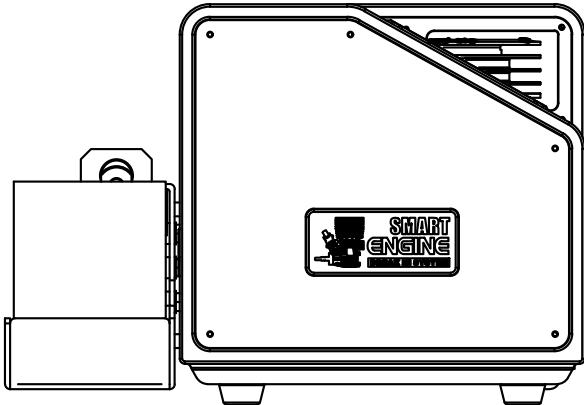
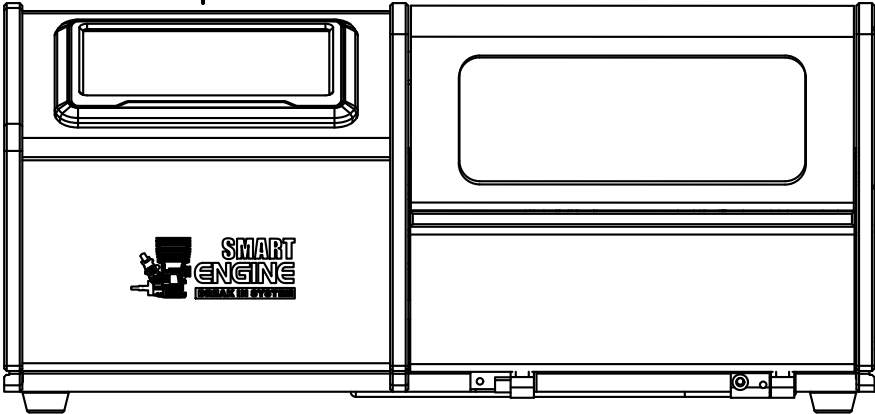
# Product Guide

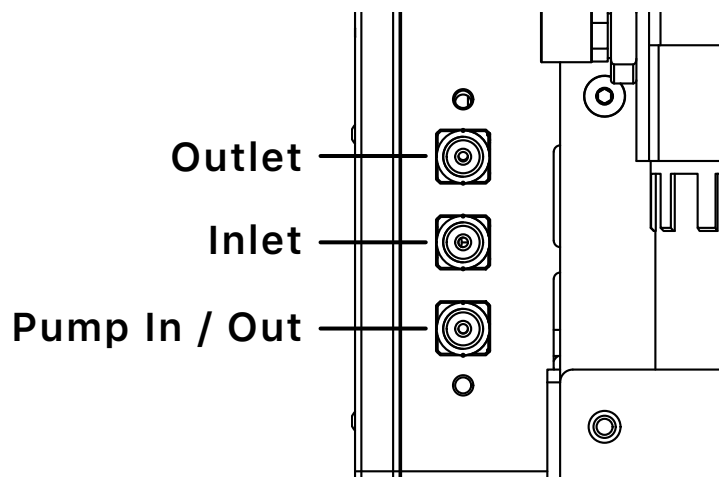
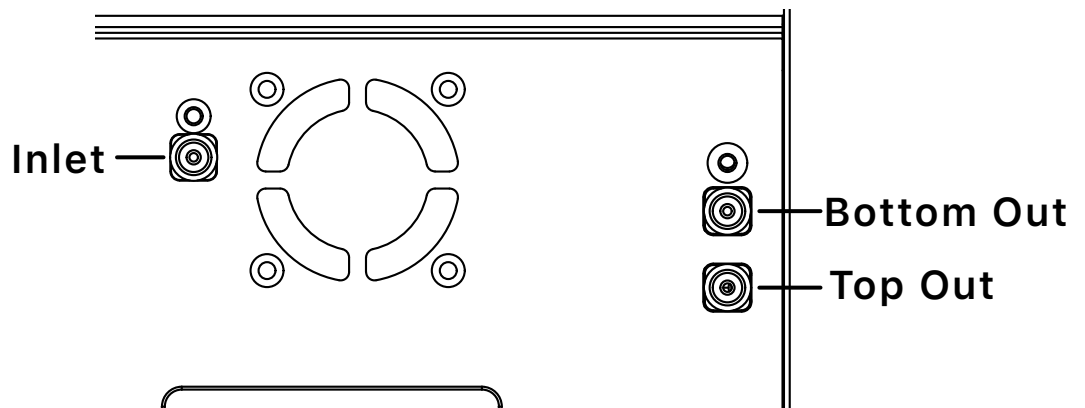
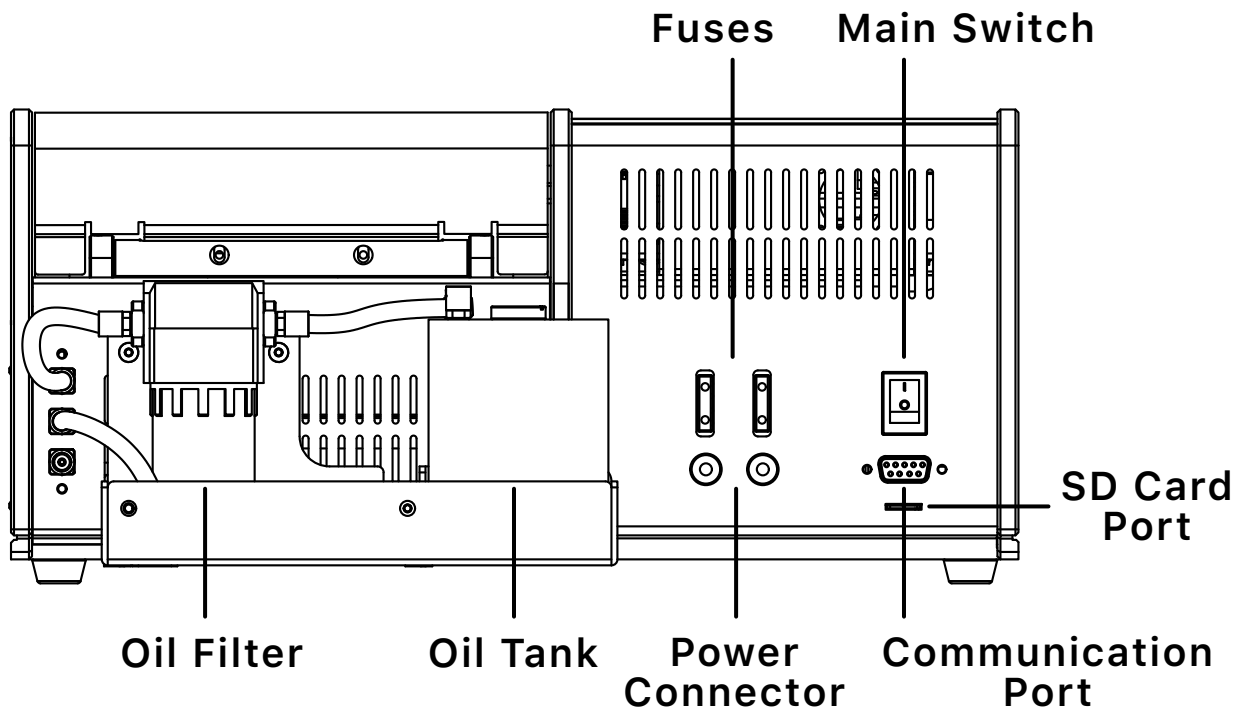
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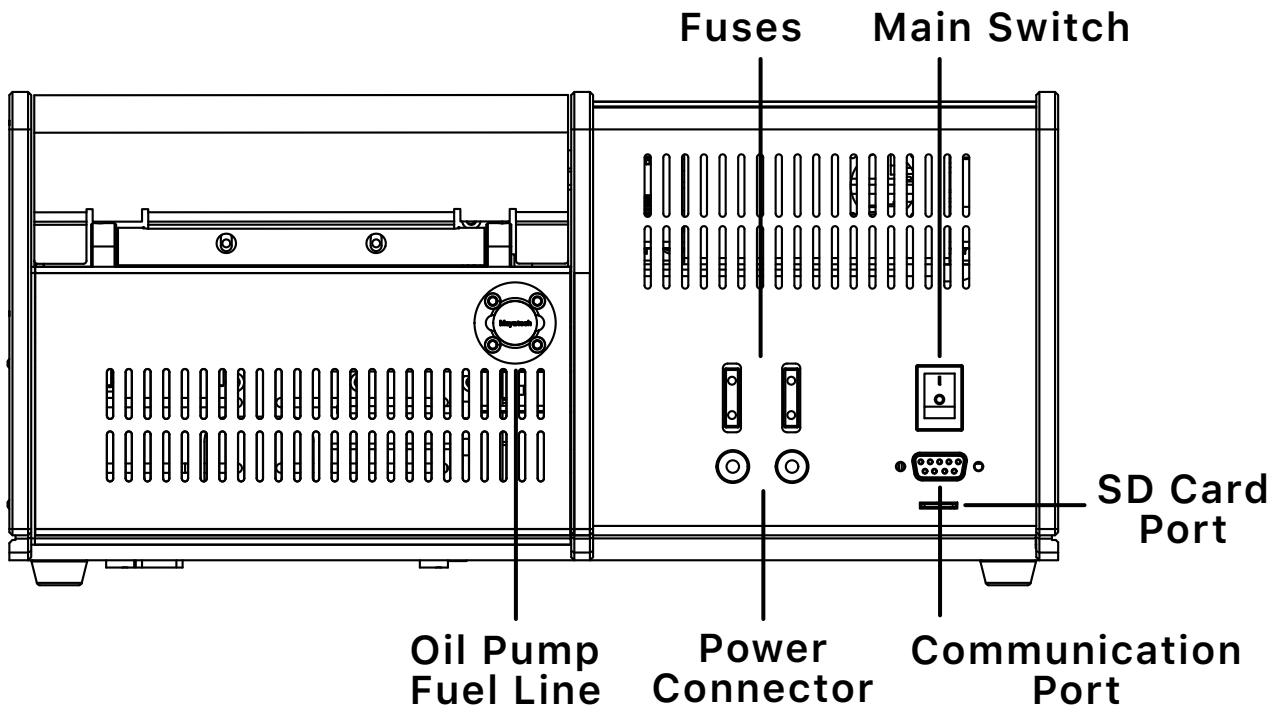


Touch Panel

Safety Cover



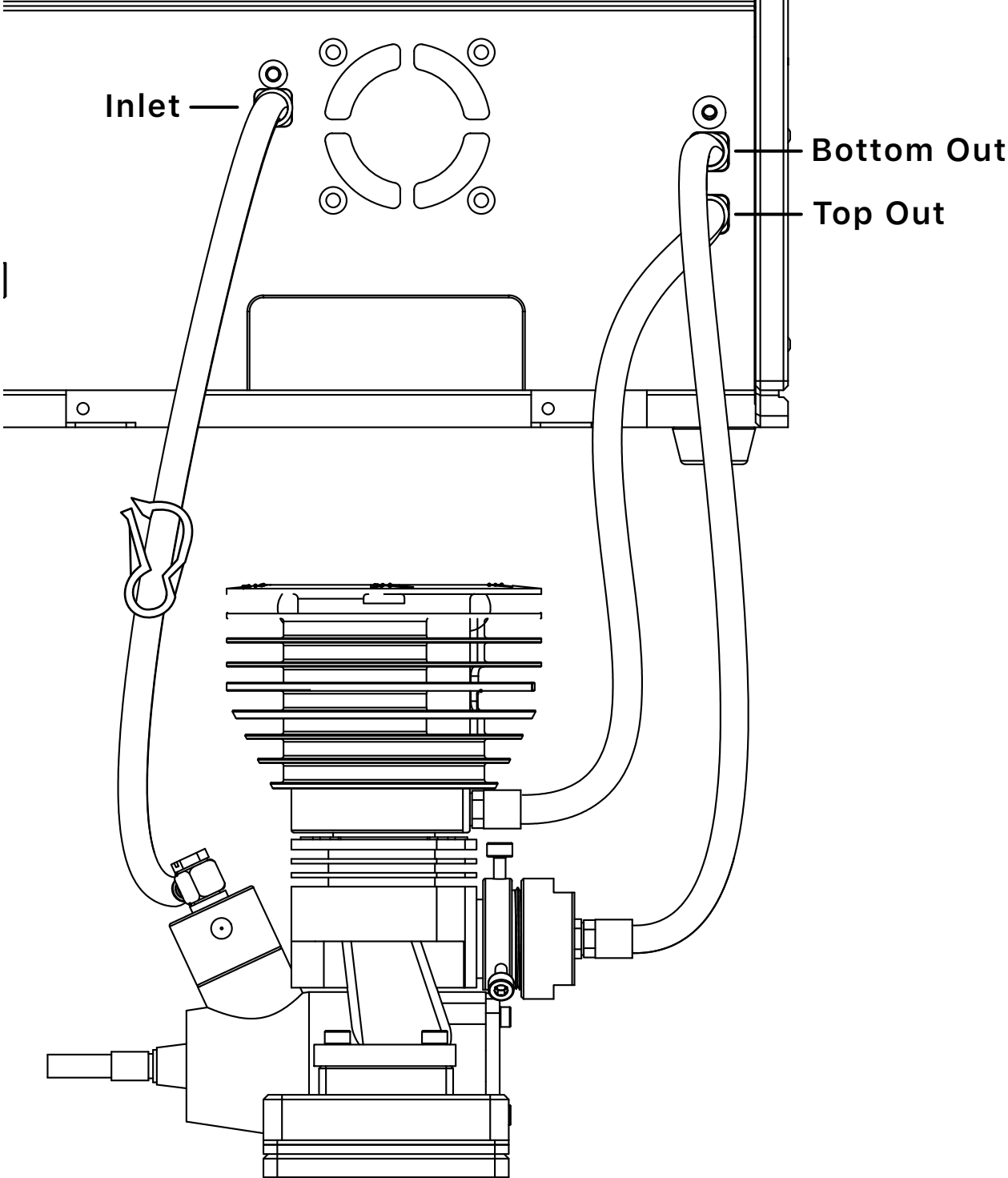


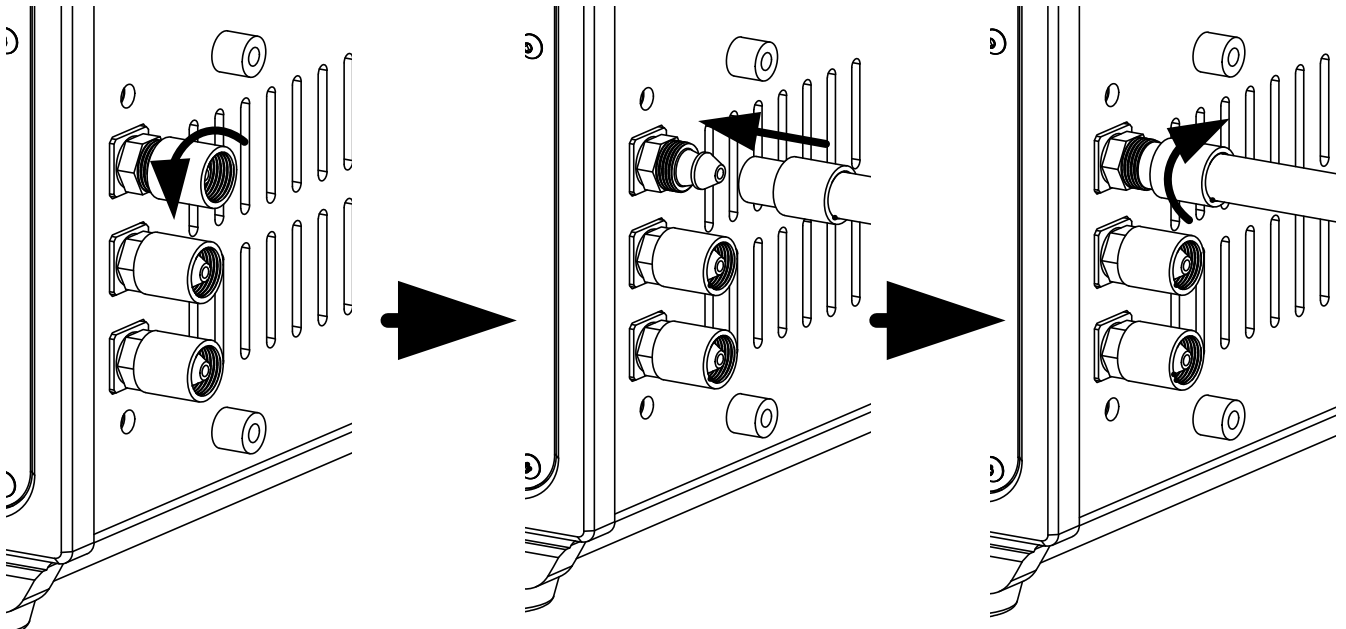
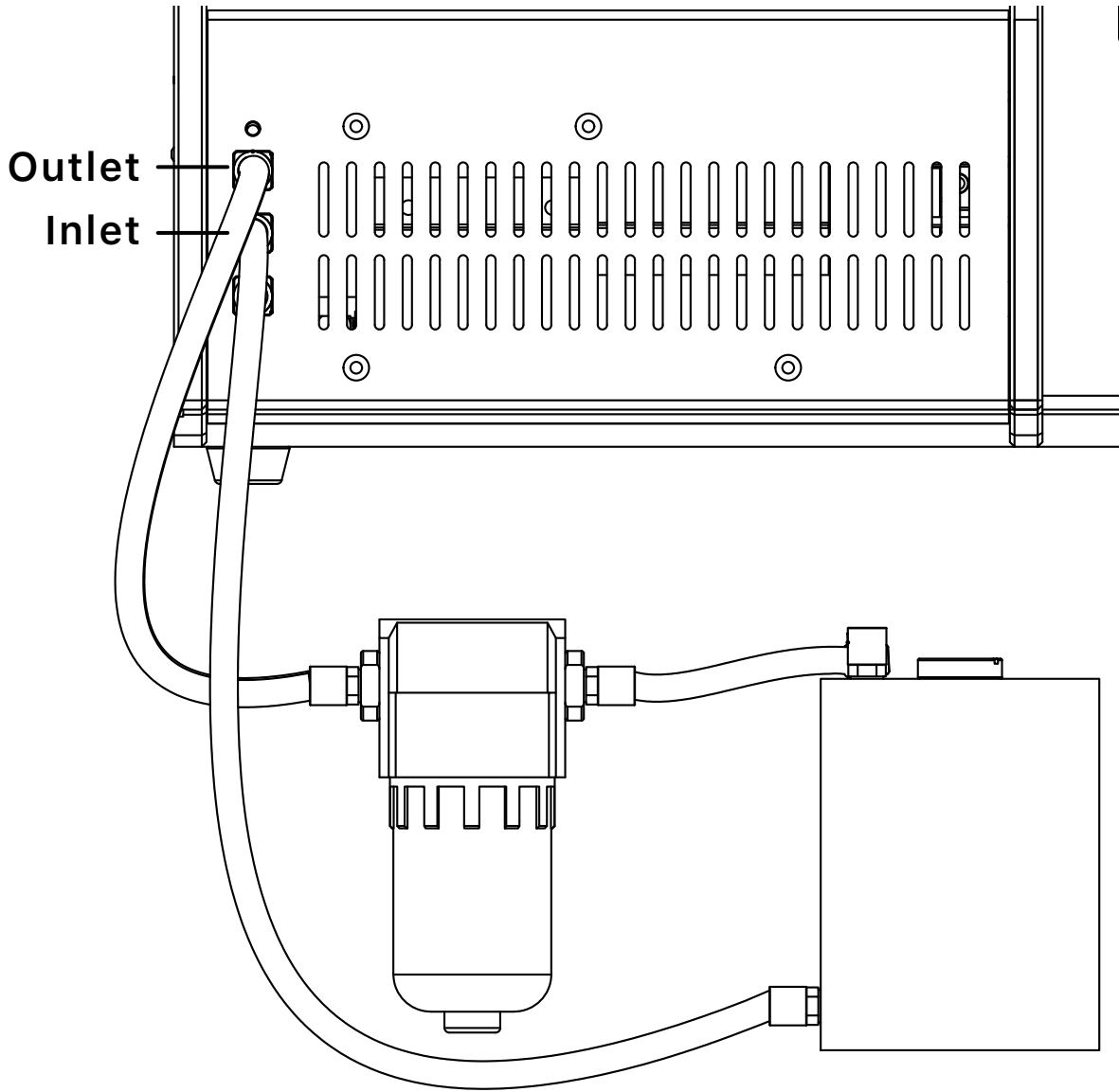




# Fuel Line Diagram - Oil Running

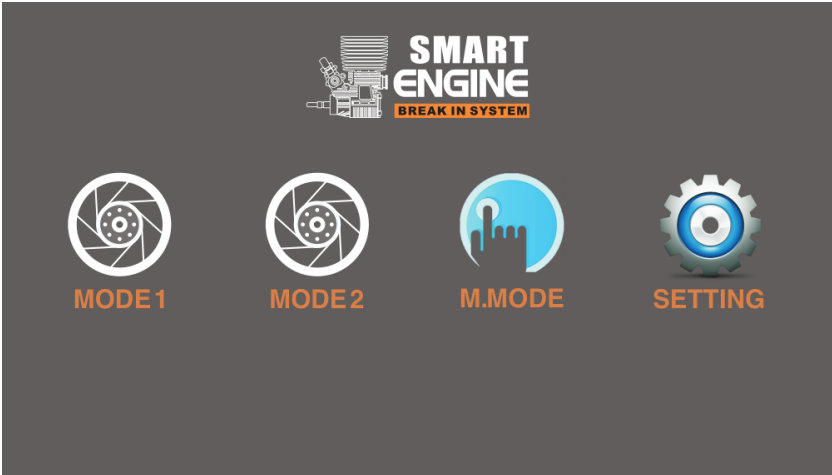
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# Page Naming

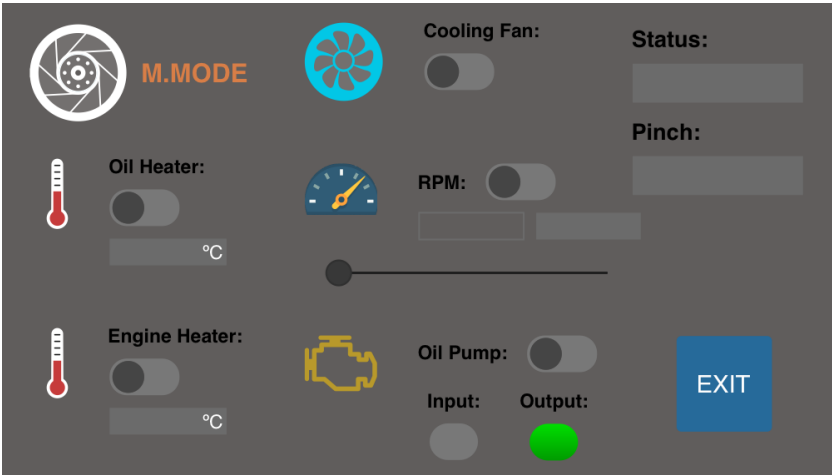
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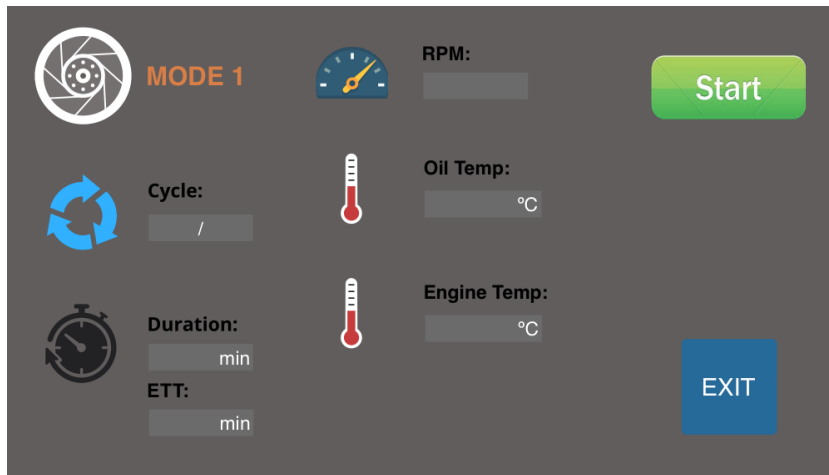
Home



Setting Menu

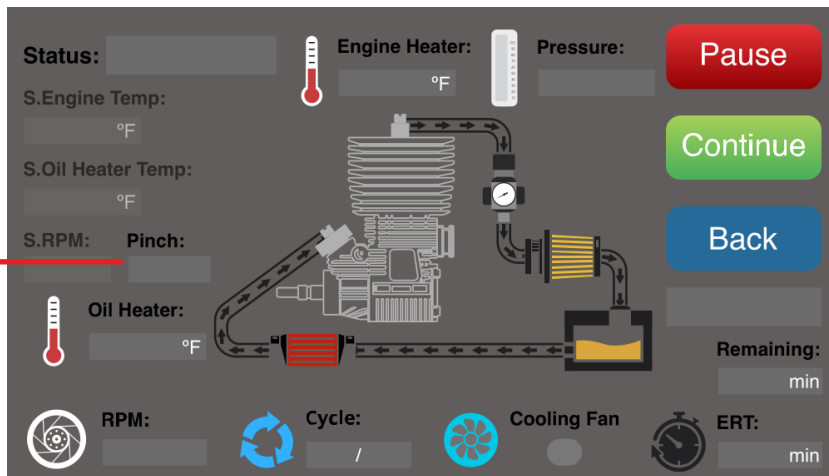


Manual Mode

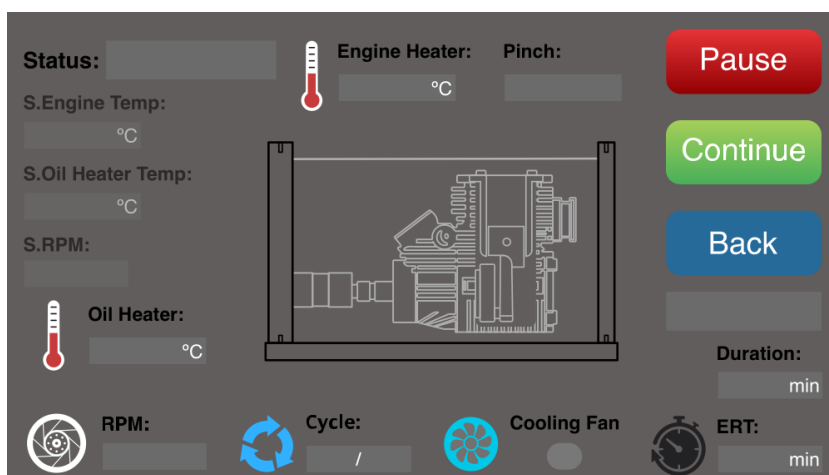


Mode 1 / 2

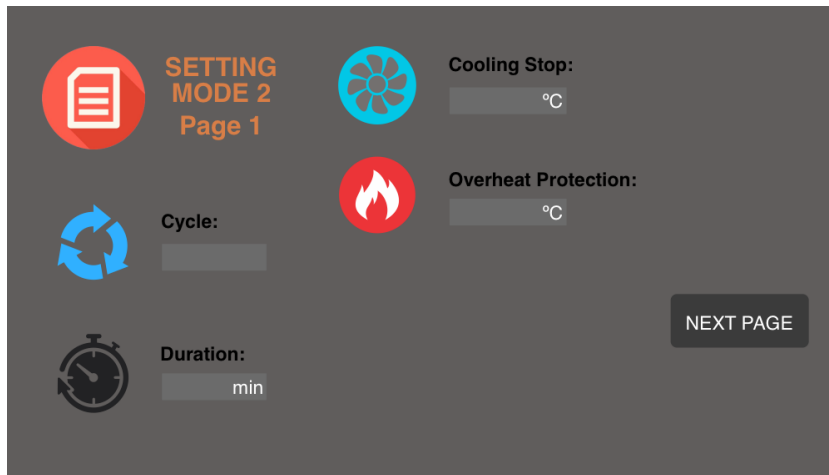
Pinch value is just for reference



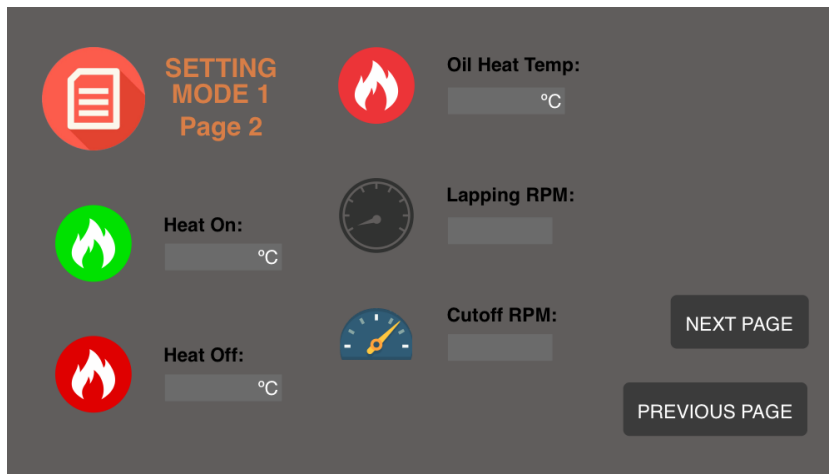
Operating Page - Oil Running



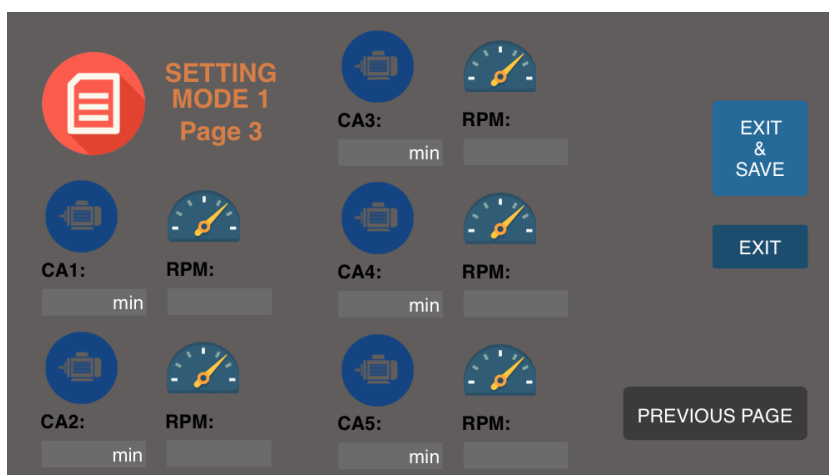
Operating Page - Oil Bath



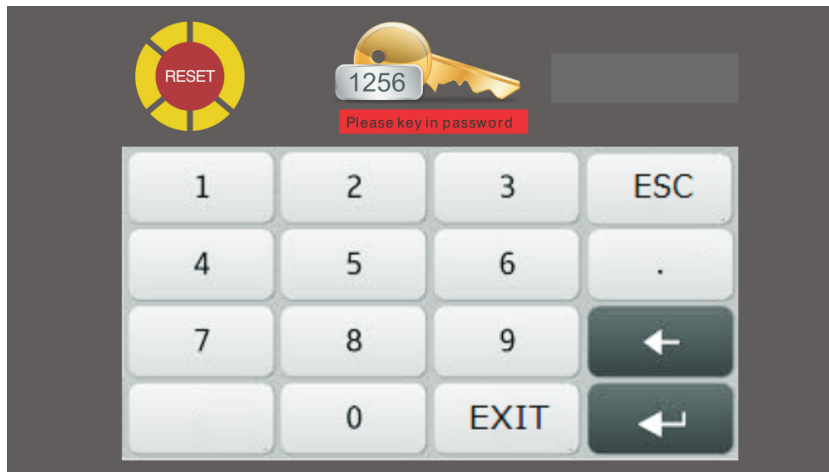
Setting Page 1



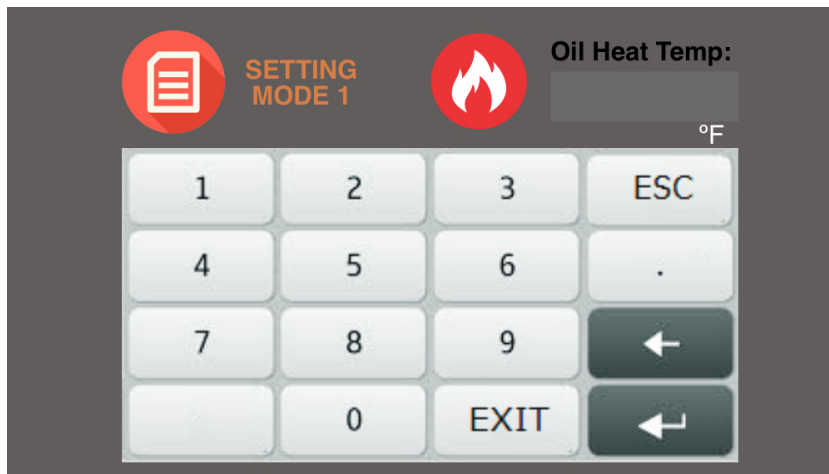
Setting Page 2



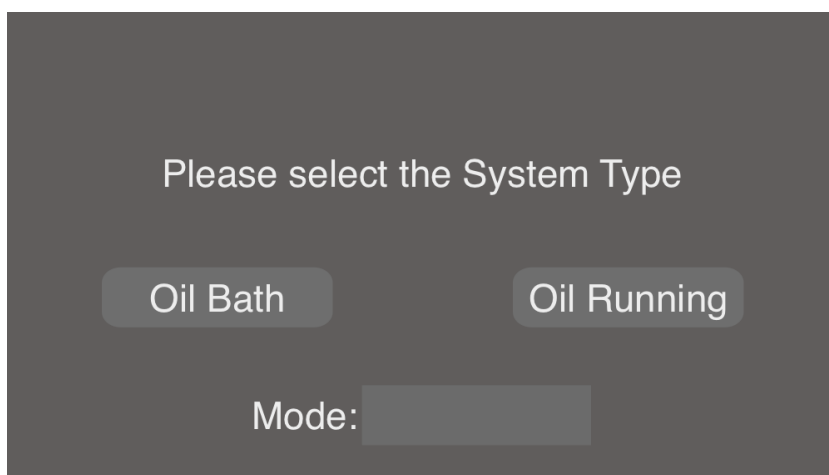
Setting Page 3 (Only In Mode 1)



Reset Page



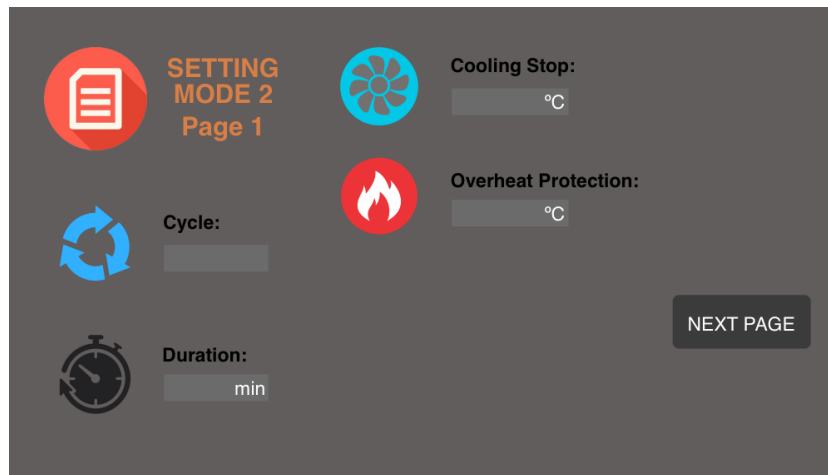
Parameter Key In Pages



Factory Setup Select Page

# Parameter Explain

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## Cycle

- The numbers of run with same parameter and Mode

## Duration

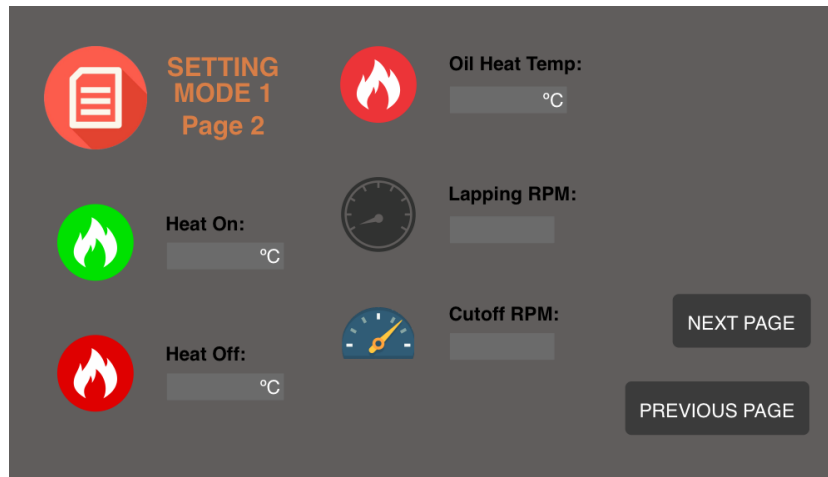
- The Duration of each Mode

## Cooling Stop

- Fan will stop working when engine drop to this temperature

## Overheat Protection

- The system will stop operating when engine over the temperature



## Heat On

- Heater will start heat up engine when engine temperature drop to this parameter

## Heat Off

- Heater will stop heat up engine when engine temperature reach this parameter

## Oil Heat Temp

- The system will keep oil temperature according to the parameter

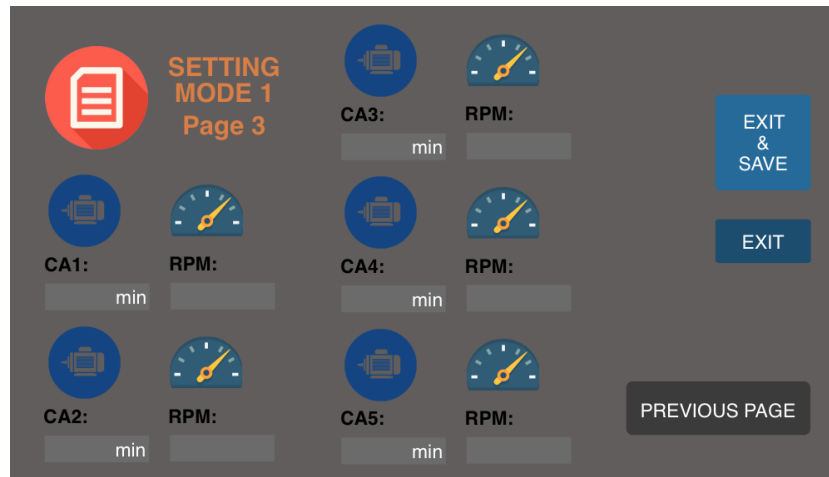
## Lapping RPM

- The constant lapping RPM that you would like to use for your engine

## Cutoff RPM

- System will stop operating when the RPM over this parameter





## CA1 - 5

- CA is represent the stages of each RPM. The Time and RPM can be variant in each CA.

## Min

- The duration of the CA in Minute. The sum of CA1 to CA5 will be the total cycle time.

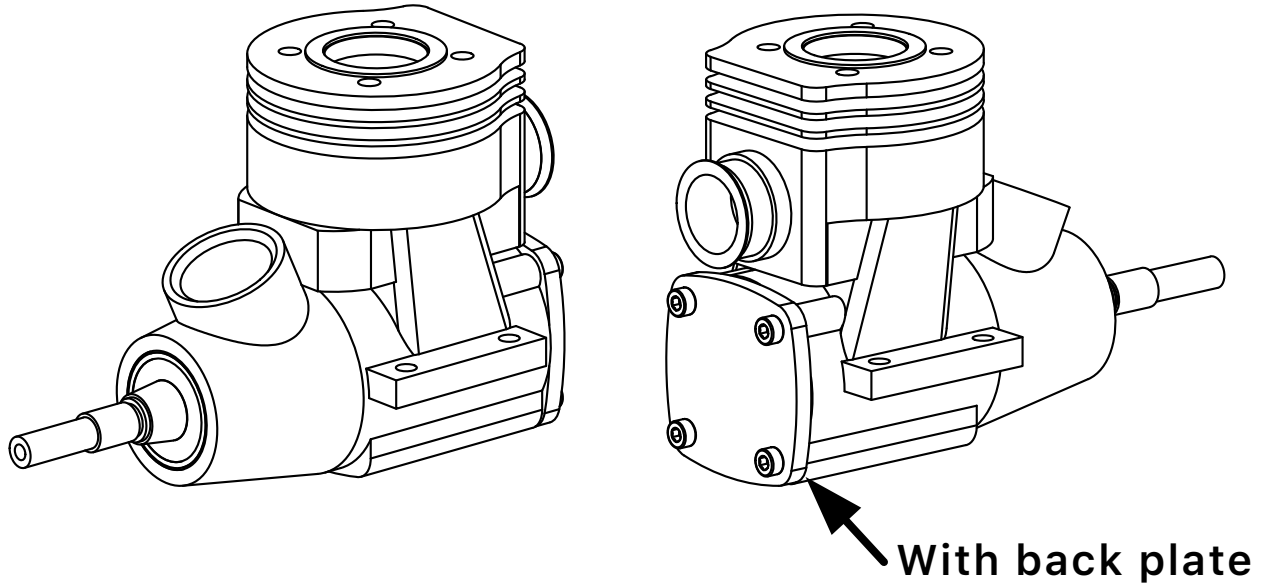
## RPM

- The RPM of the CA

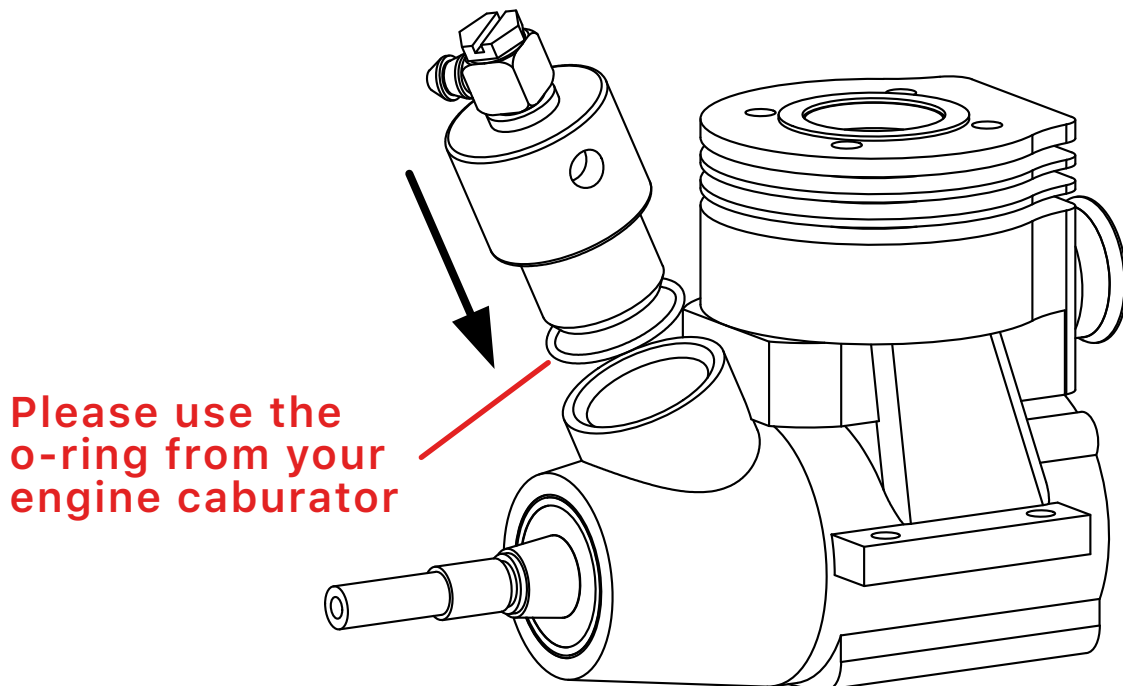
# Start With Oil Running

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1

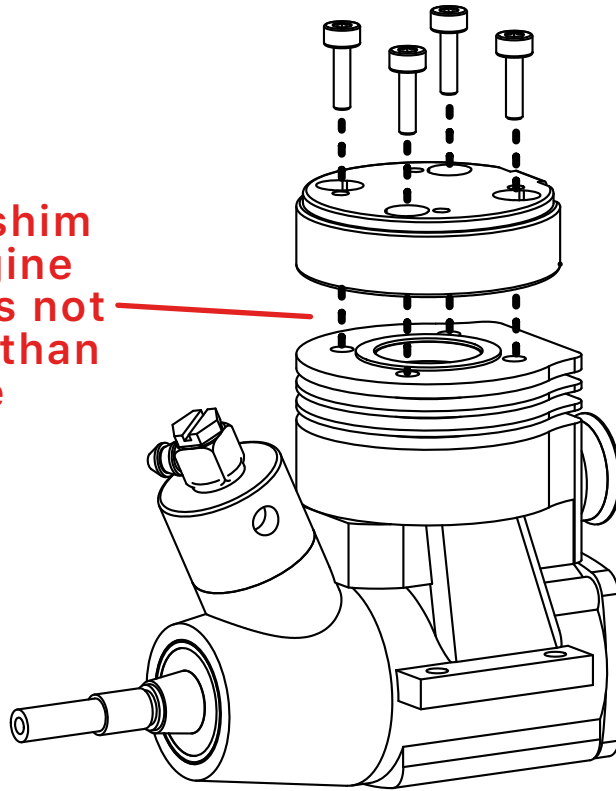


2



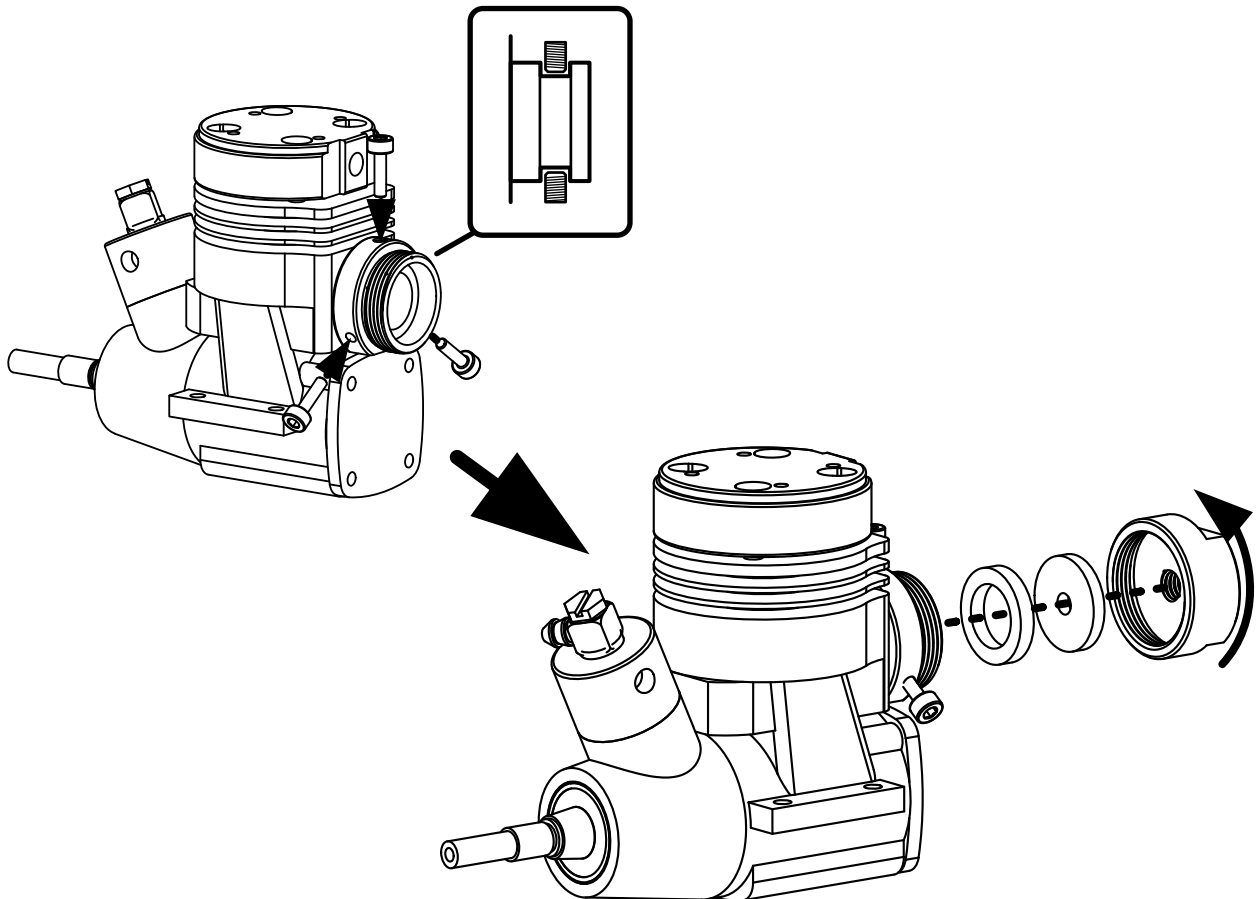
3

Please use a shim from your engine if the sleeve is not flat or higher than the crankcase

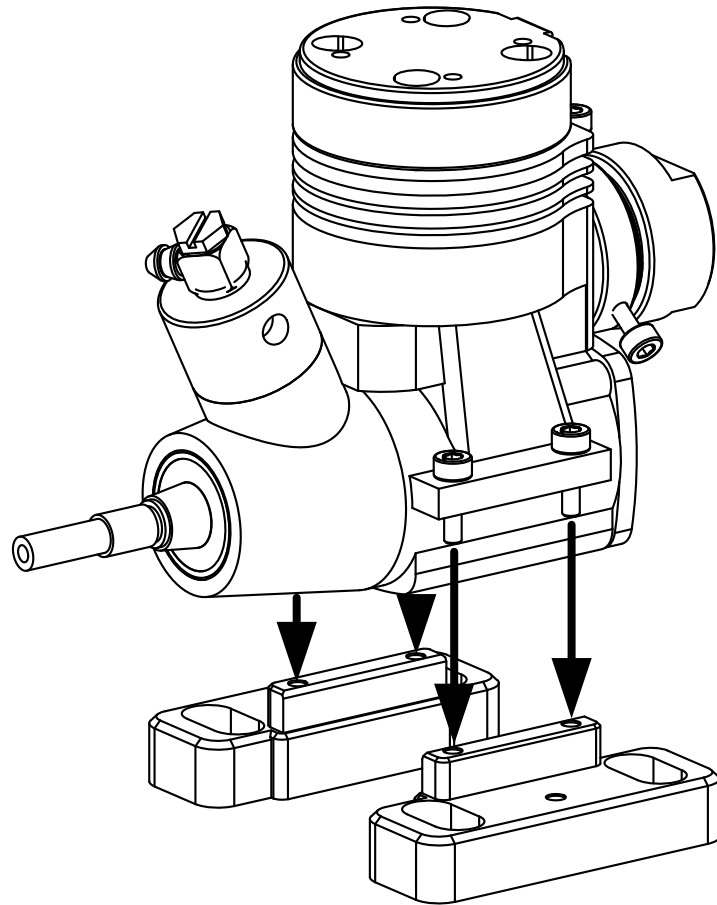


- Tightening the screws with average torque

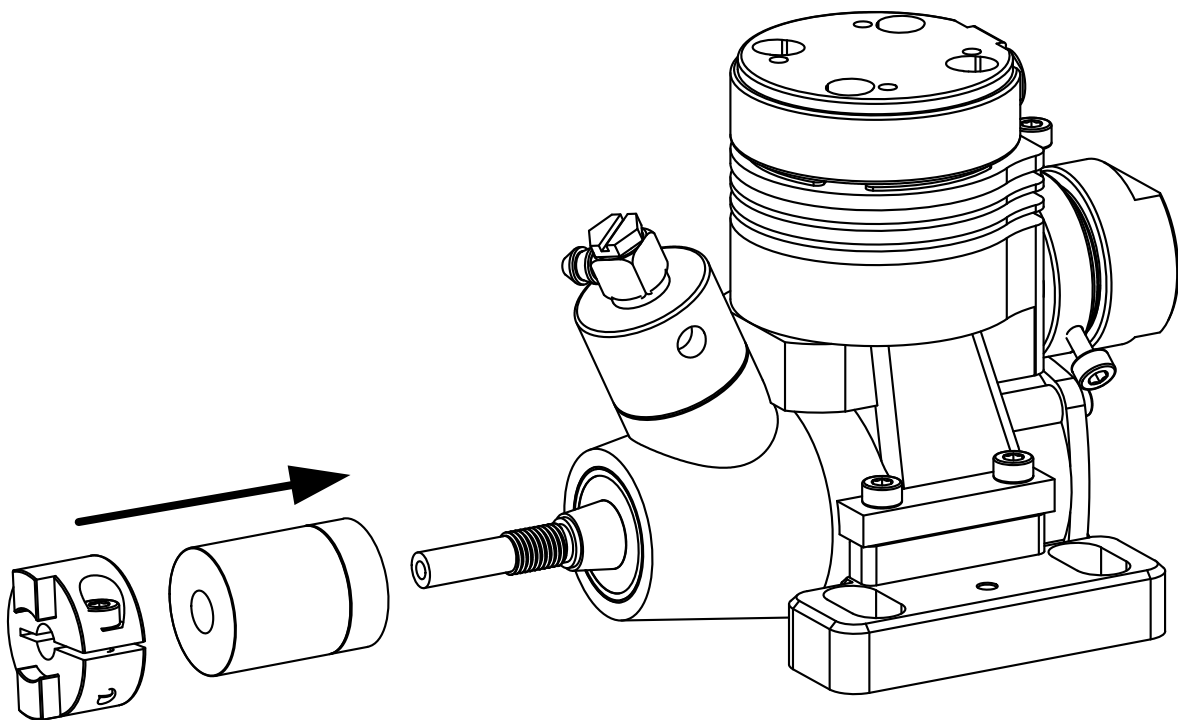
4



5

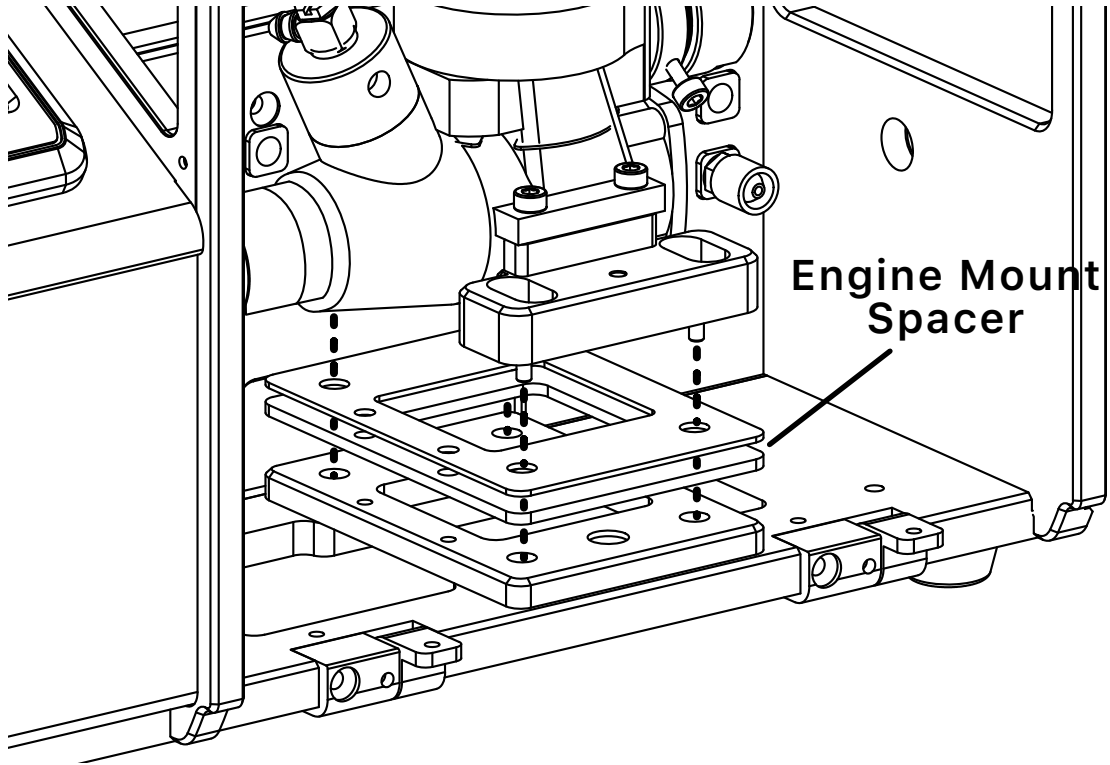


6

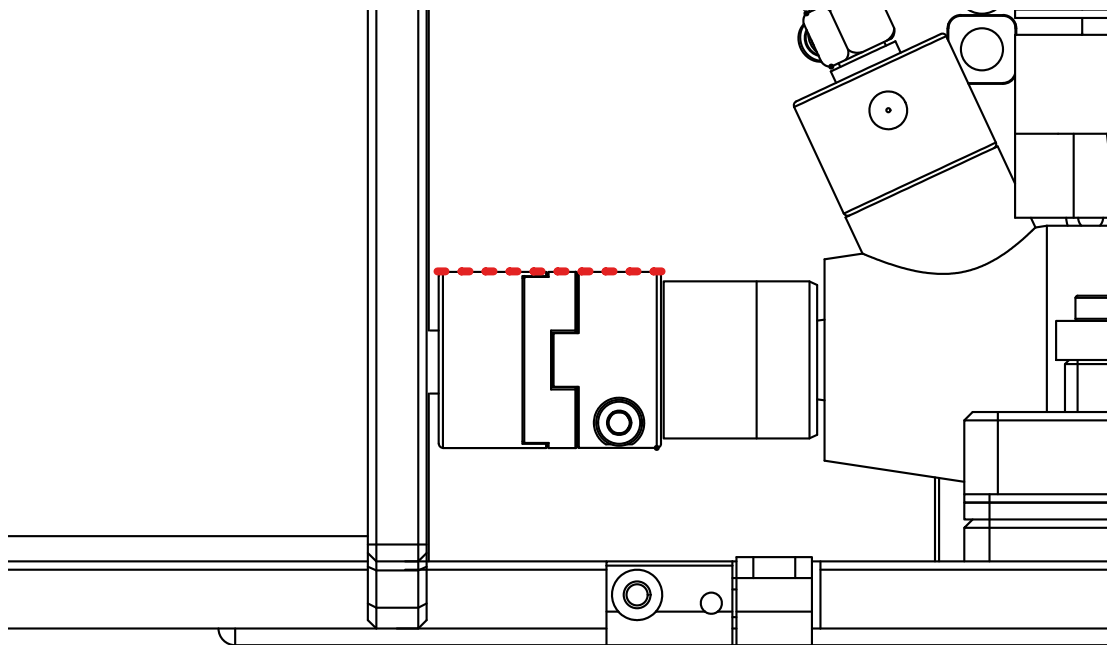


- Please dont tighten the shaft coupling

7

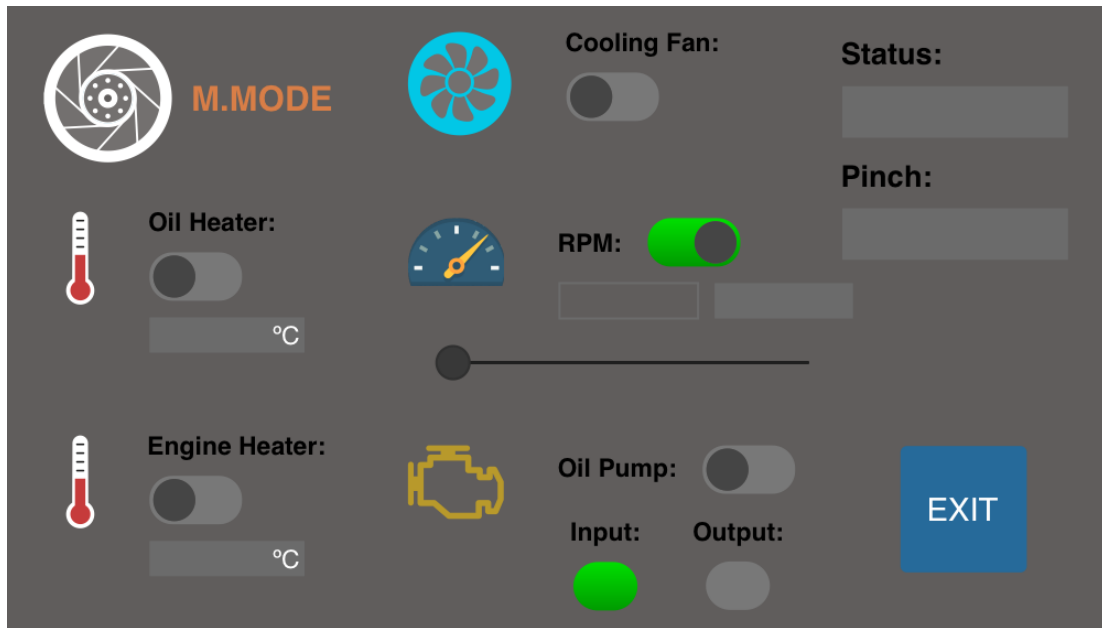


8



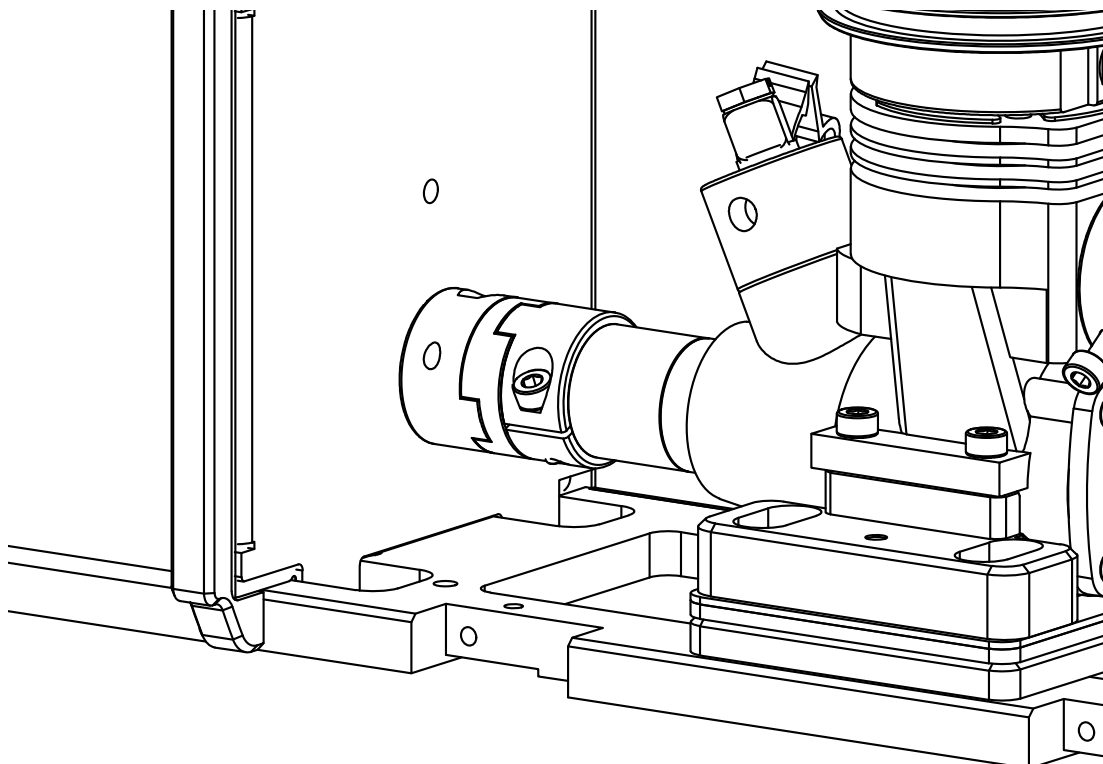
- Using engine mount spacer to adjust the shaft coupling height  
(For different brand engine if needed)

9

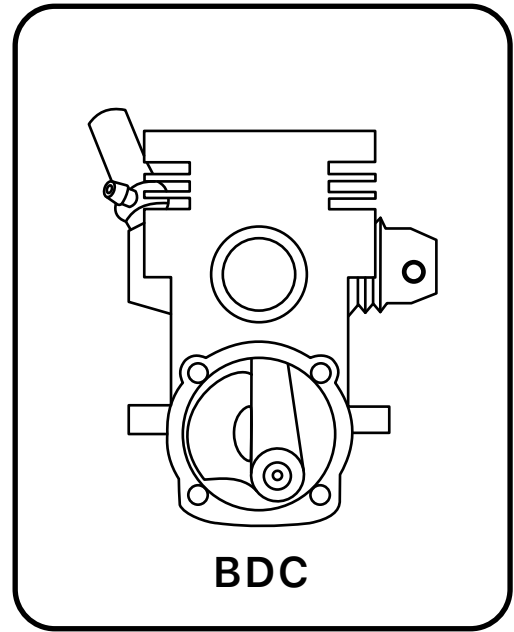
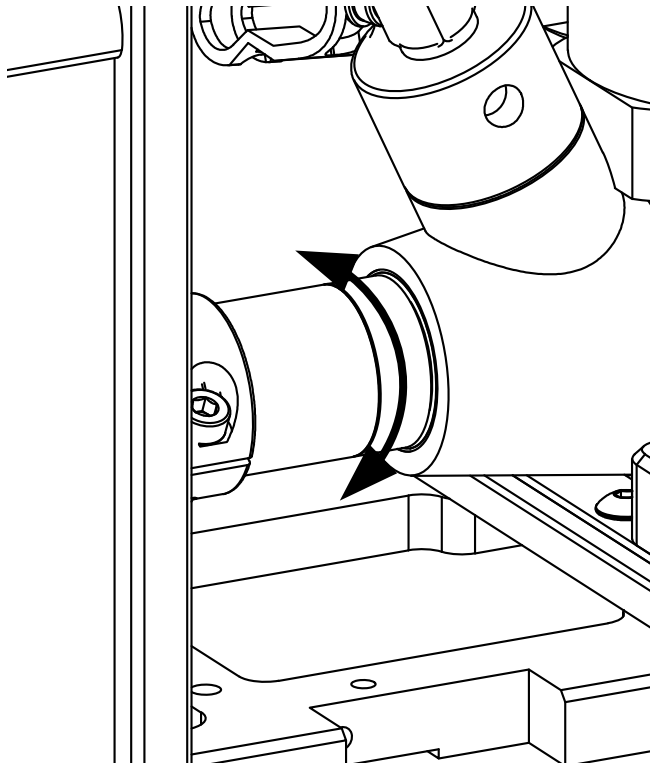


- Turn On the RPM (Motor). The motor will always stop at the same rotation after Turn Off.

10



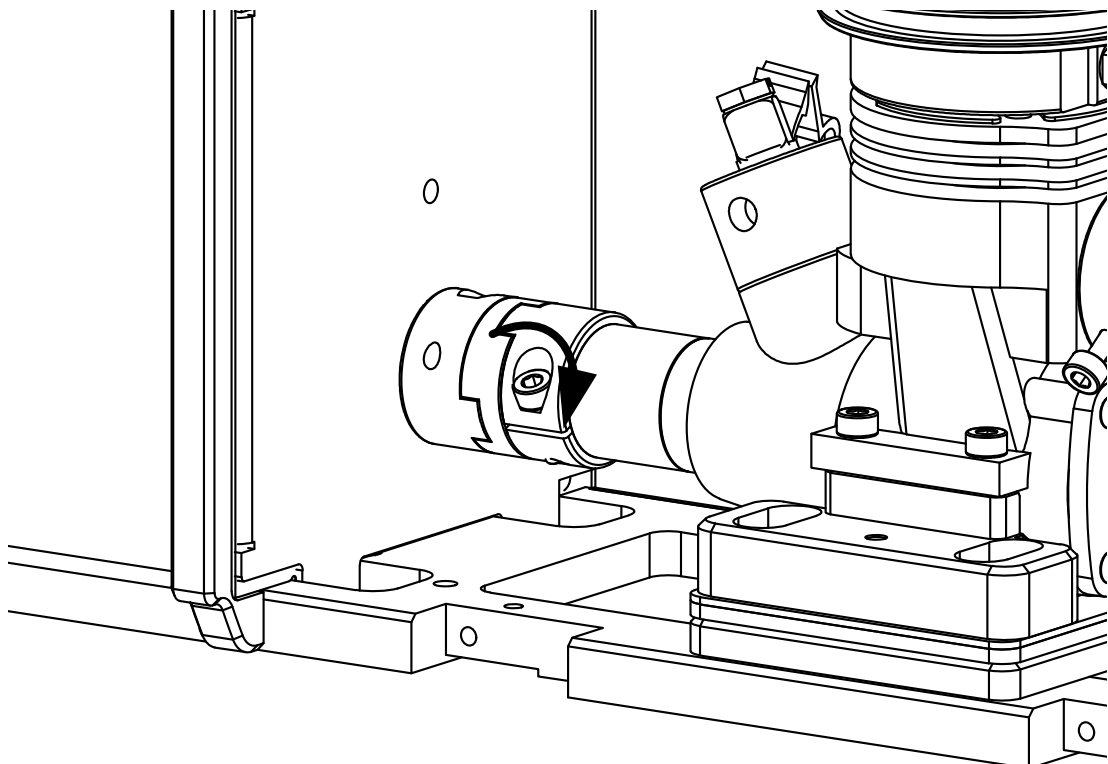
11



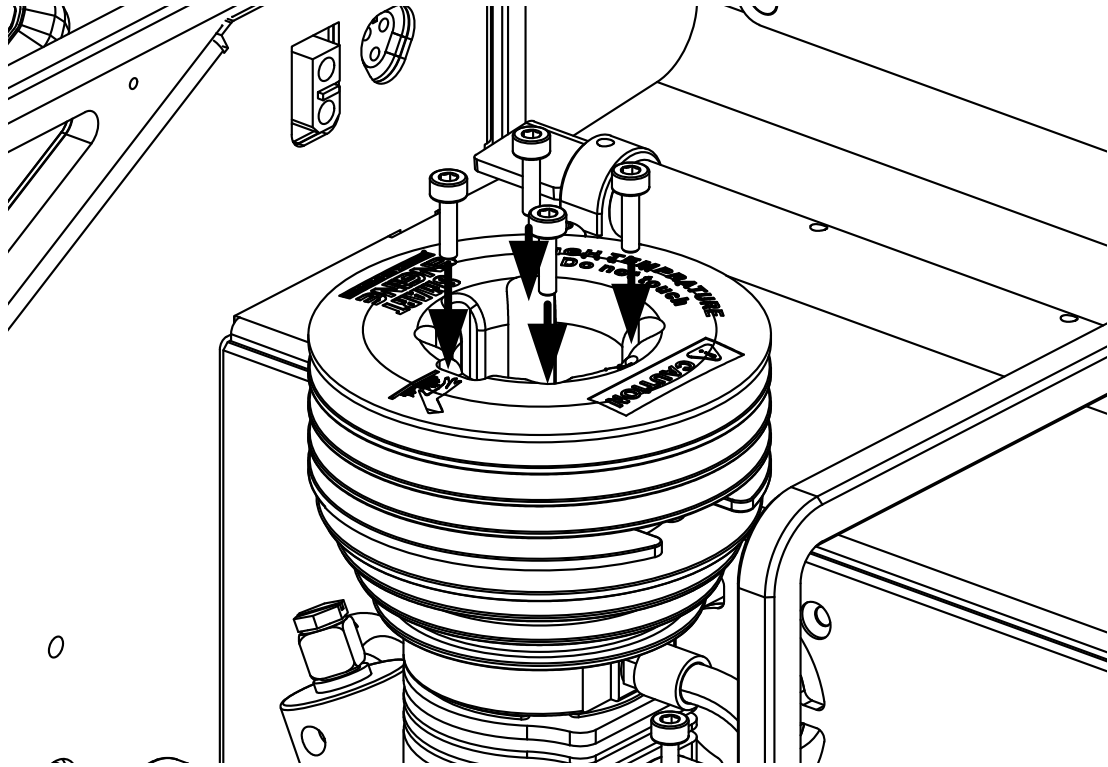
- Rotate engine piston to the BDC(Bottom Death Center)

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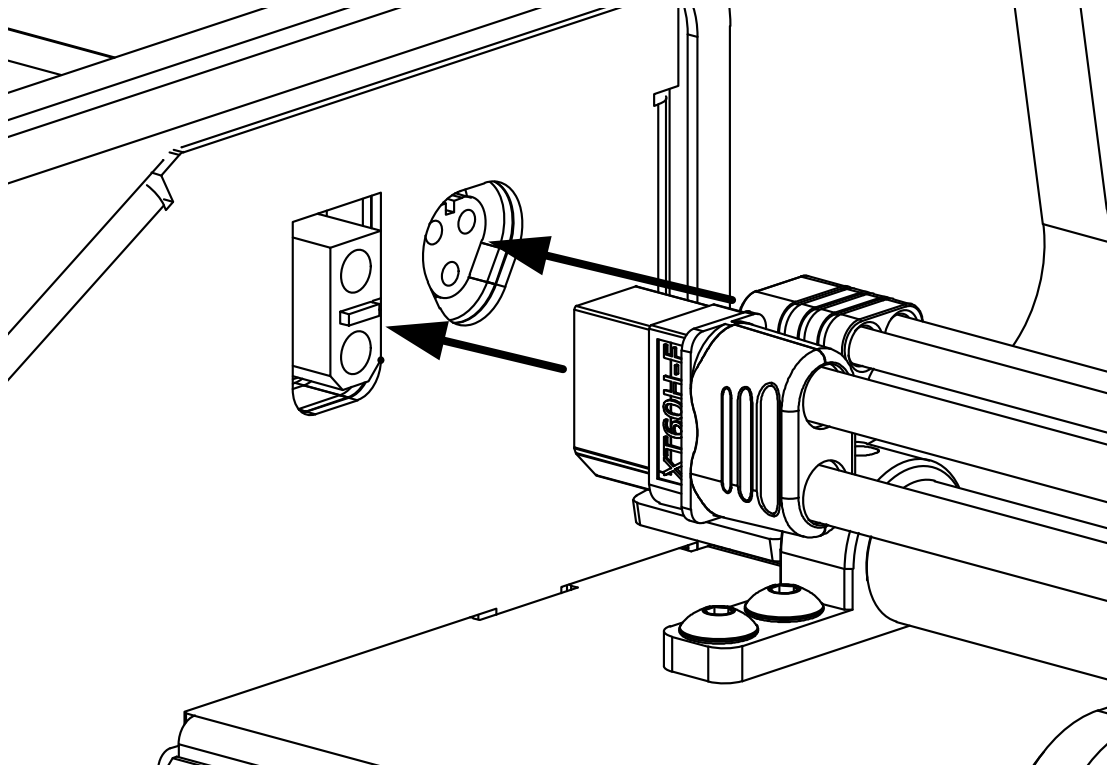
12



13

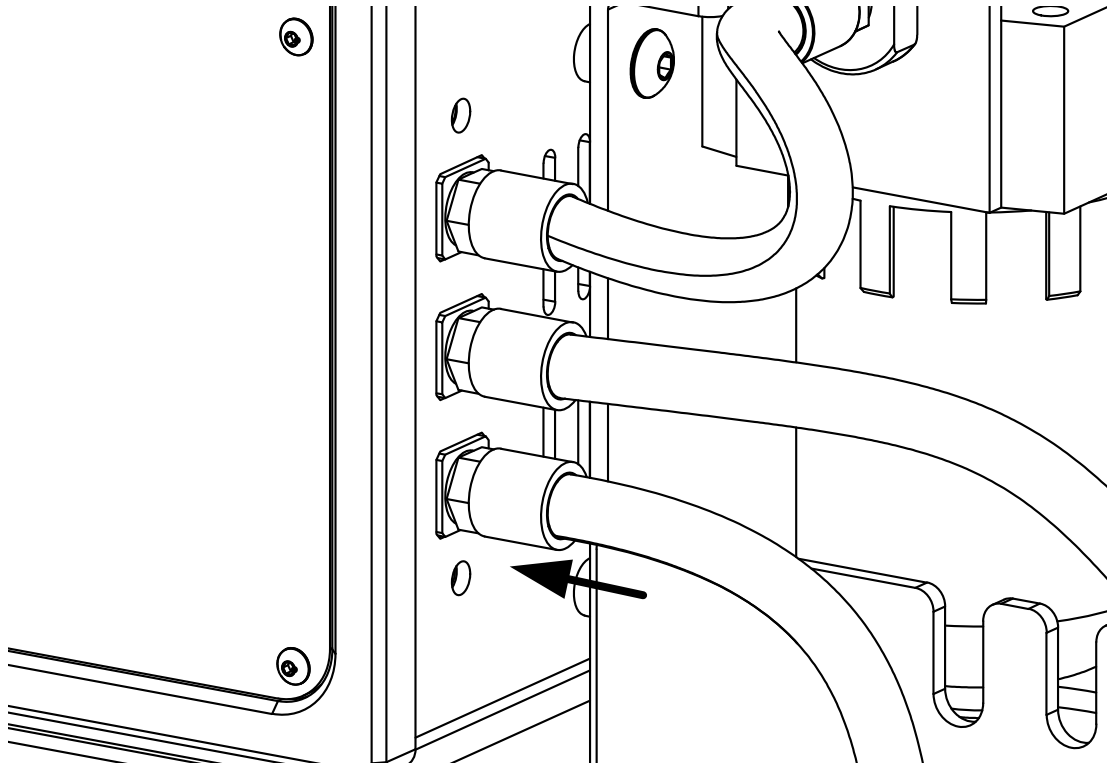


14

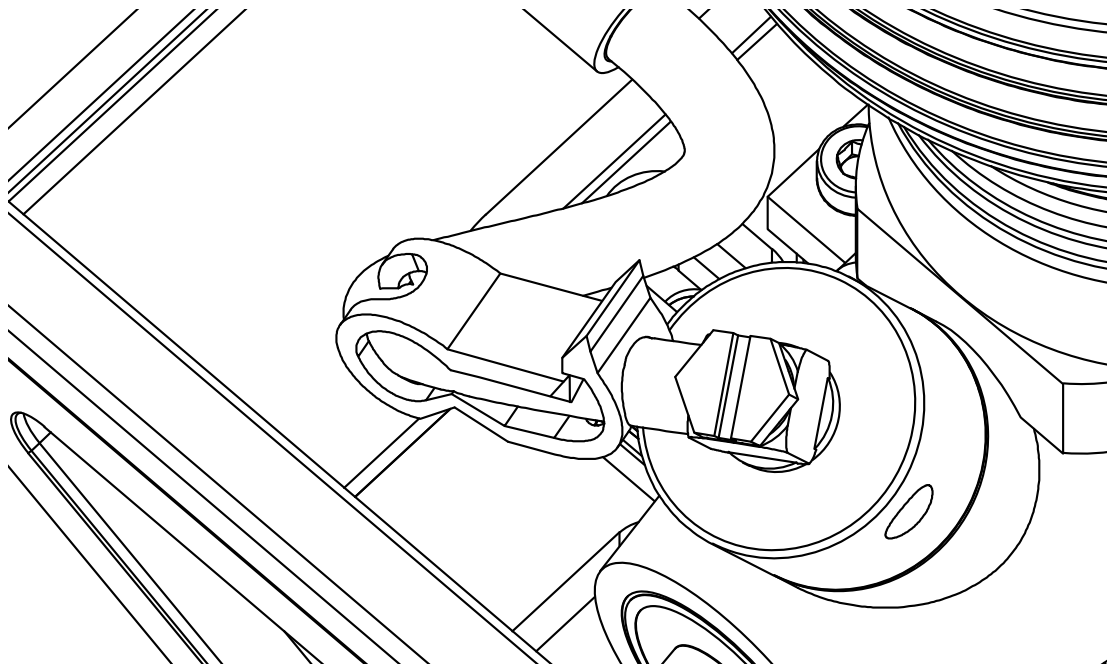




15

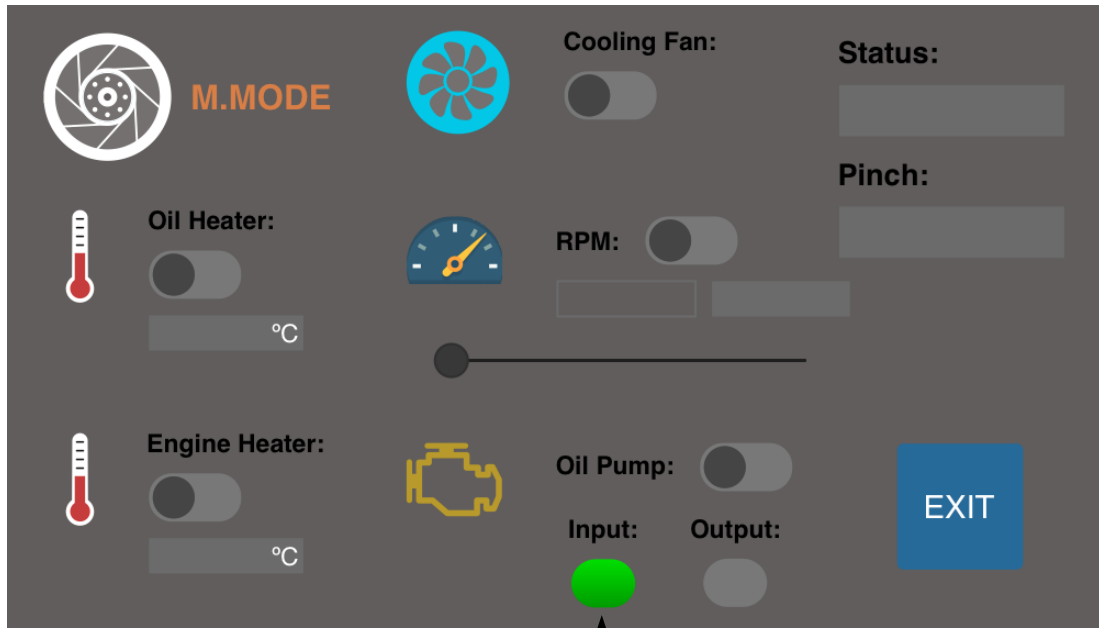


16



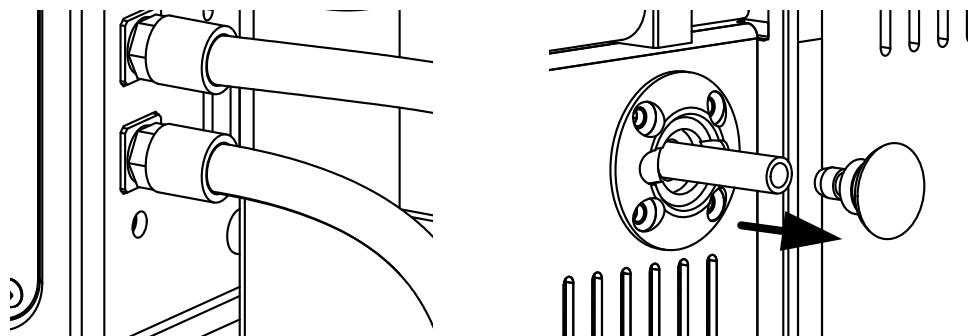
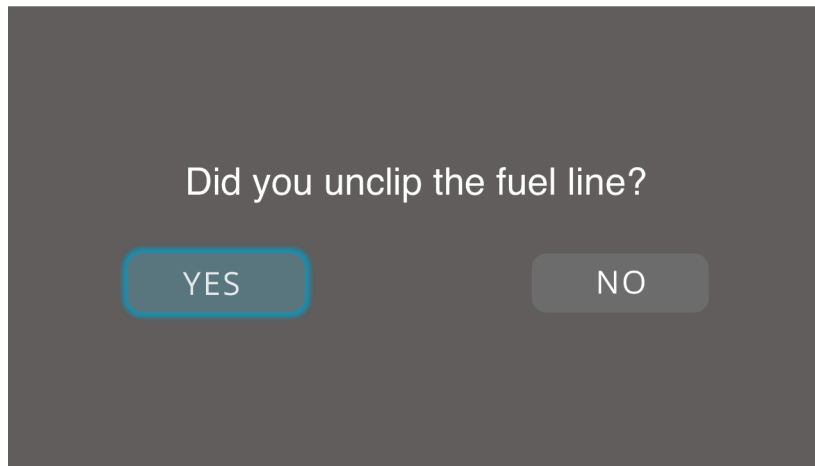
\* Clip the fuel line clip on the inlet fuel line

# 17



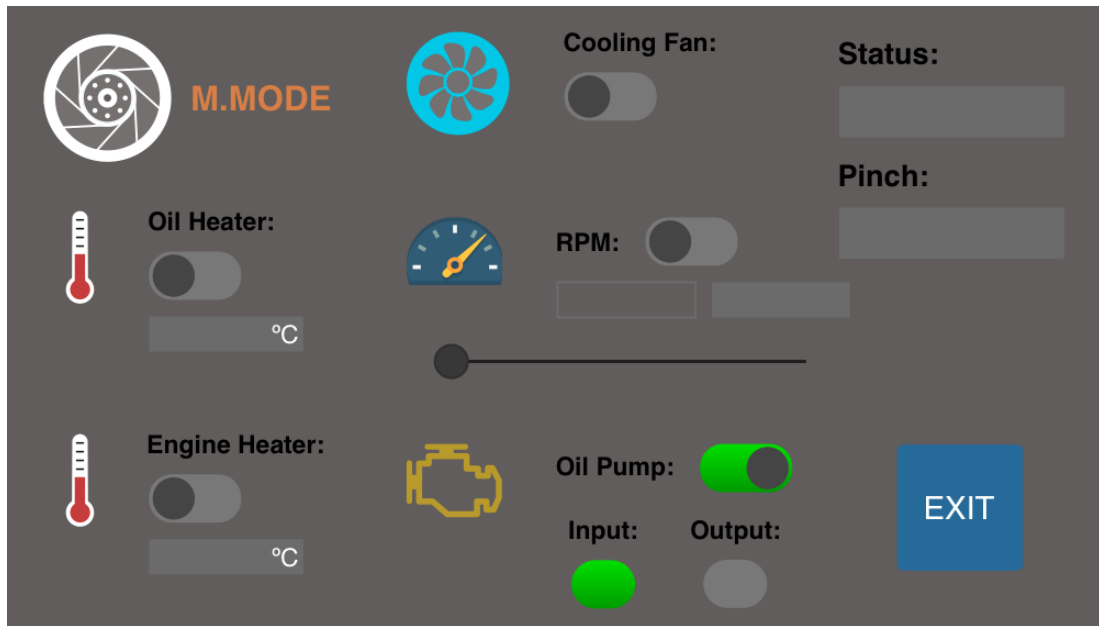
Home > Manual Mode

# 18



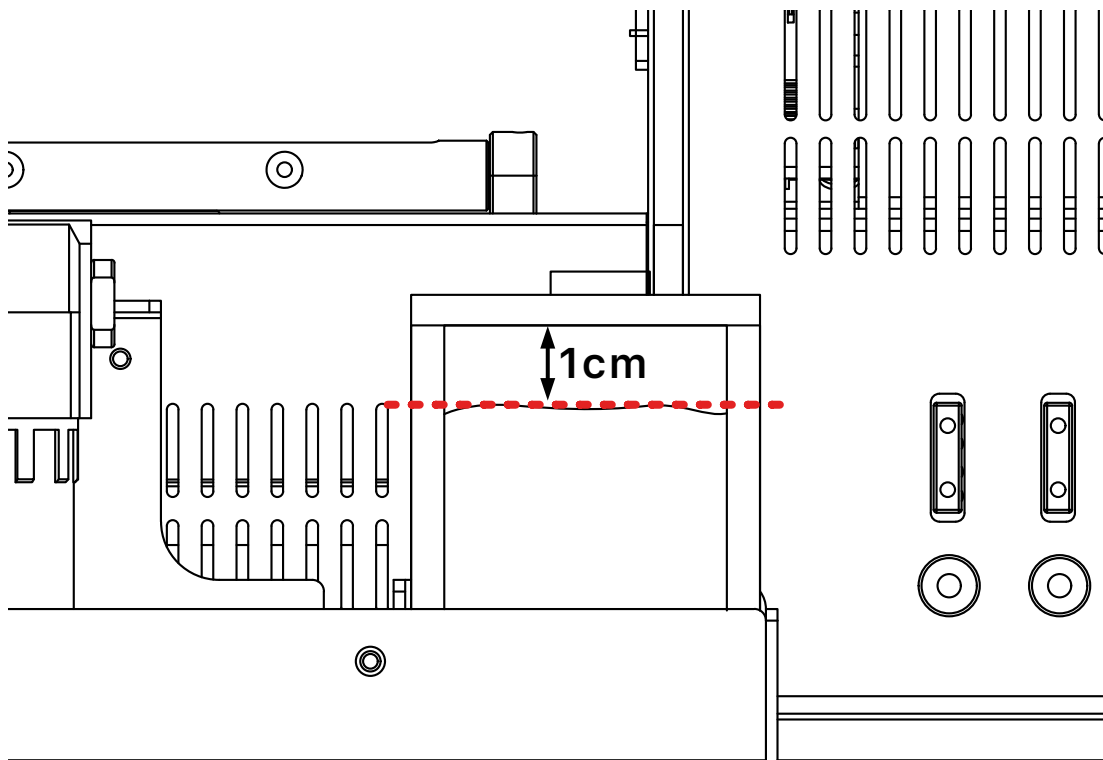
- Ensure the Pump In/Out fuel line is unblocked

# 19



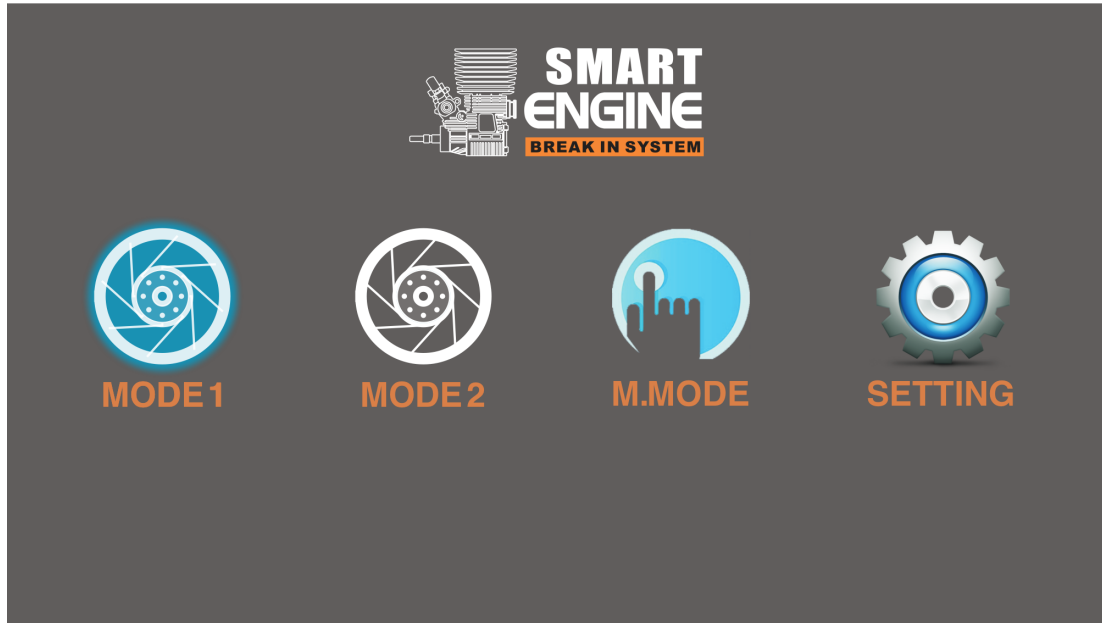
- The oil will start pump in to the oil tank

# 20



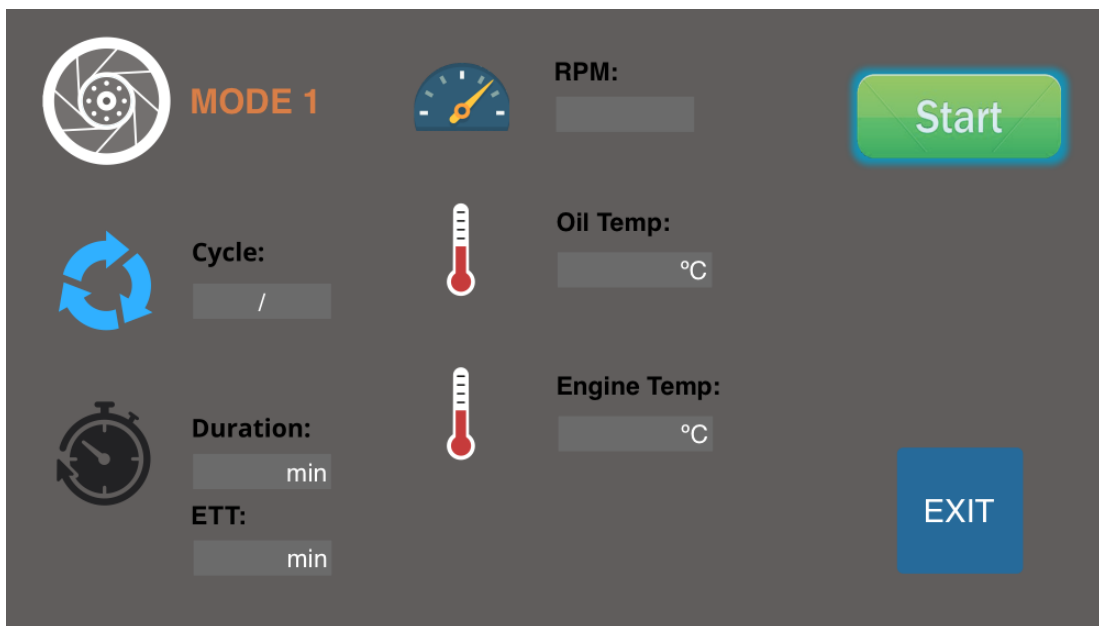
- Maximum oil level

# 21



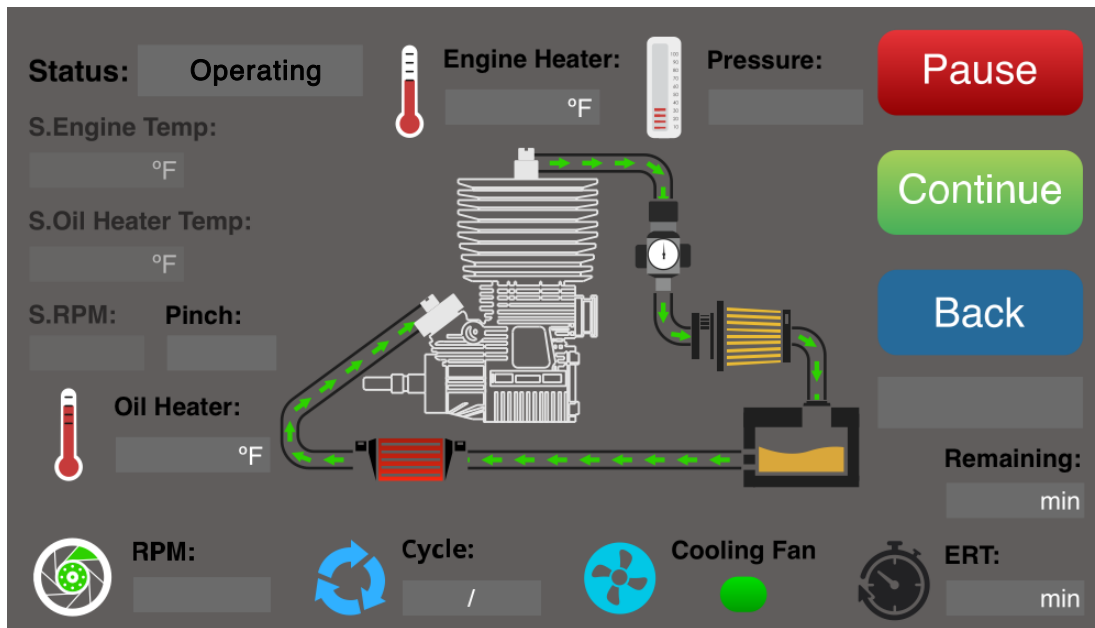
- Home > Mode 1

# 22



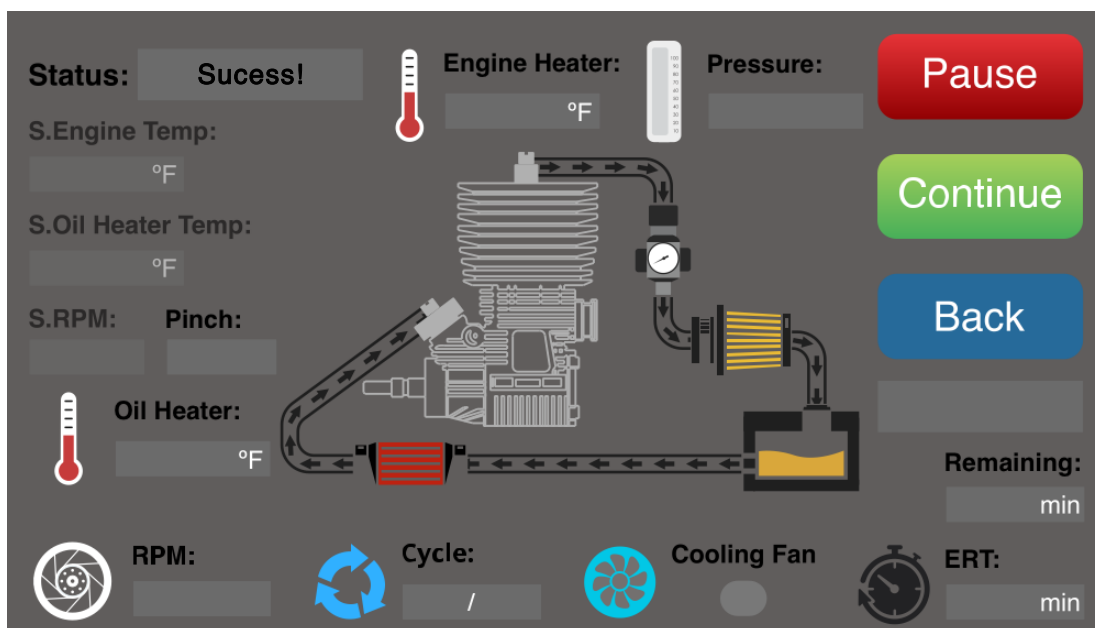
- Ensure all the parameter is correct before start operating

# 23



- The system will start operating

# 24

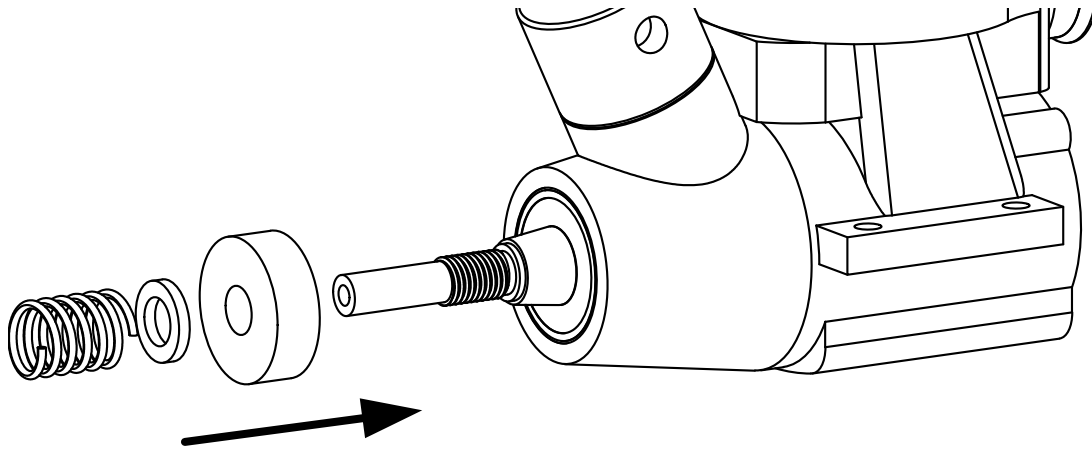


- The Status will show "Sucess" after the operating is done

# Spring Tension Installation

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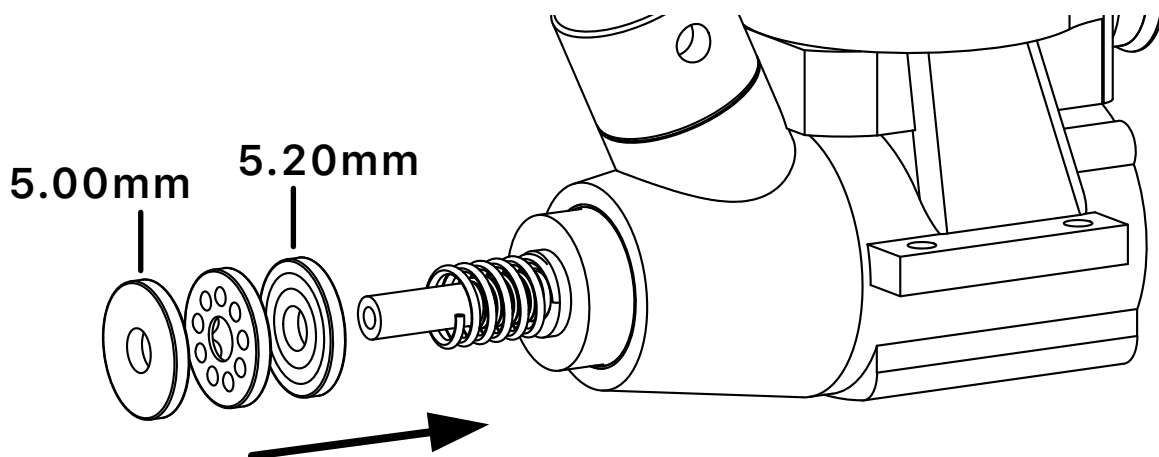
1



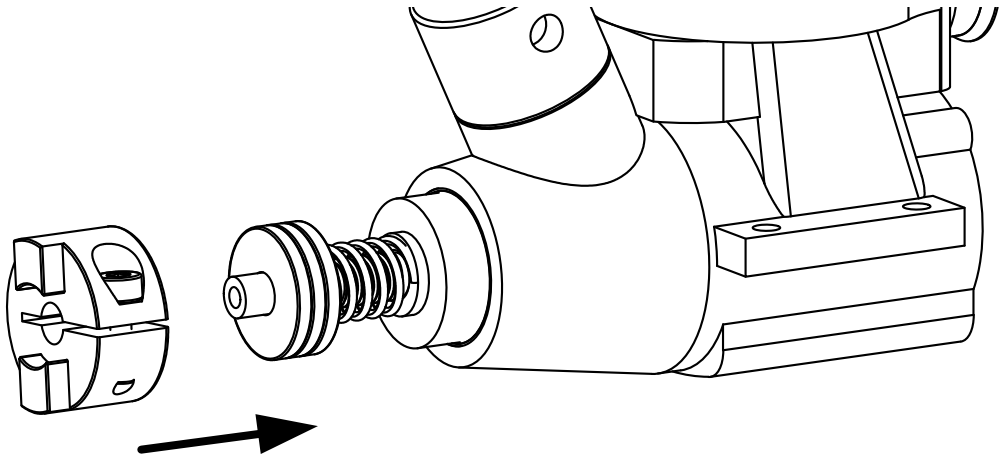
\* This compartment is only needed for the engine using old bearing to prevent oil leaking during the operation.

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2

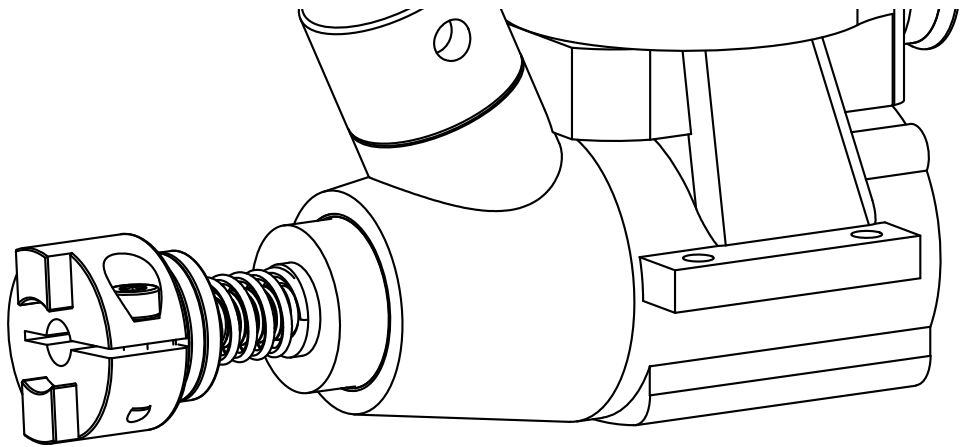


3



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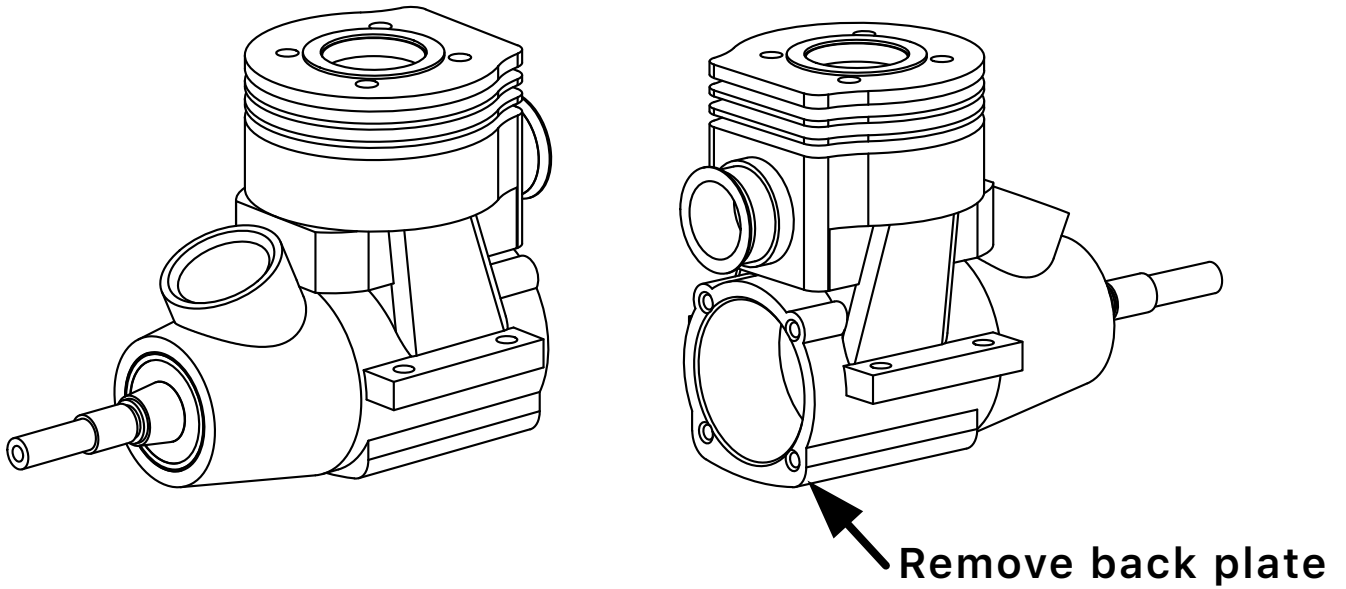
4



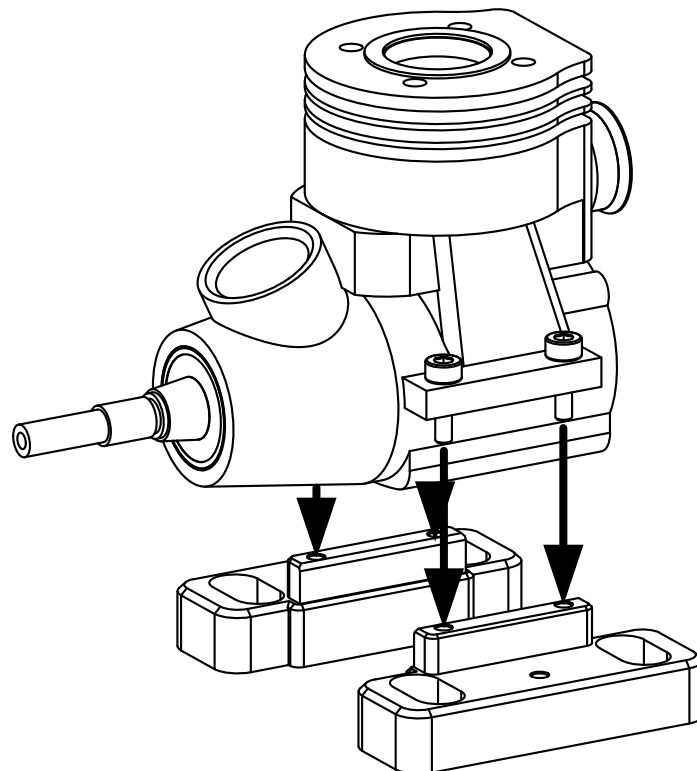
# Start With Oil Bath

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1

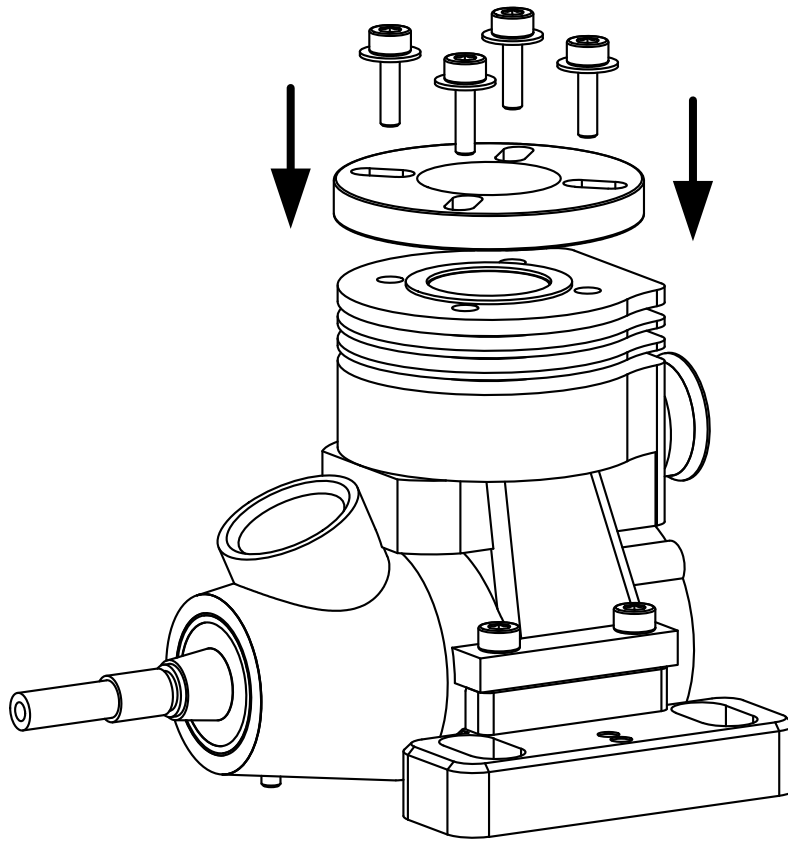


2

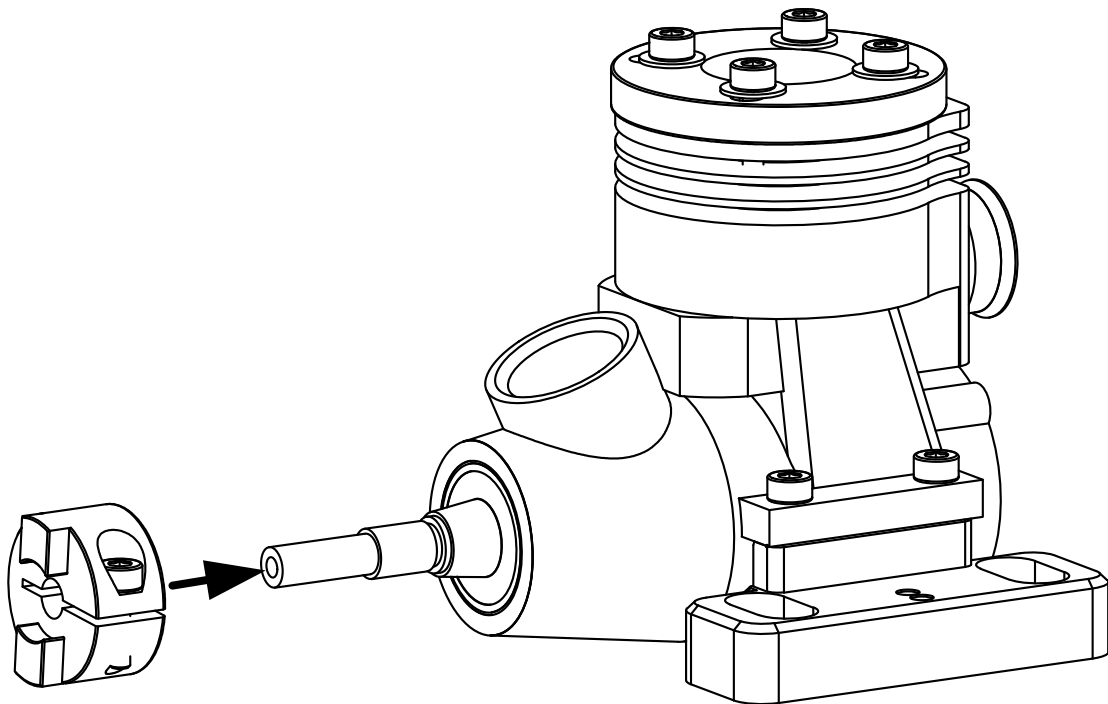




3

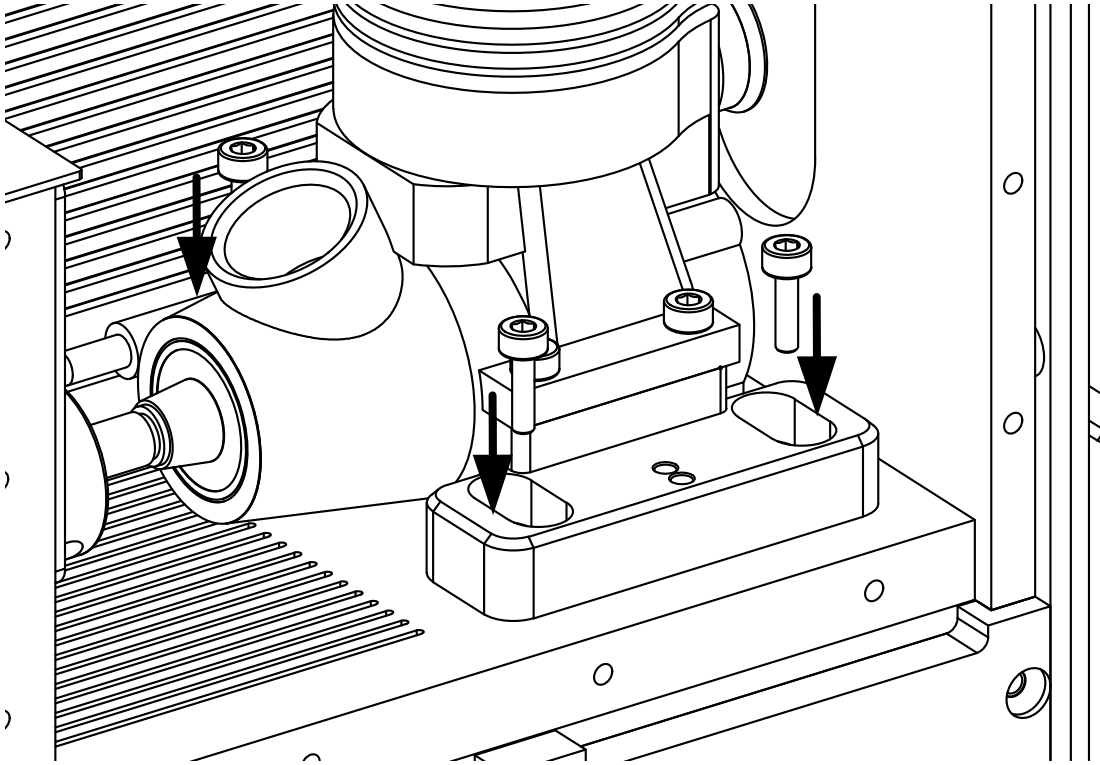


4

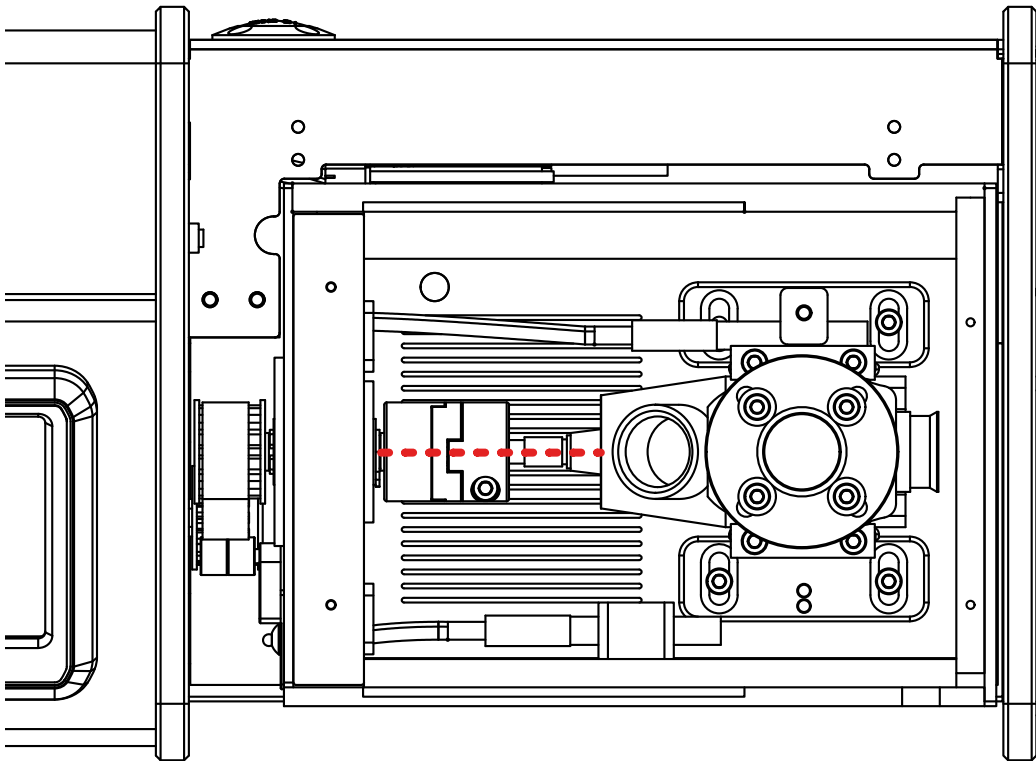


- Please dont tighten the shaft coupling first

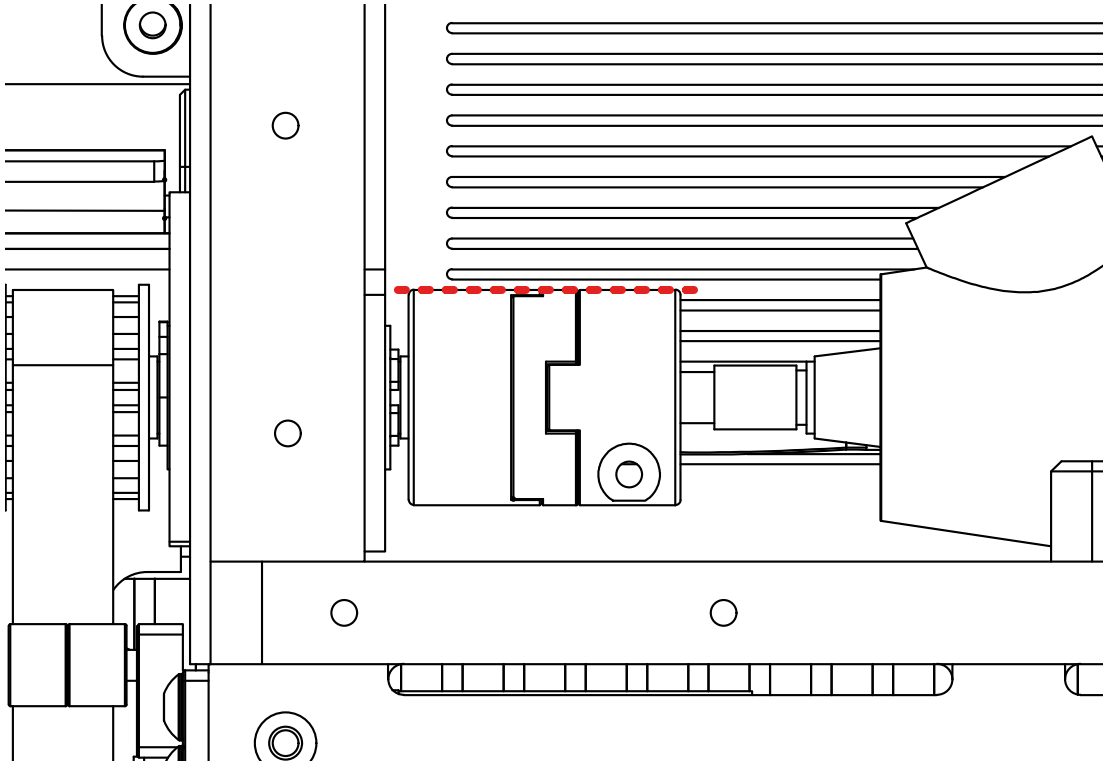
5



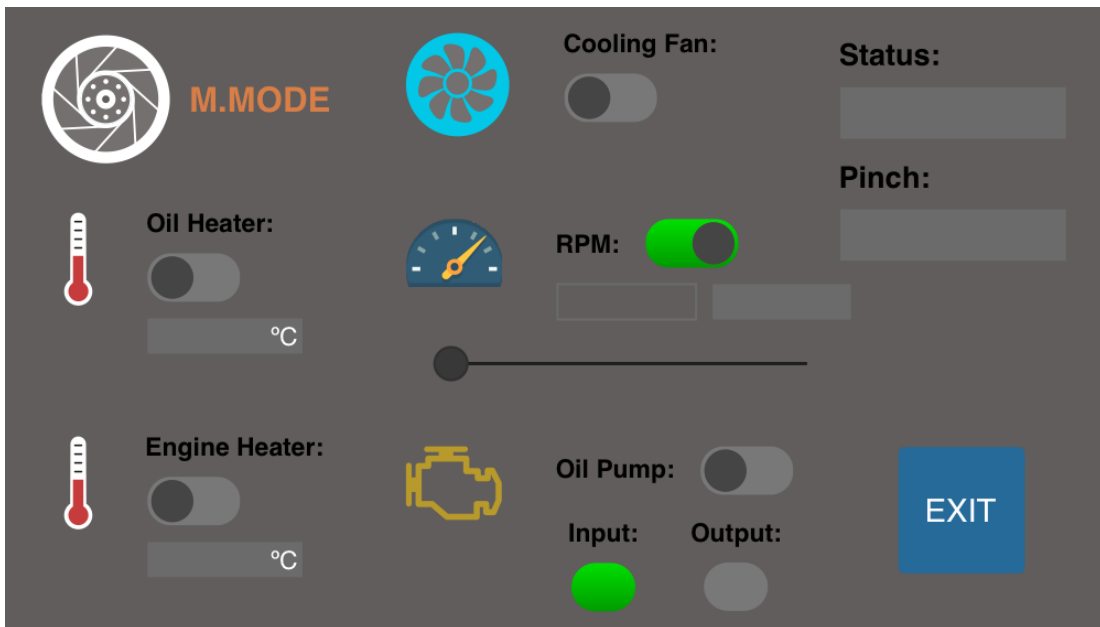
6



7

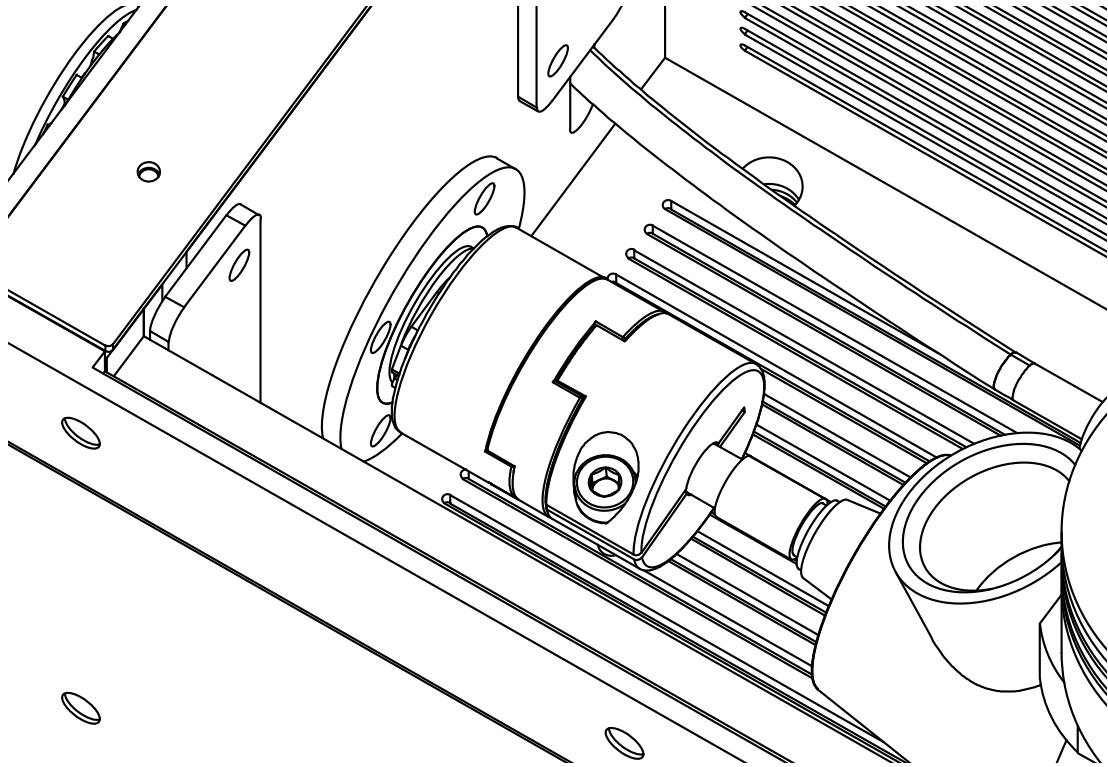


8

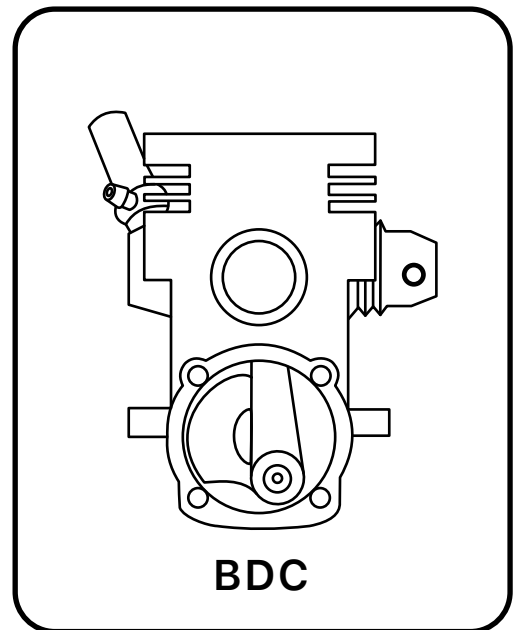
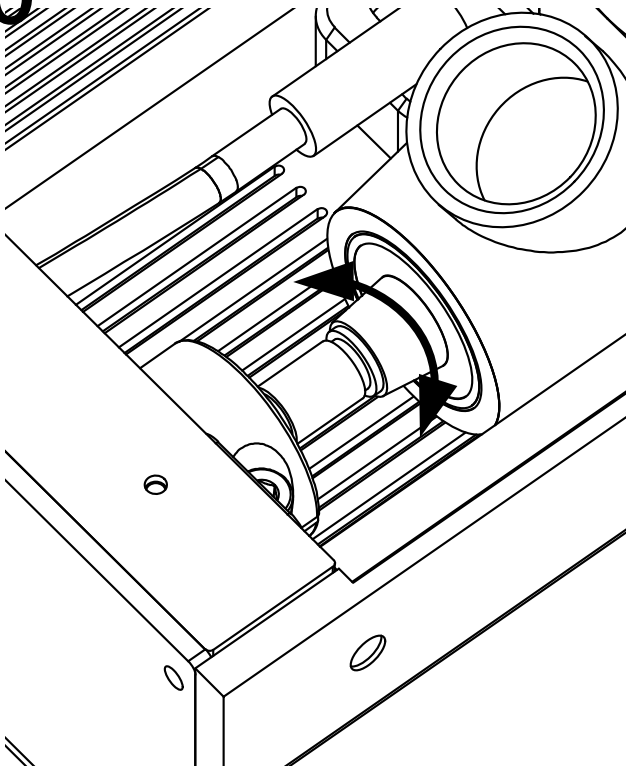


- Turn On the RPM (Motor). The motor will always stop at the same rotation after Turn Off.

9

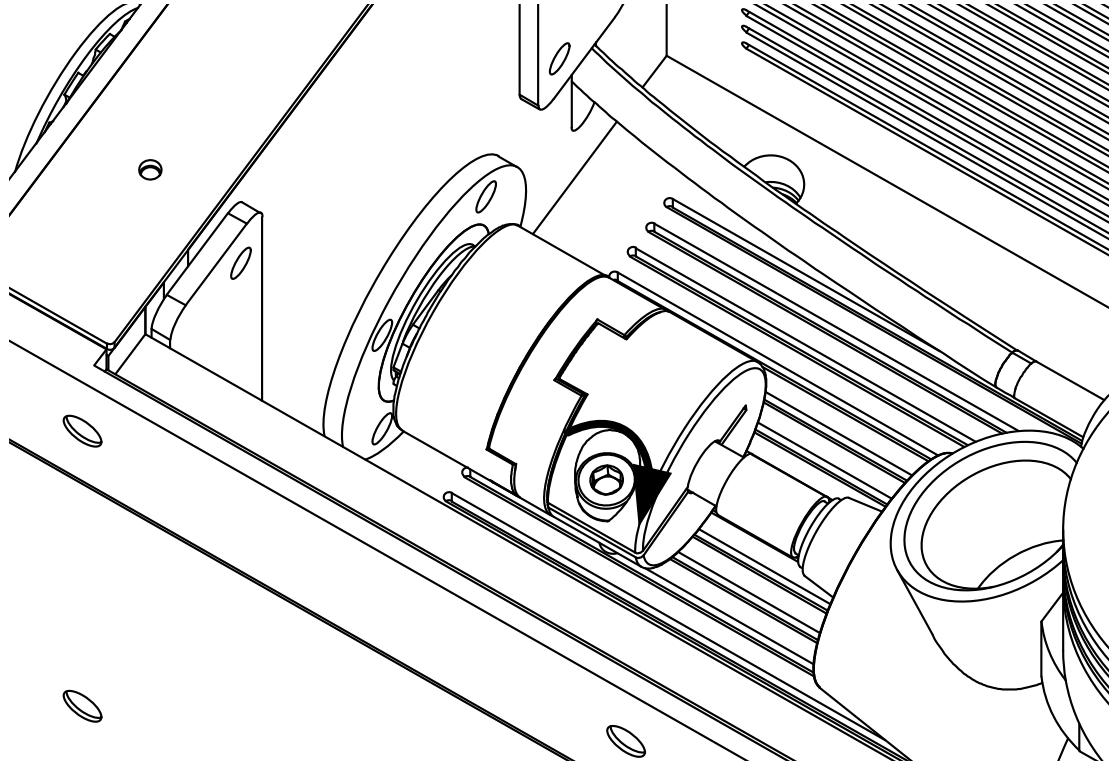


10

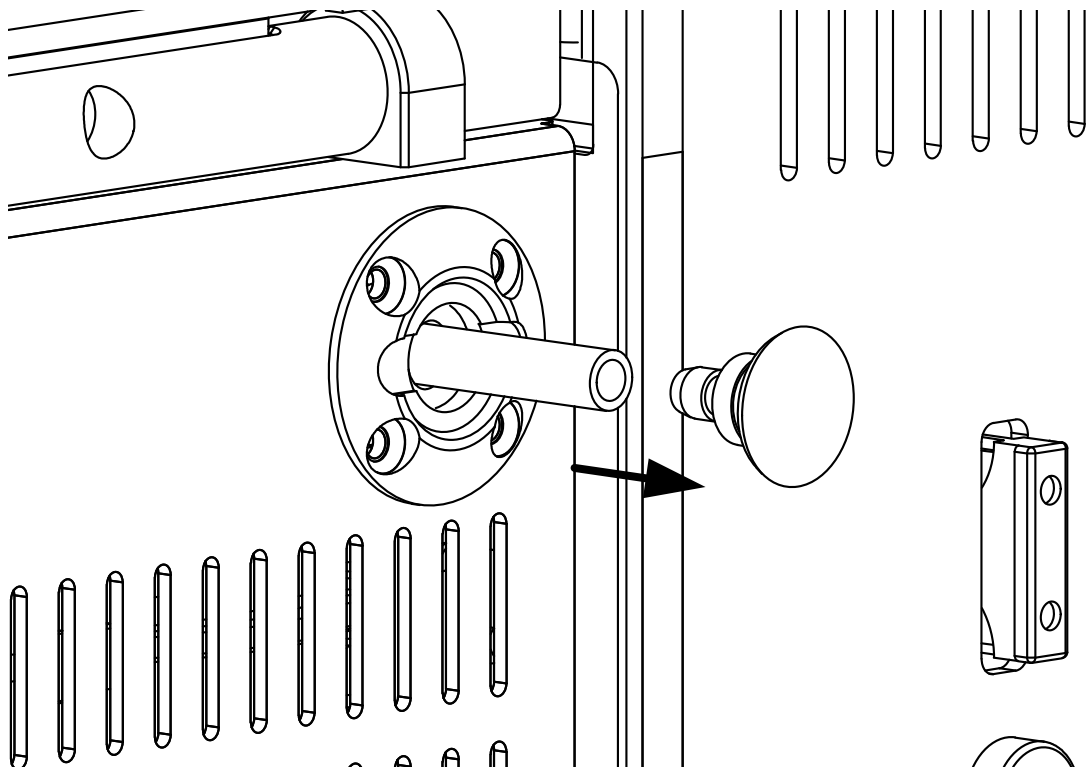


- Rotate engine piston to the BDC (Bottom Death Center)

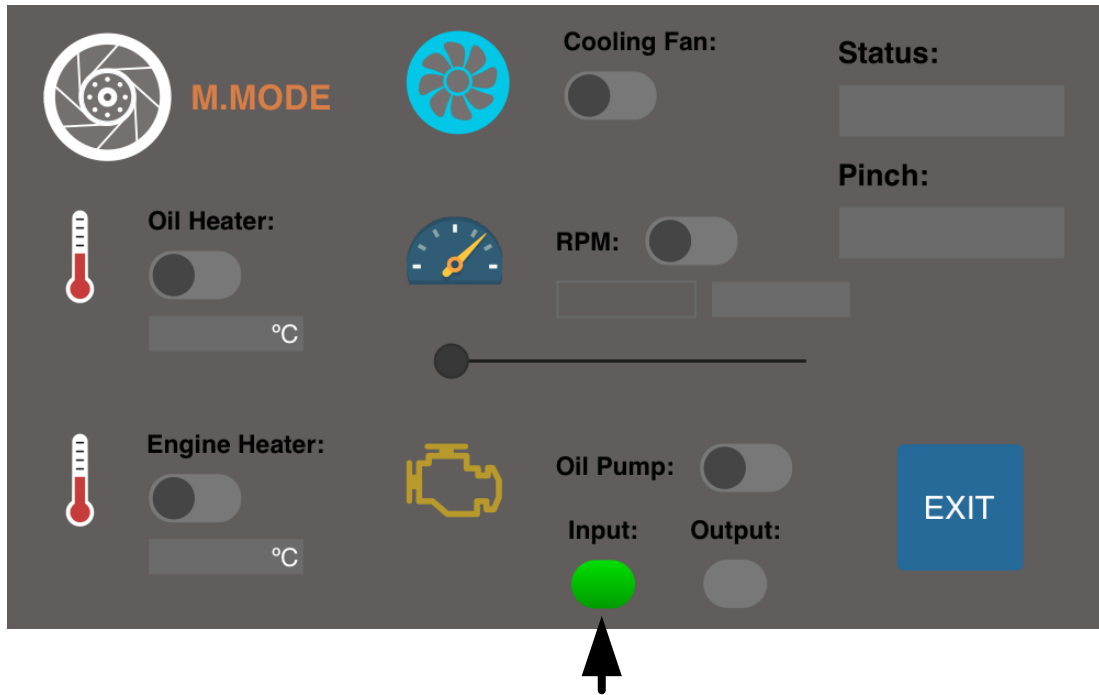
11



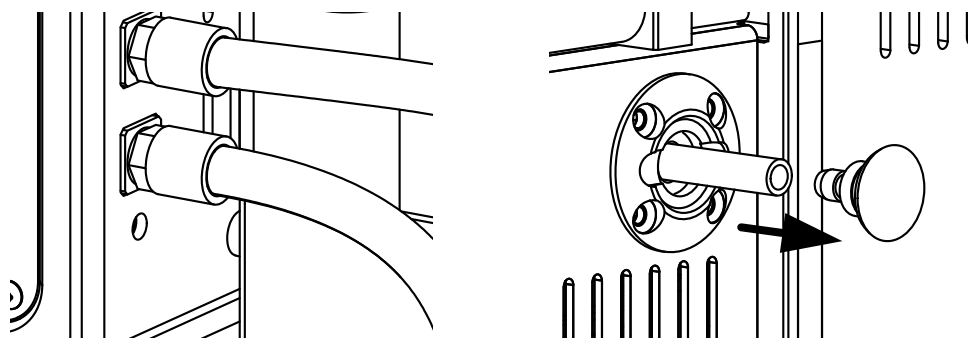
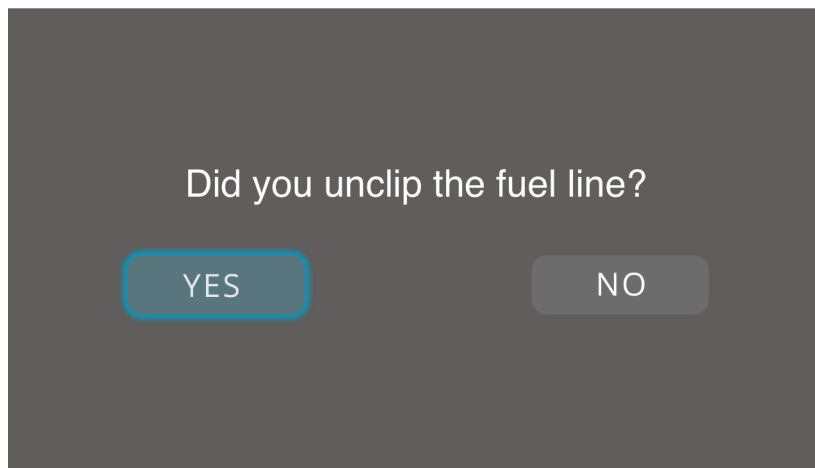
12



# 13

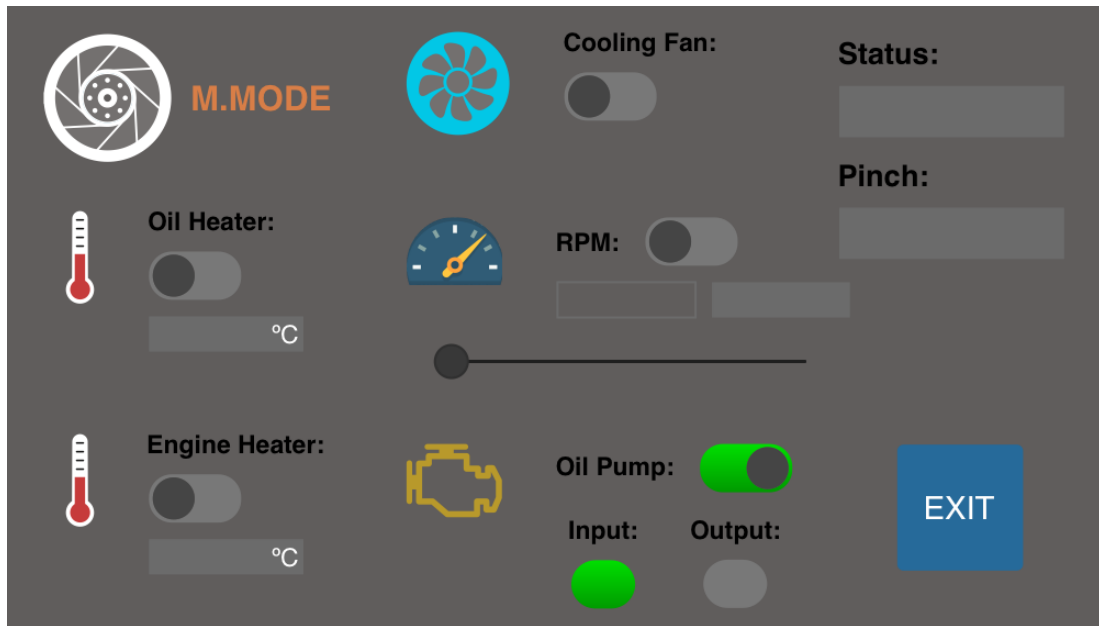


# 14



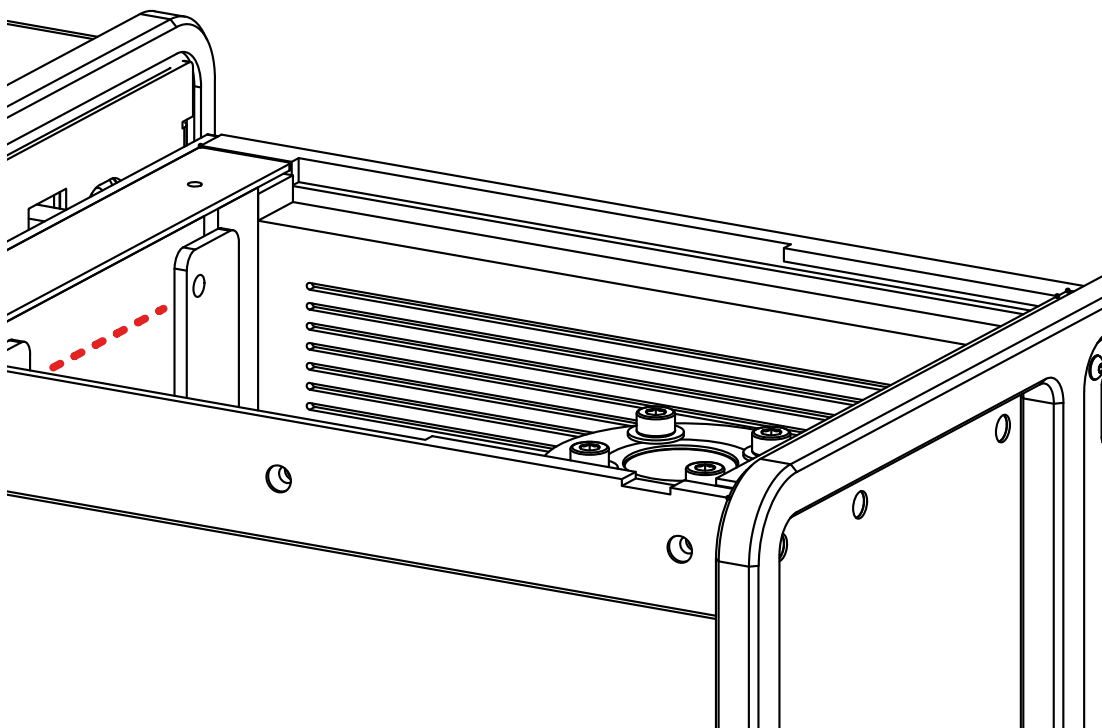
- Ensure the Pump In/Out fuel line is unblocked

# 15



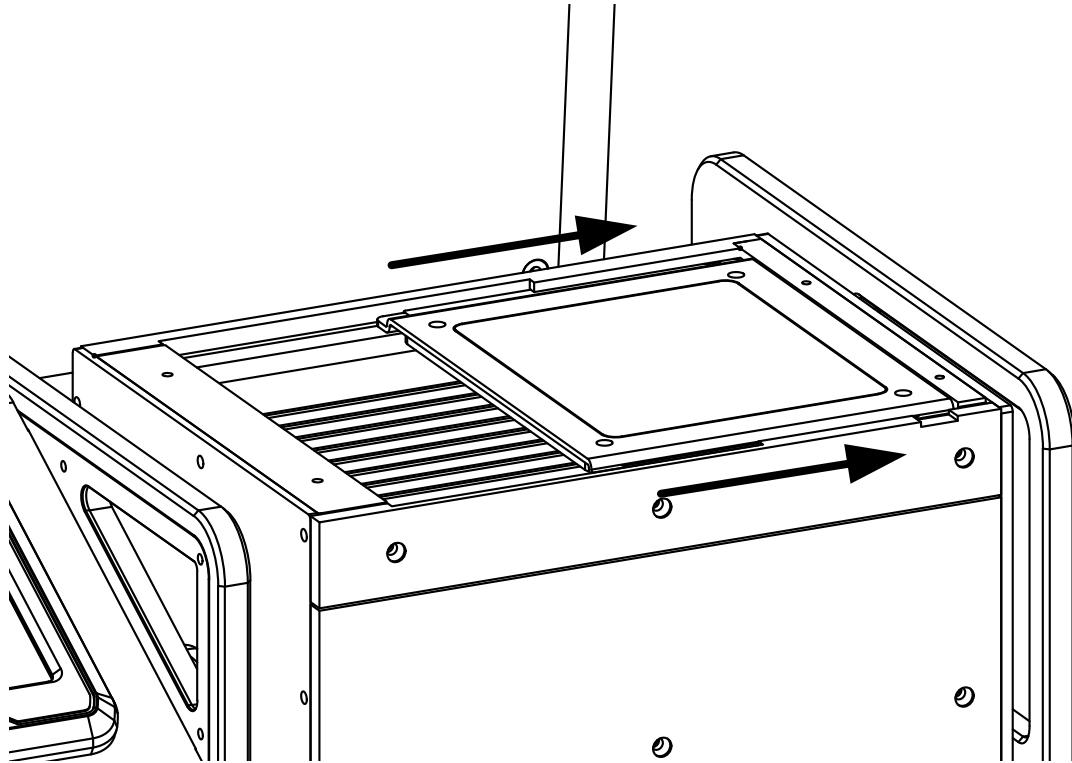
- The oil will start pump in to the oil tank

# 16

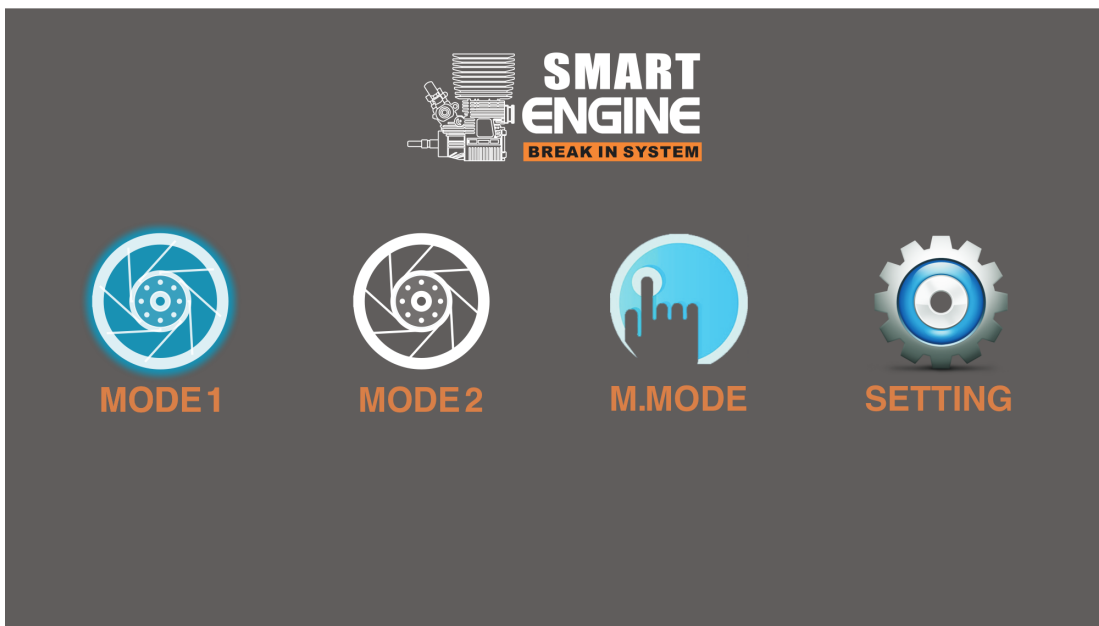


- Do not exit the maximum oil level

17



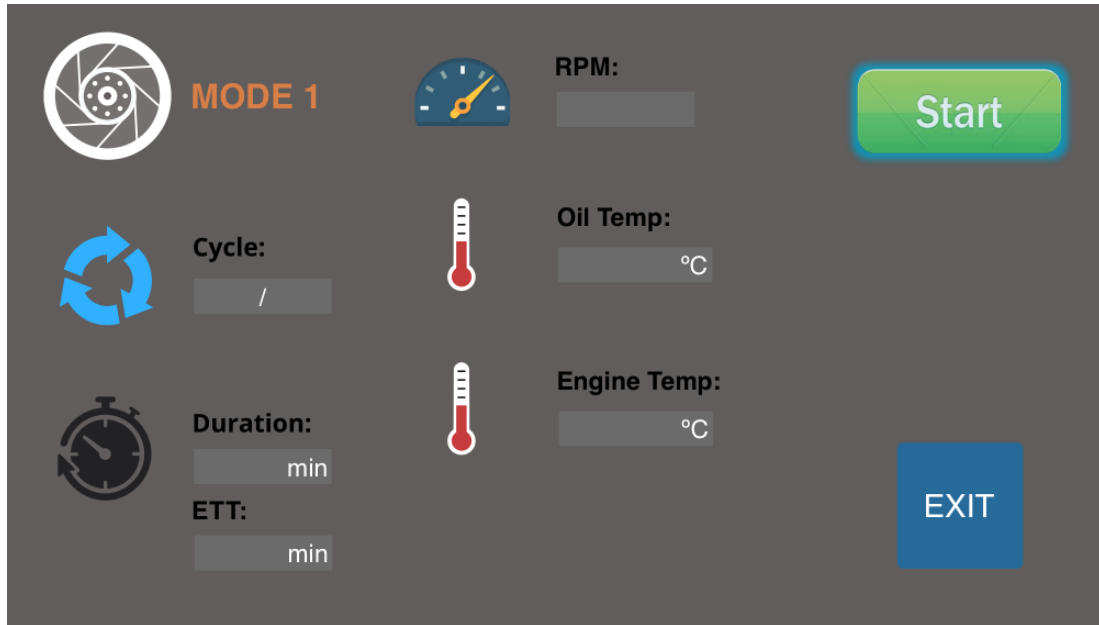
18



- Home > Mode 1

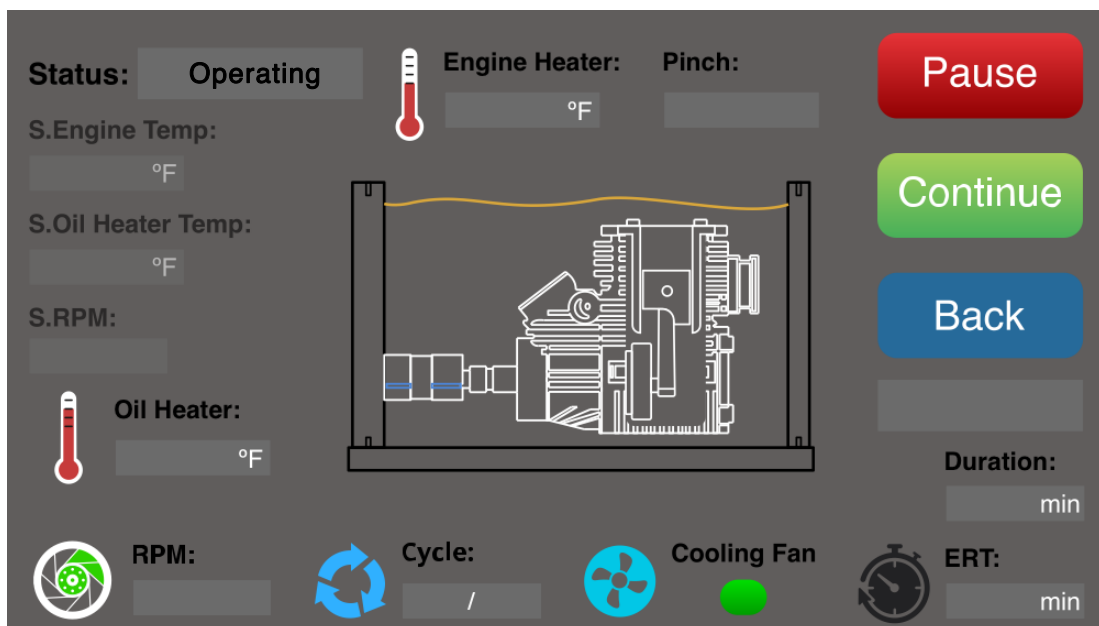


# 19



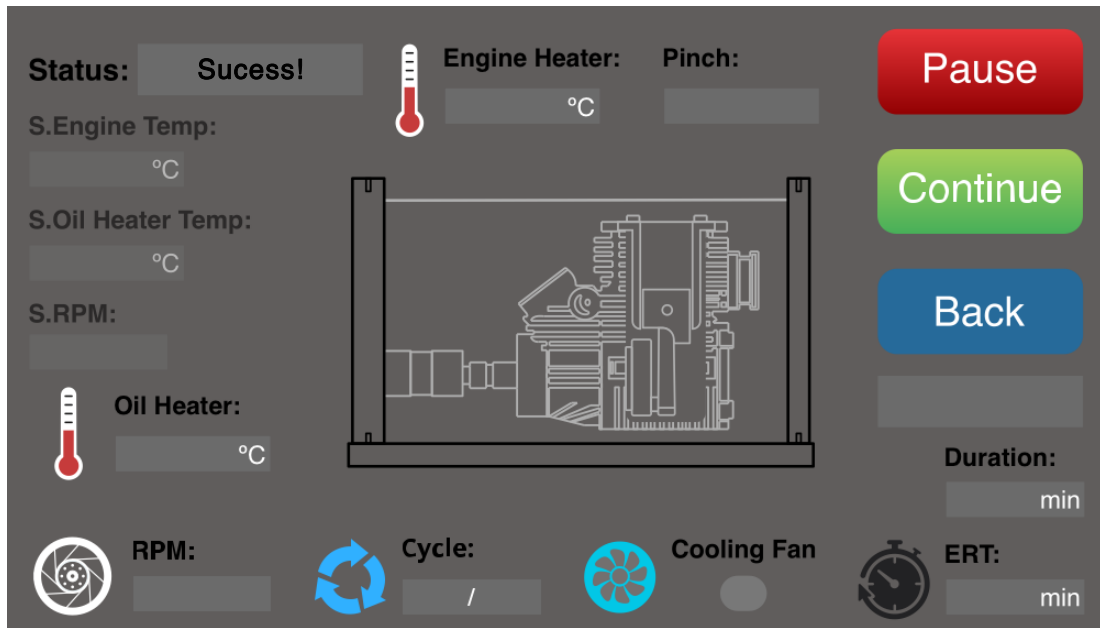
- Ensure all the parameter is correct before start operating

# 20



- The system will start operating

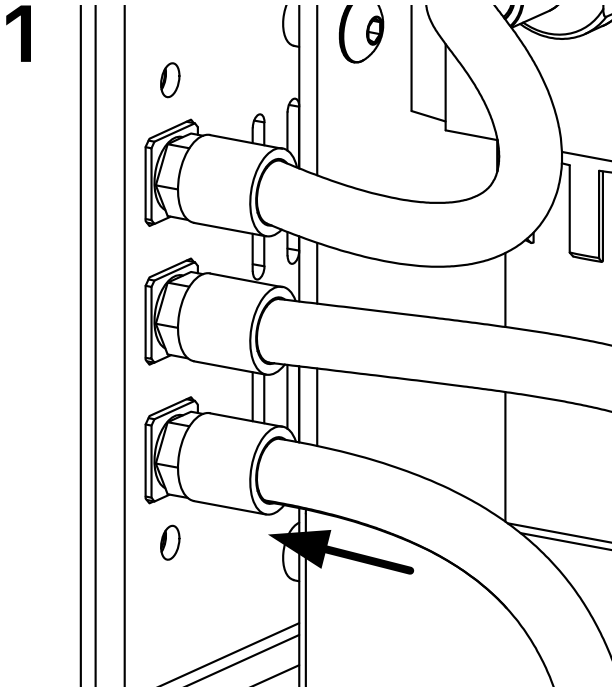
21



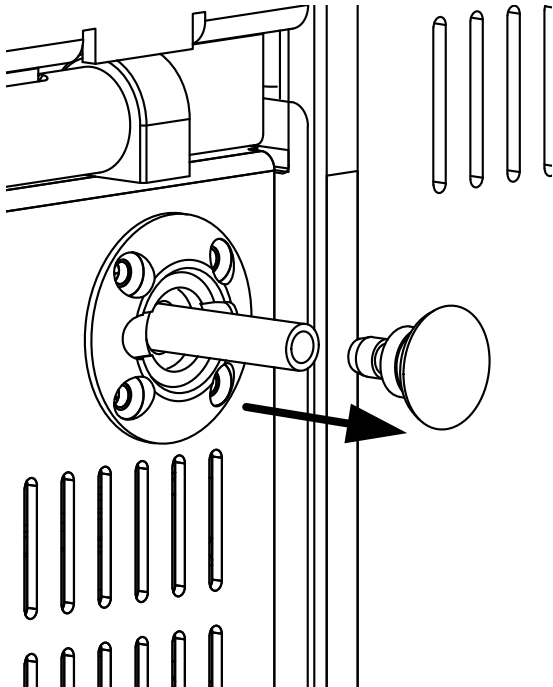
- The Status will show "Sucess" after the operating is done

# Withdraw Oil

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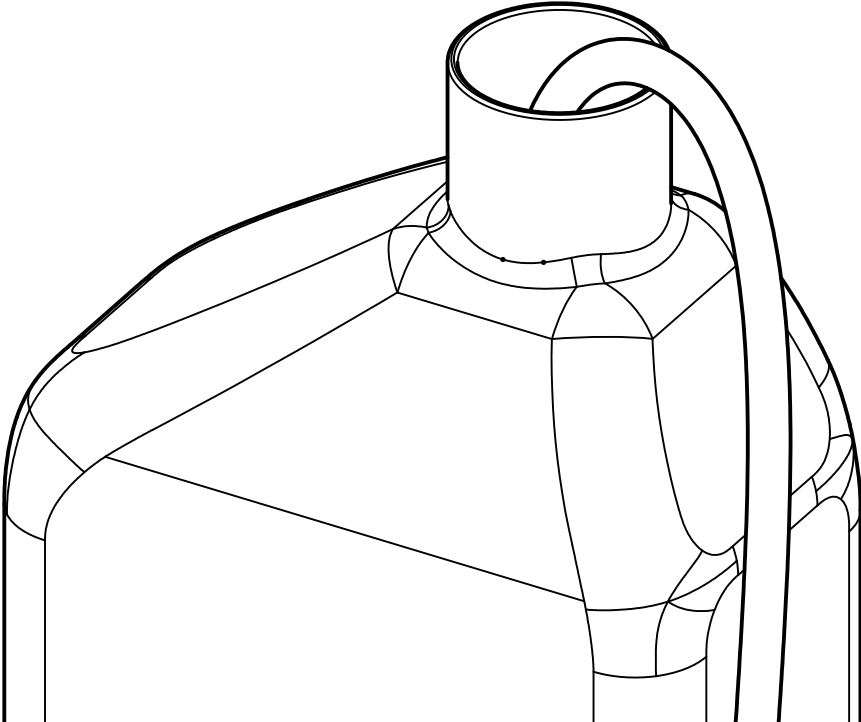
Oil Running



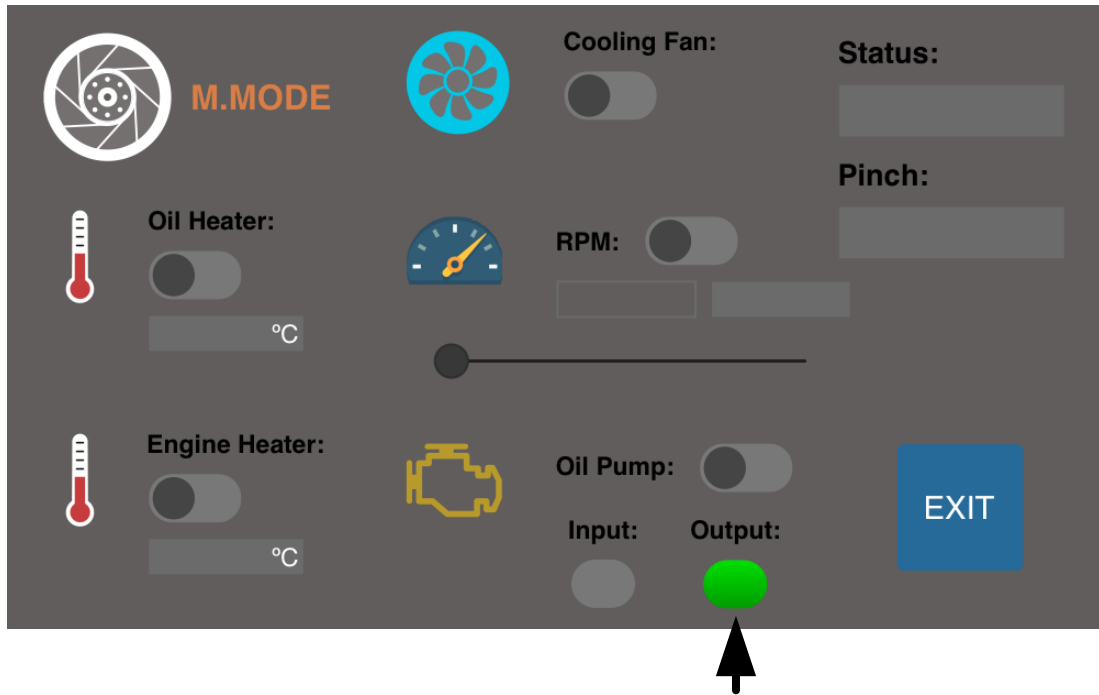
Oil Bath

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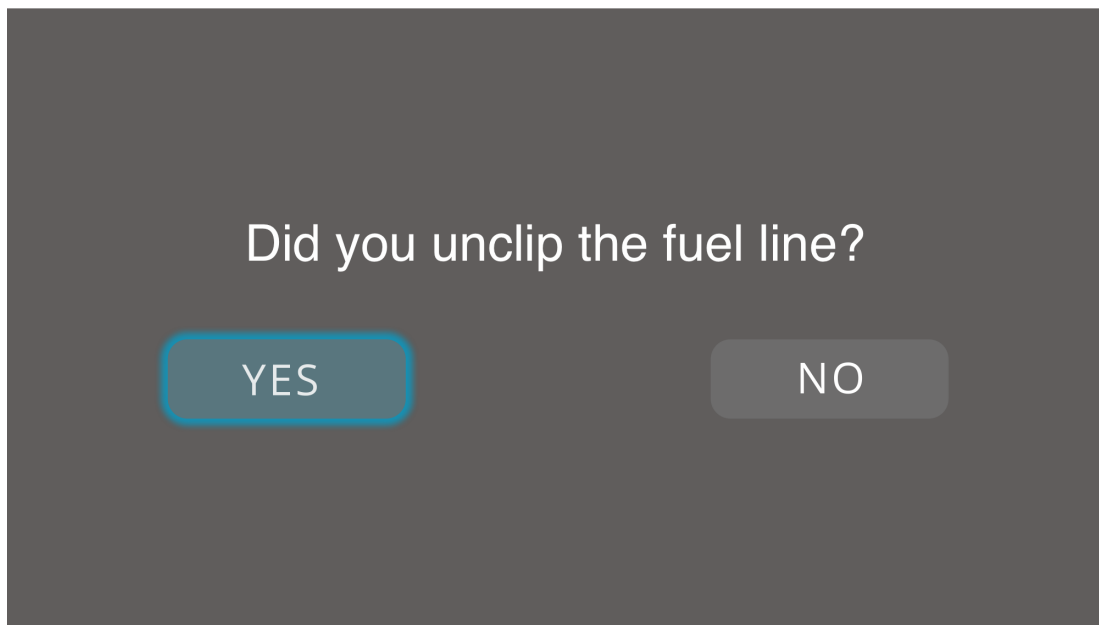
## 2



3

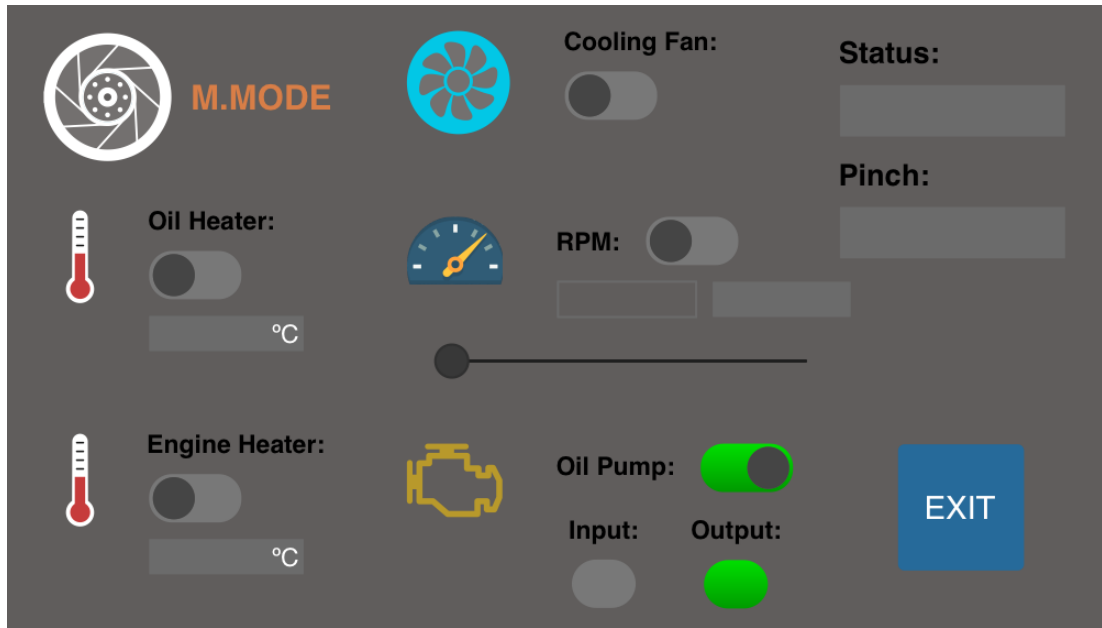


4



- Make sure the inlet fuel line clip is unclip

5

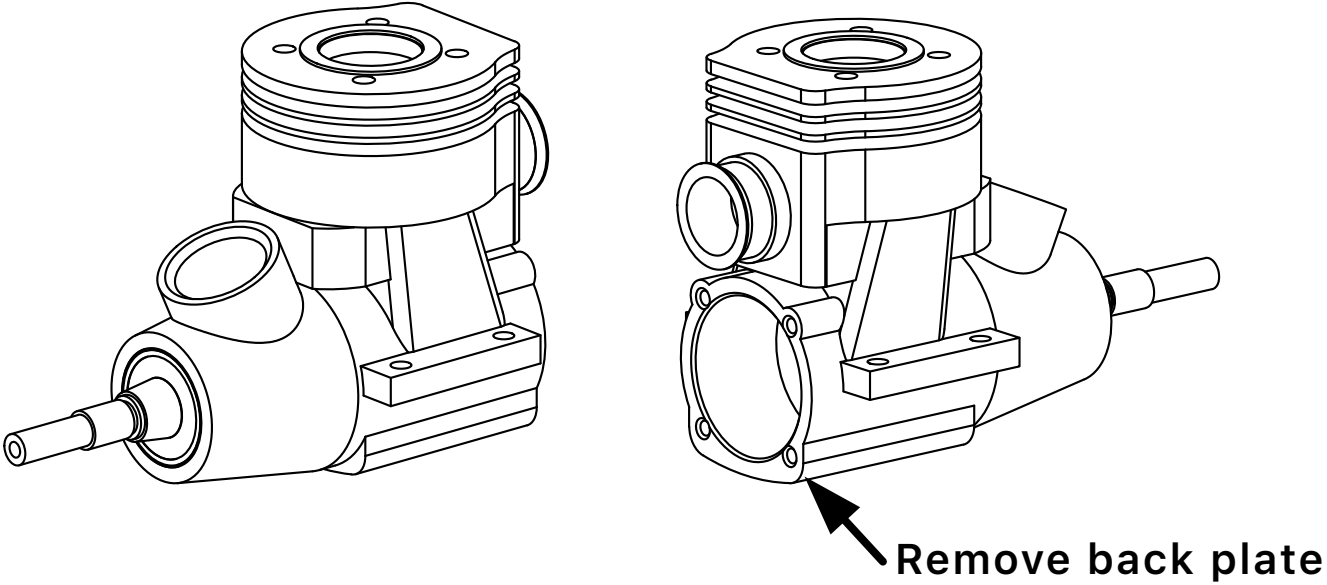


- The oil will start withdraw from the system

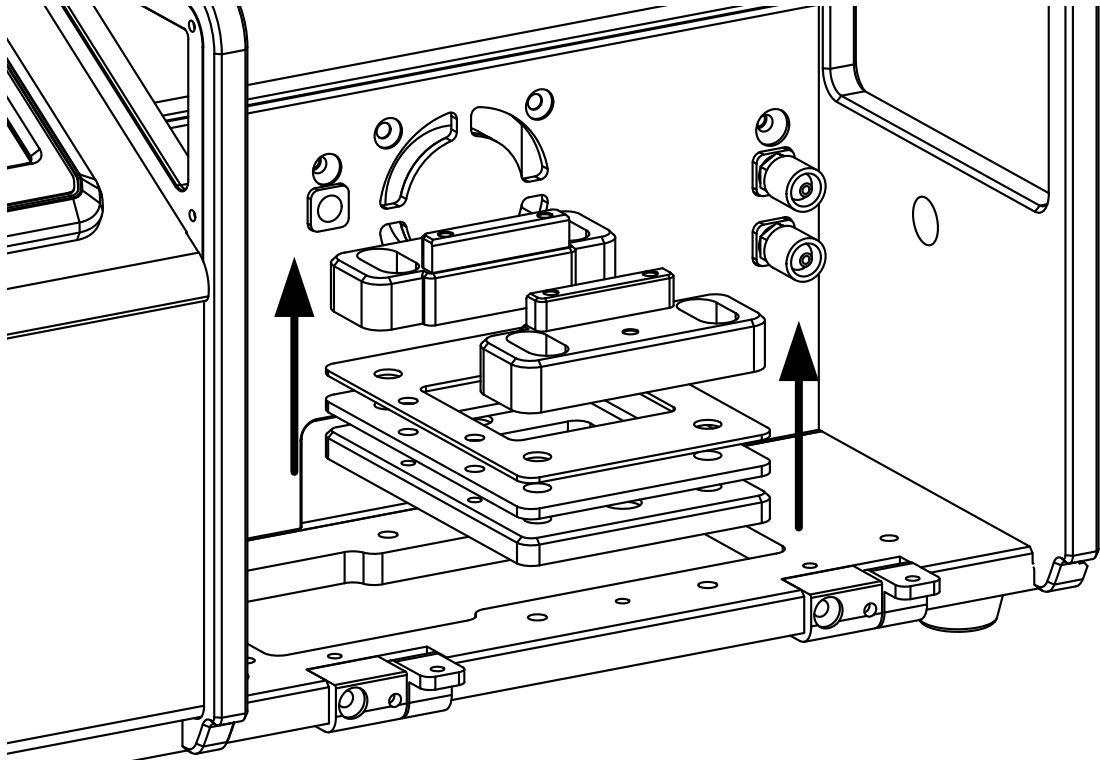
# Switch to Oil Bath Module

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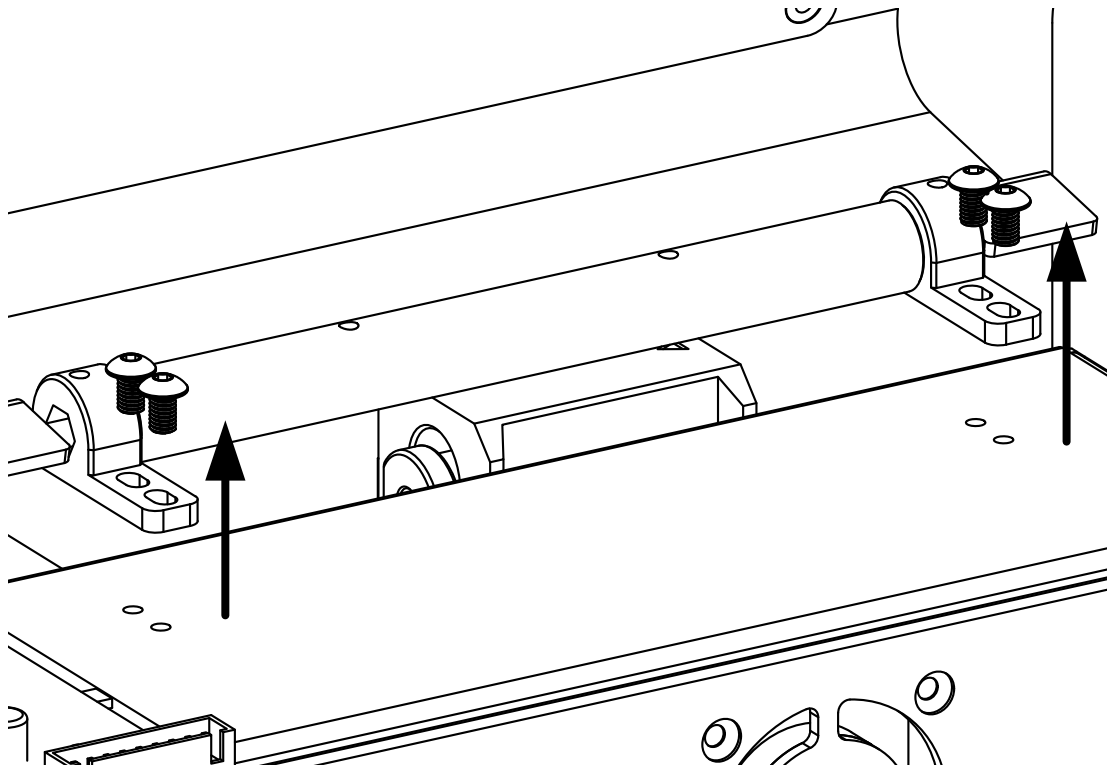
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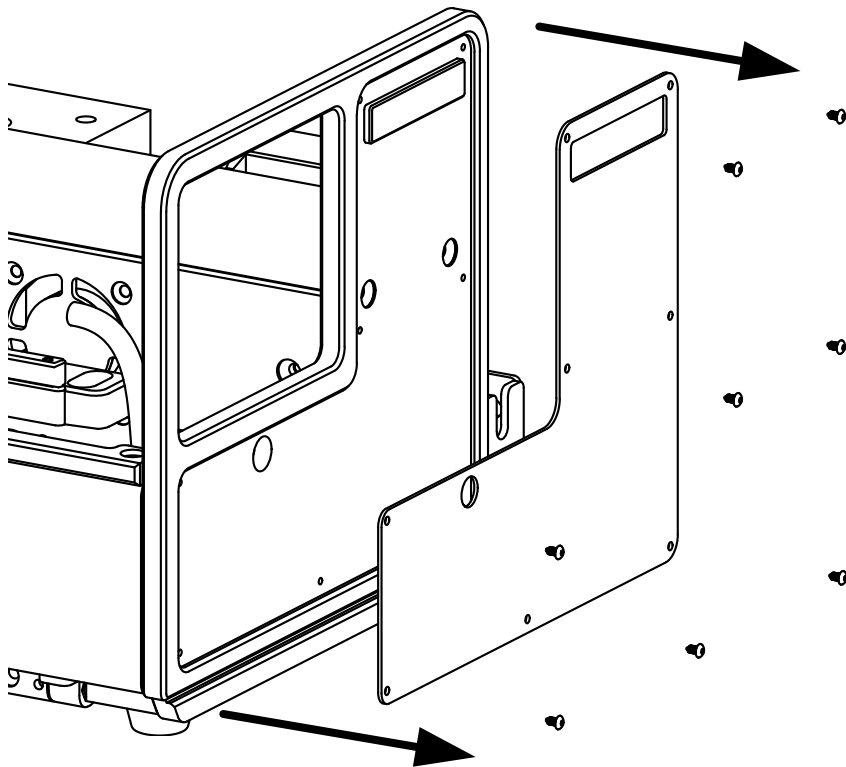
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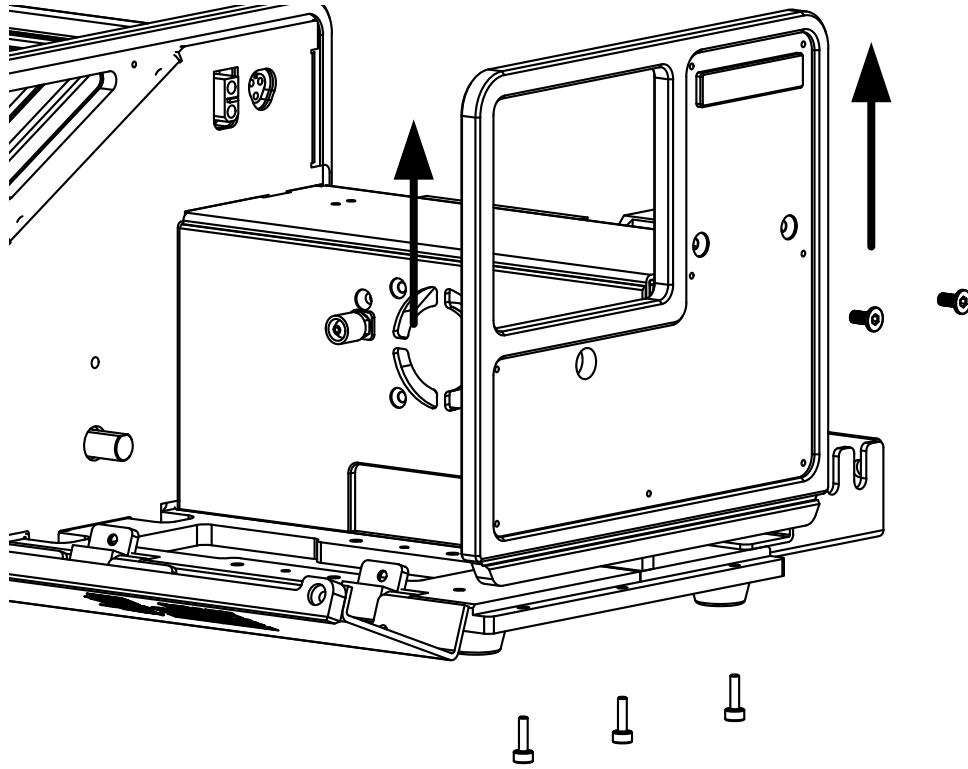
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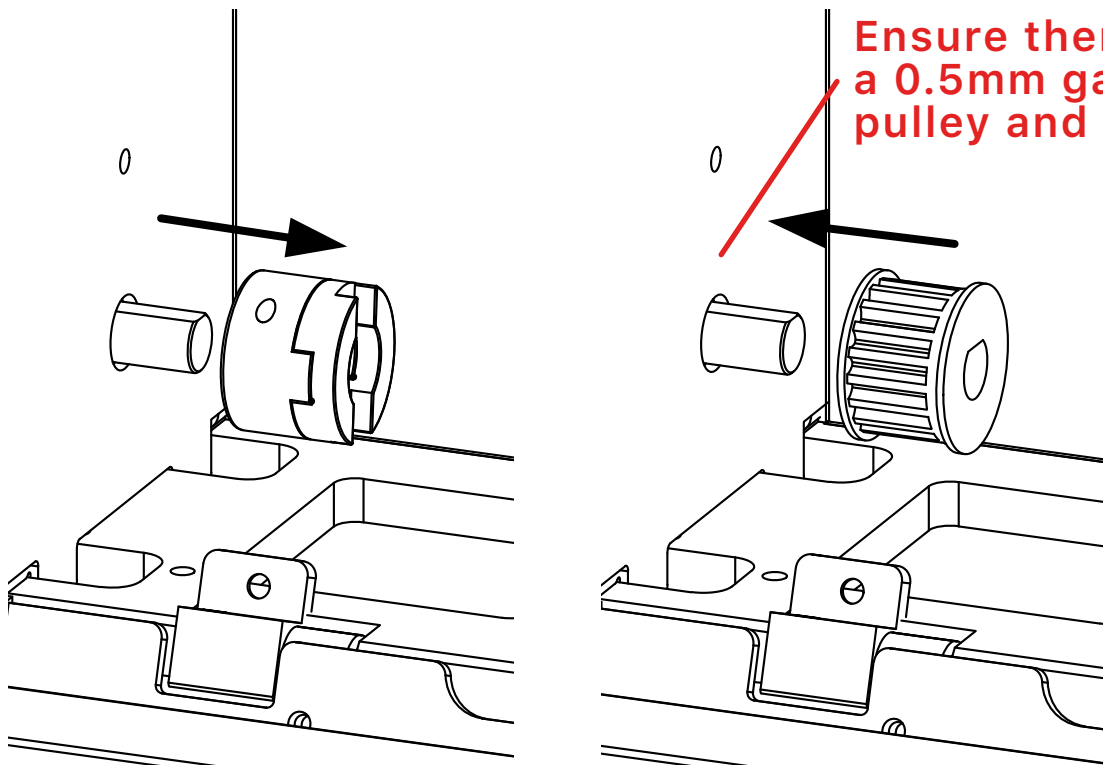
4



5

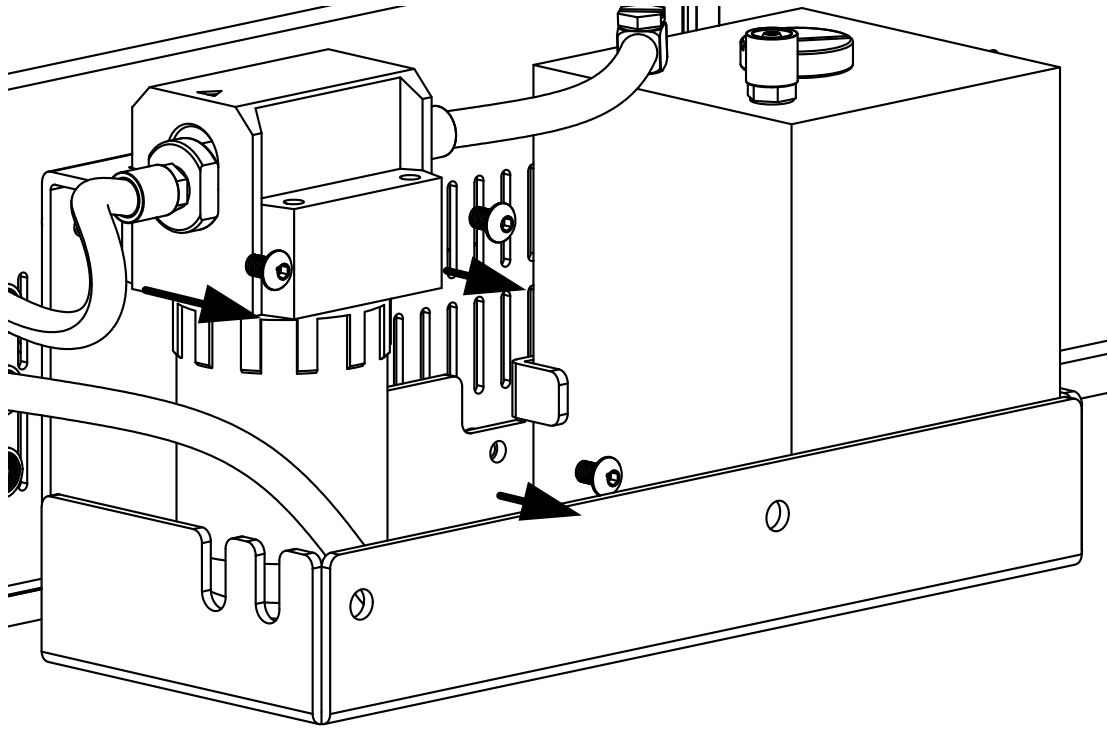


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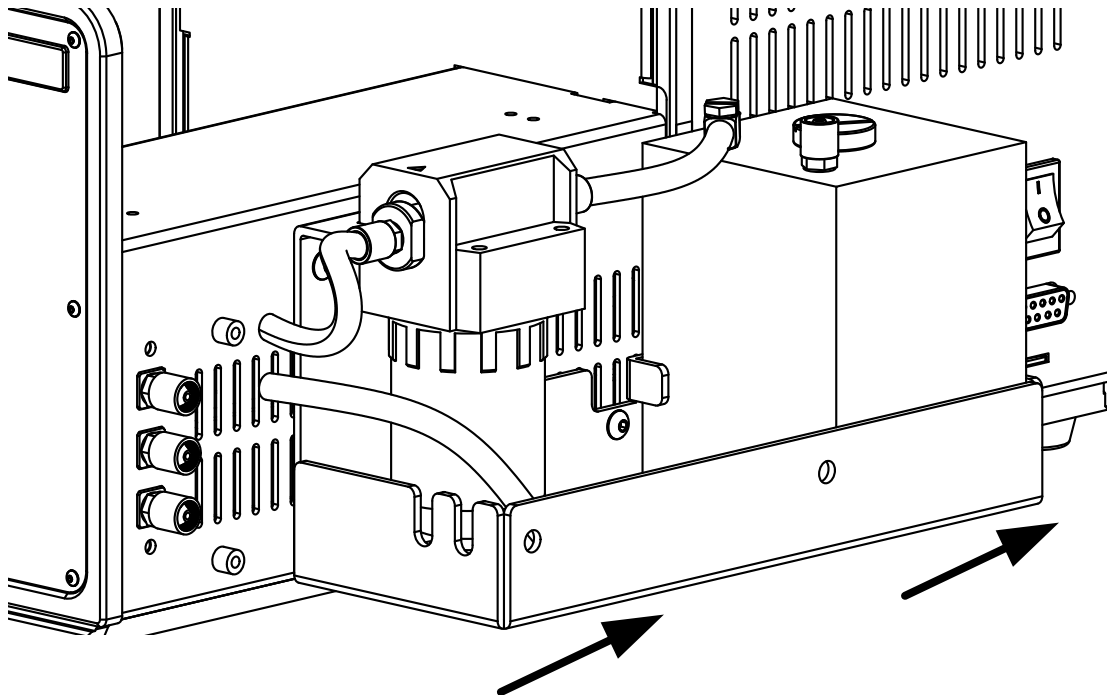




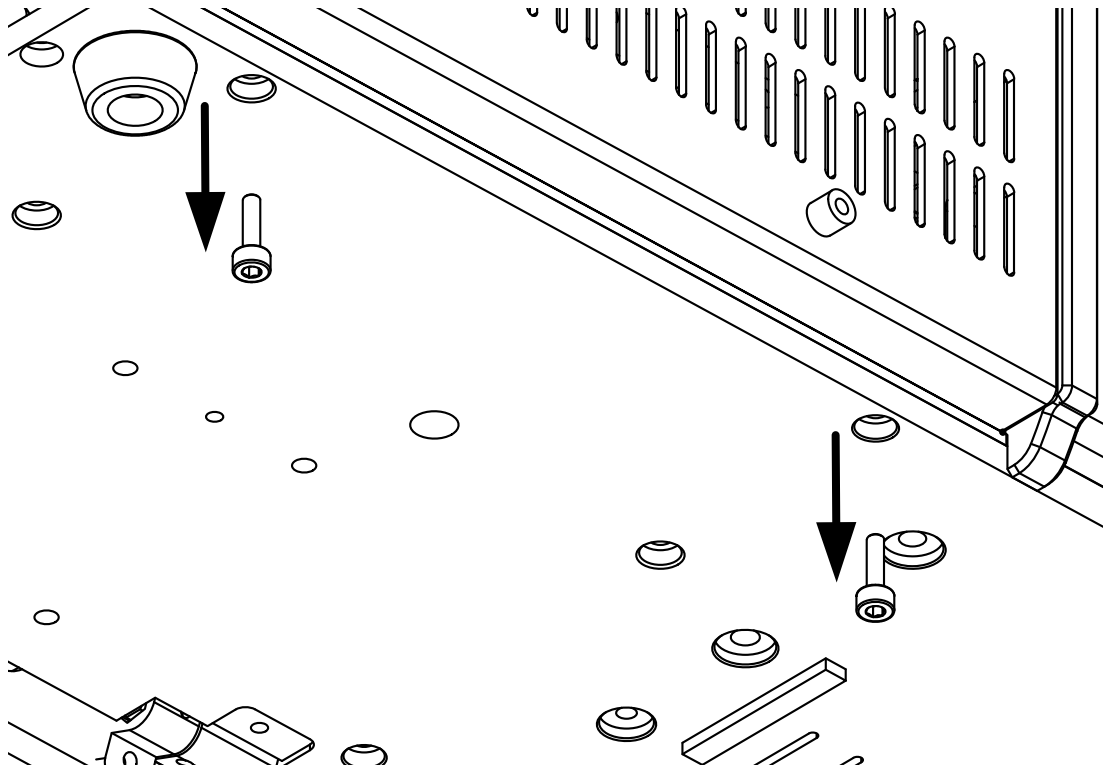
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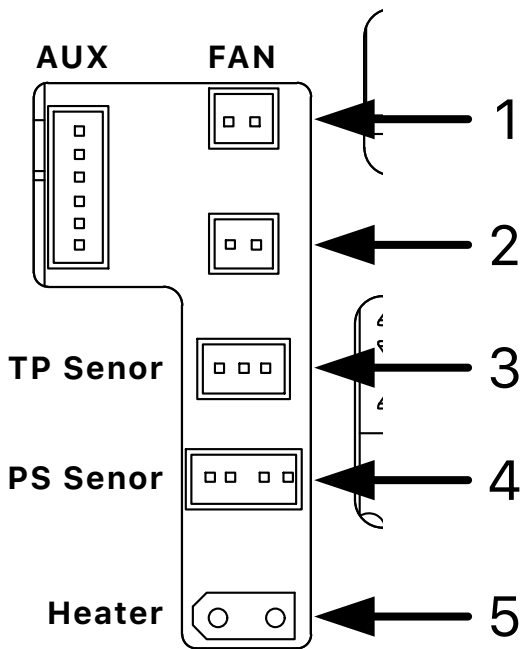
8



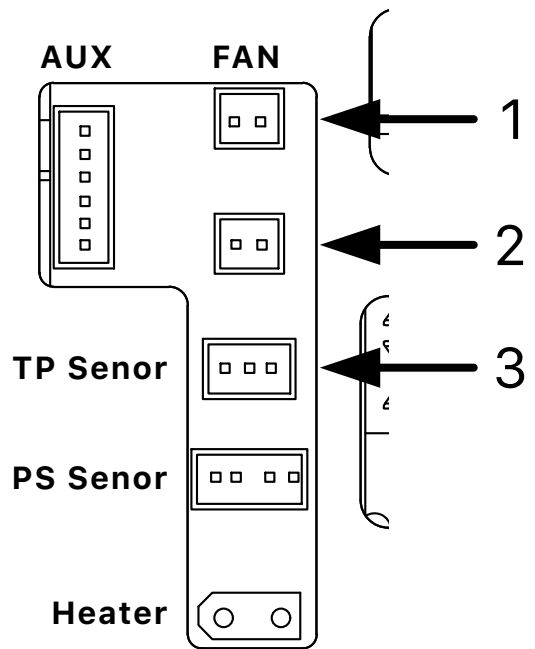
9



10

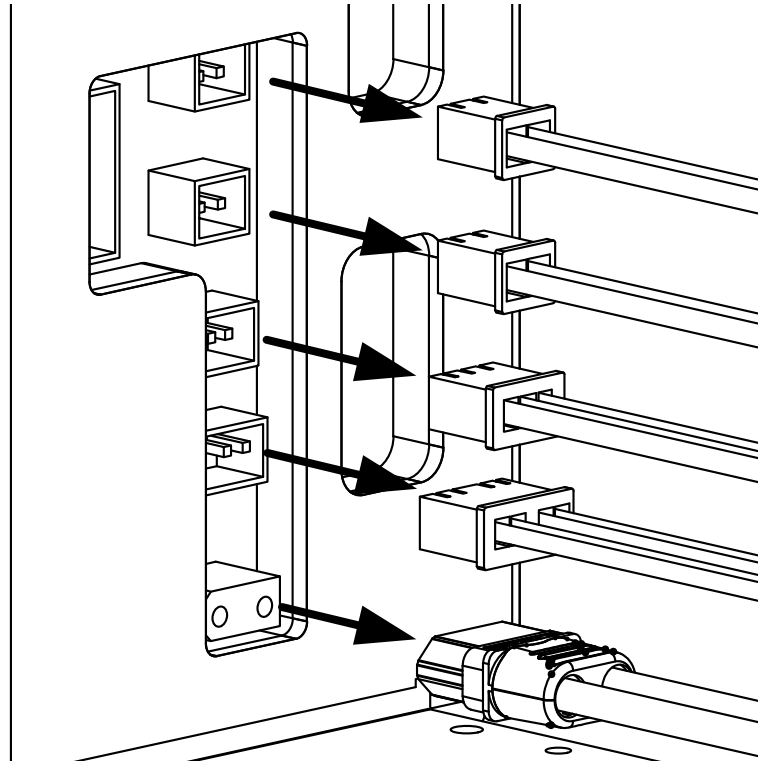


Oil Running

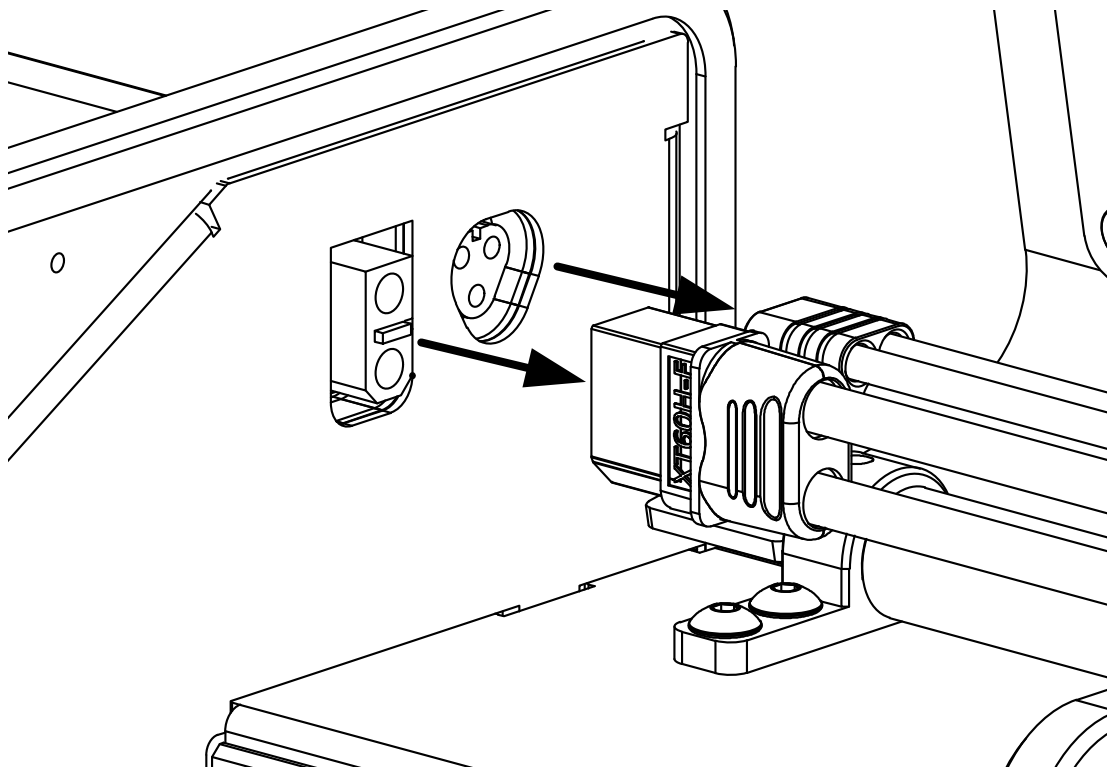


Oil Bath

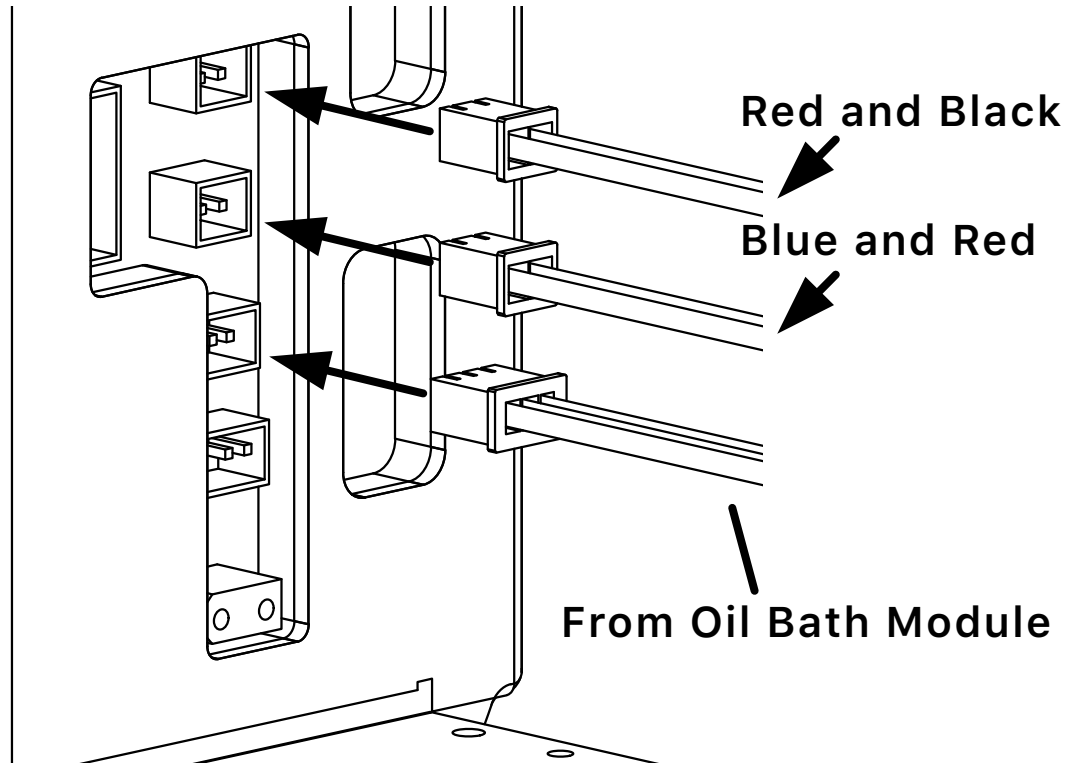
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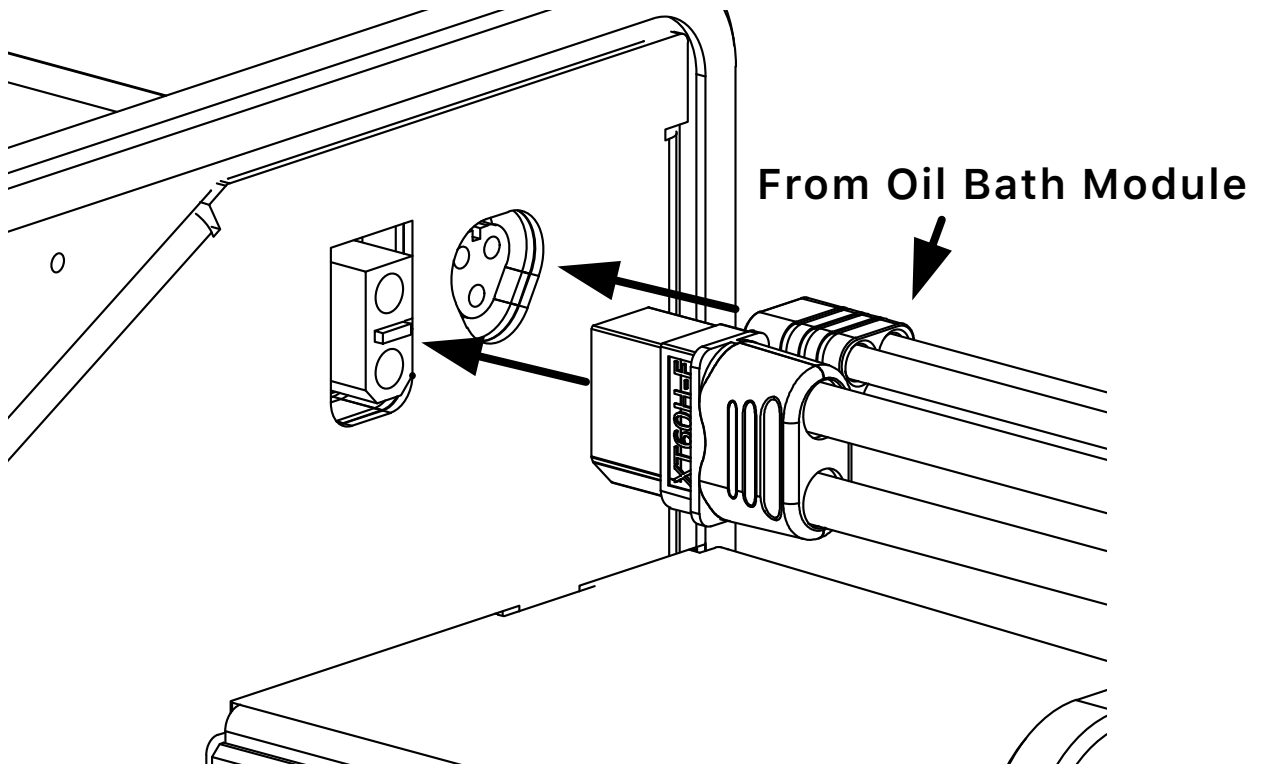
12



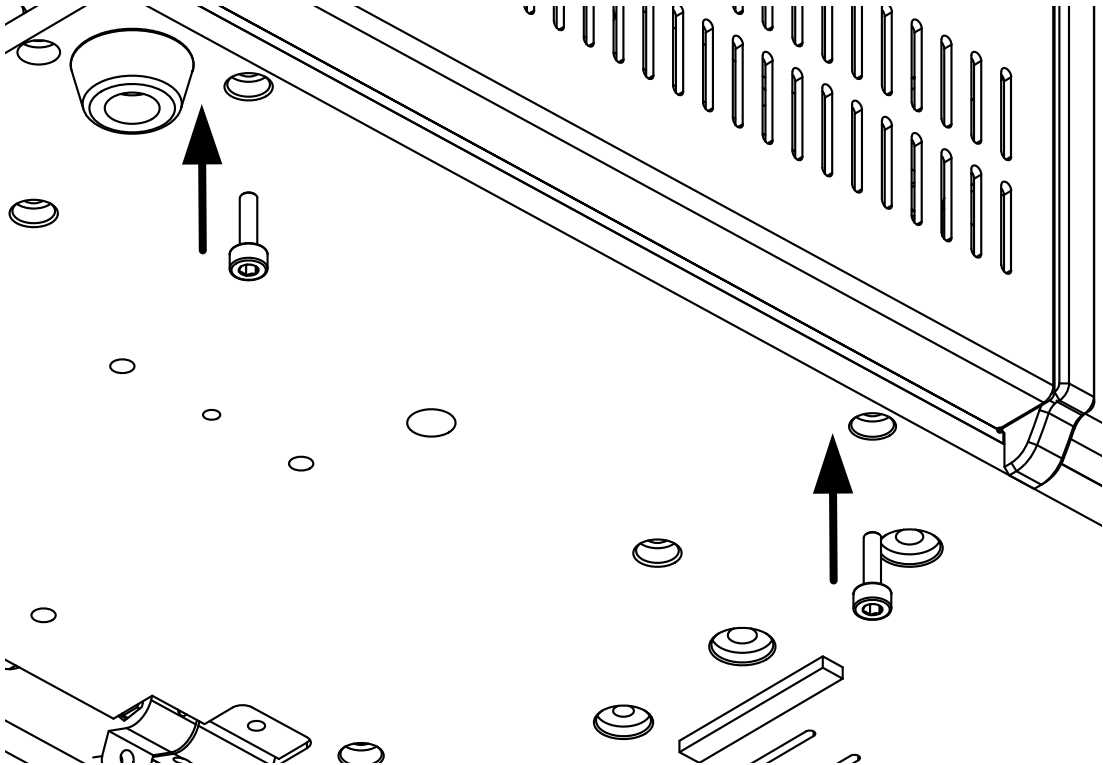
13



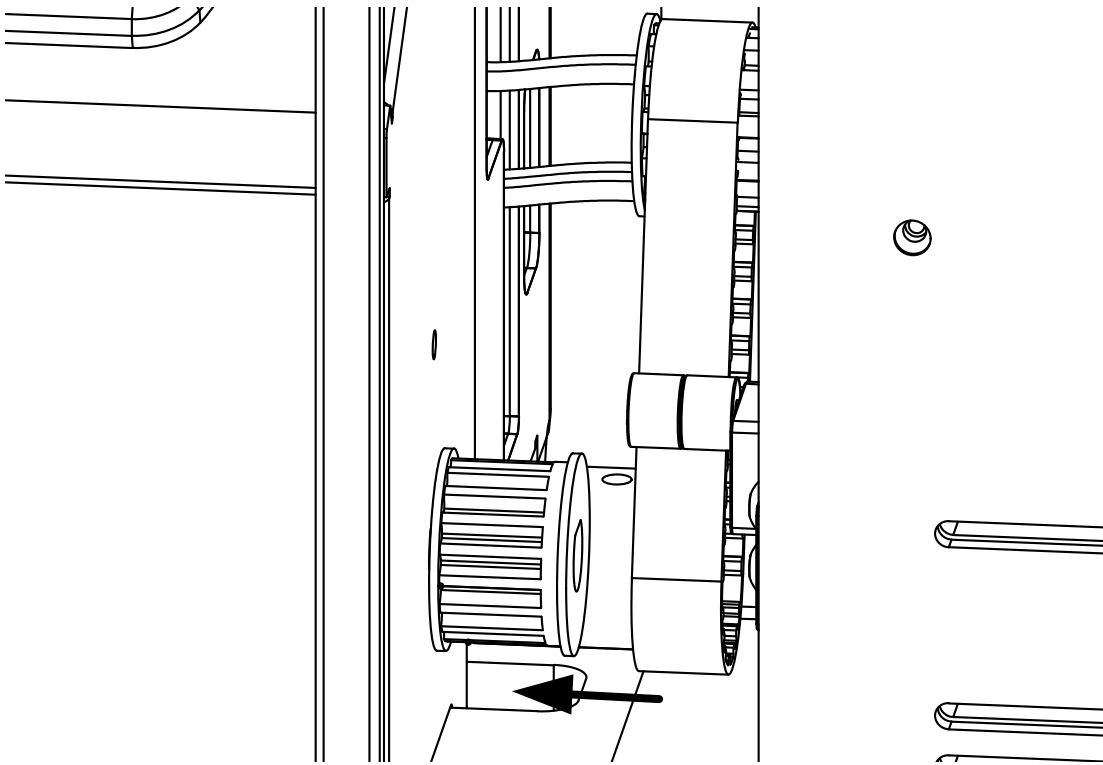
14



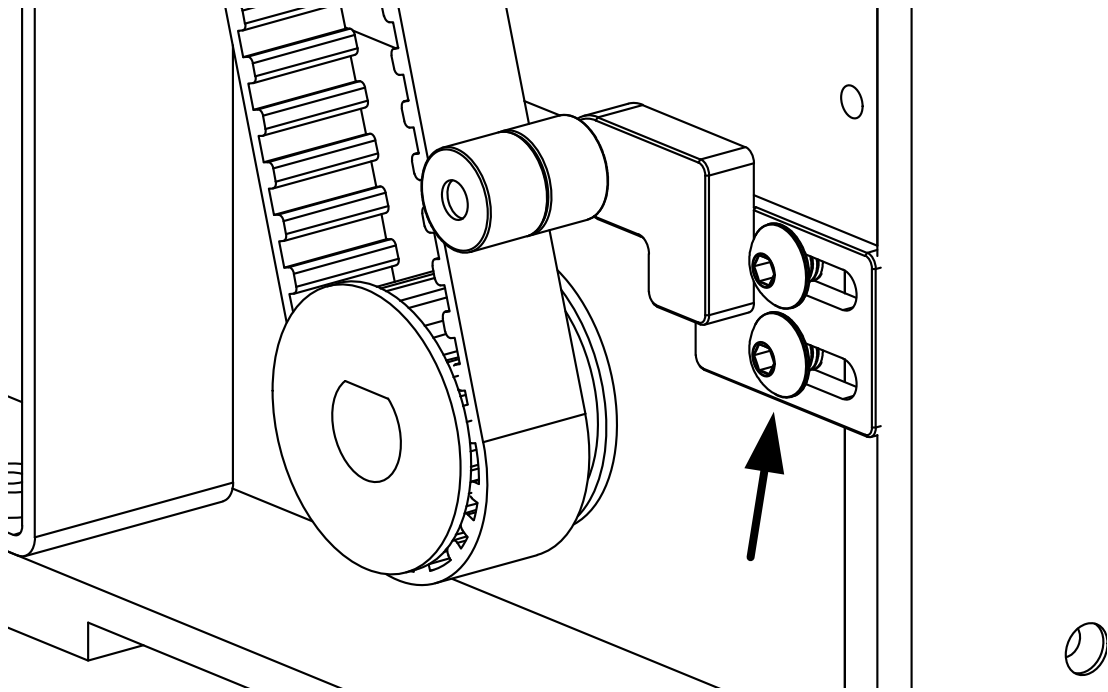
15



16



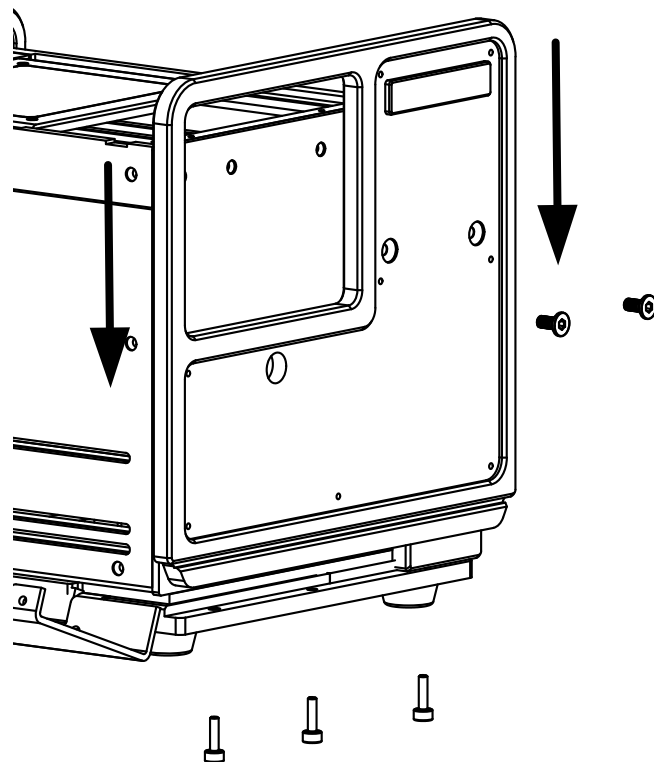
# 17



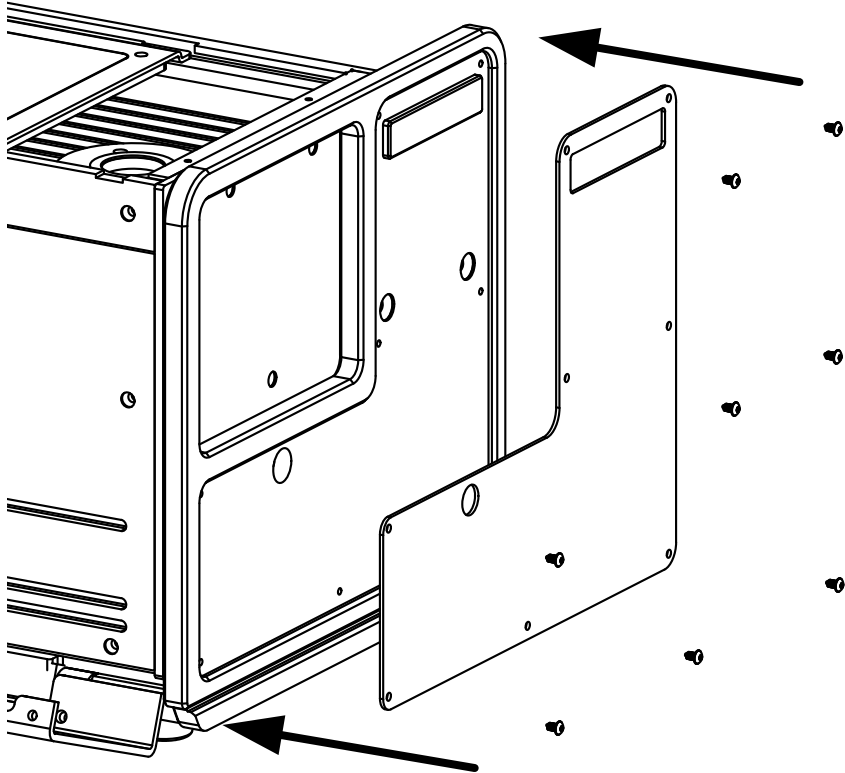
- Adjust the belt tension

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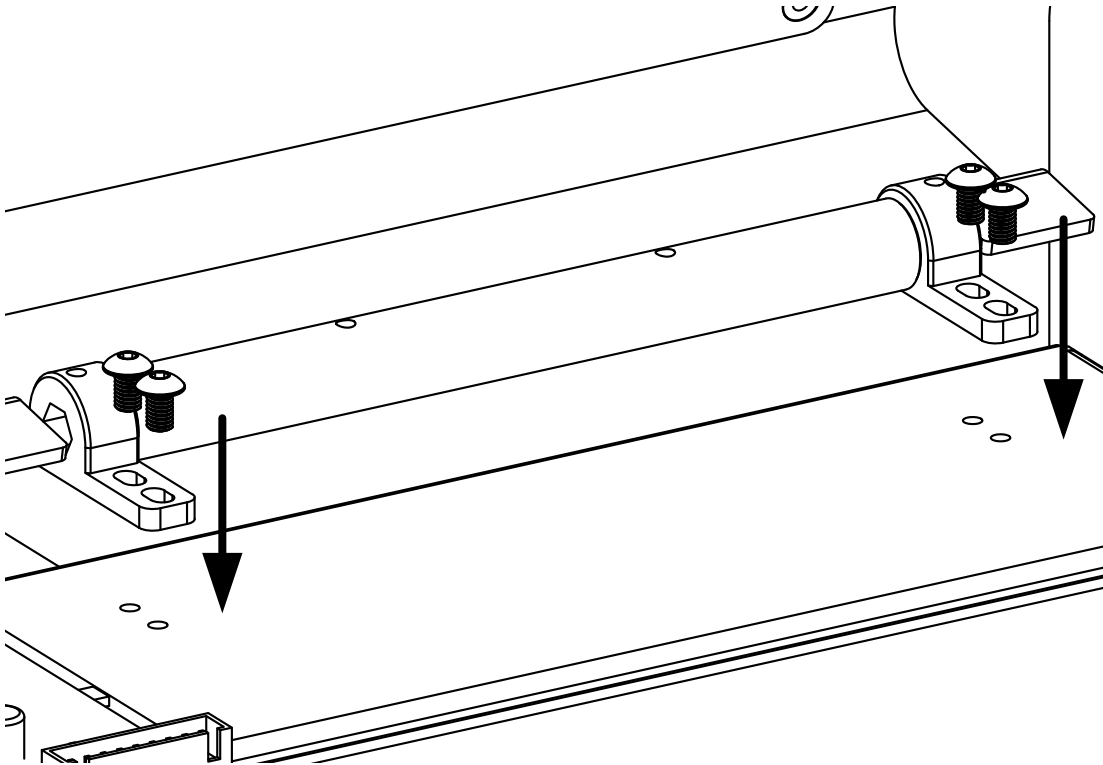
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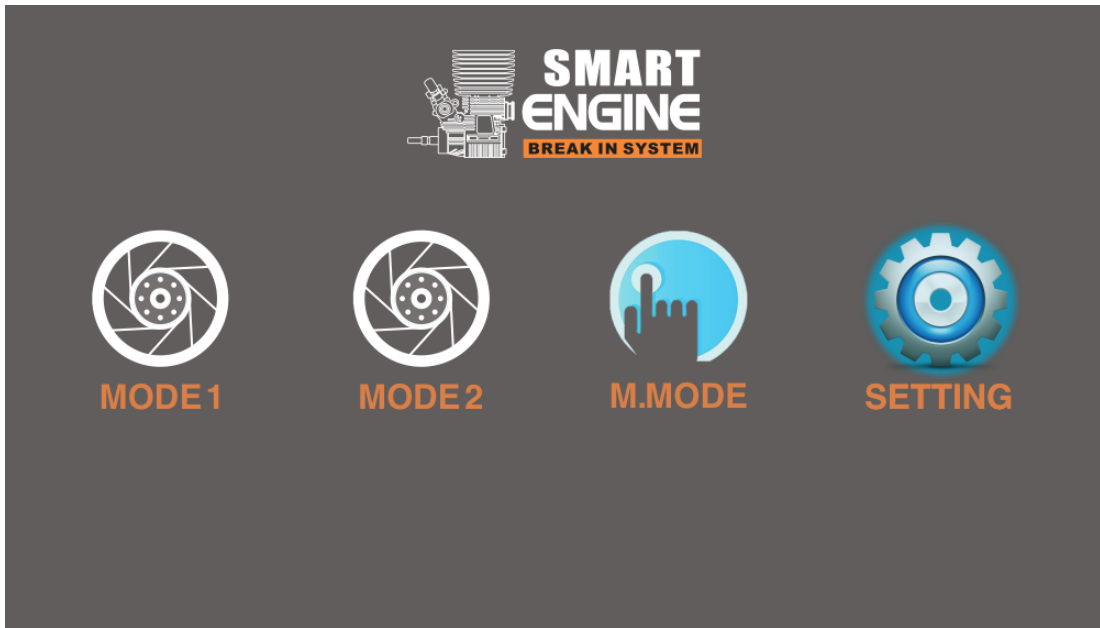
19



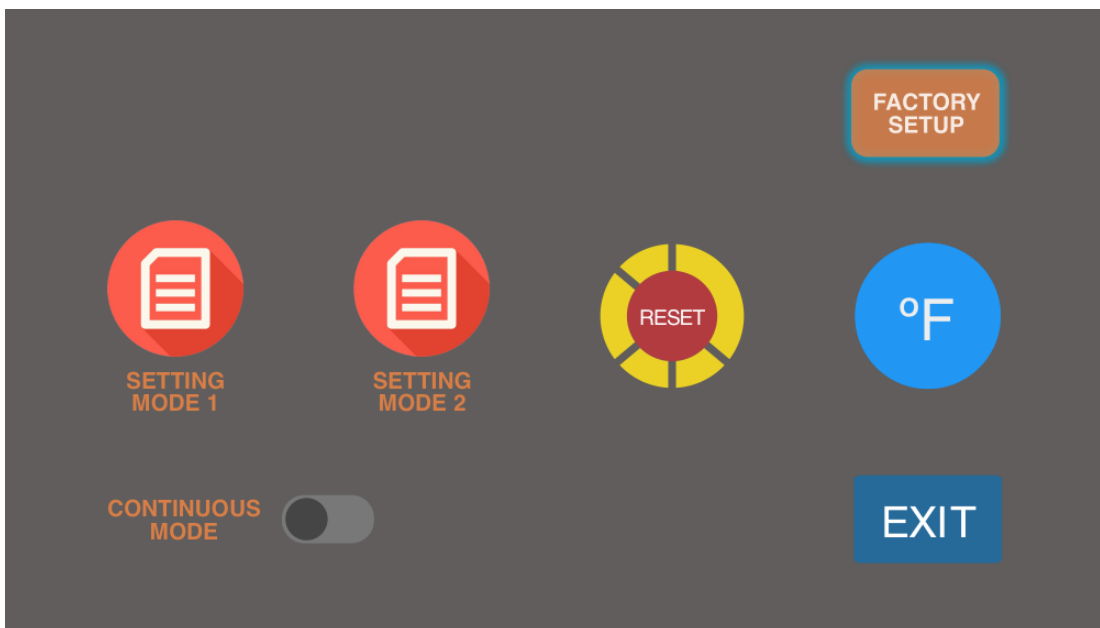
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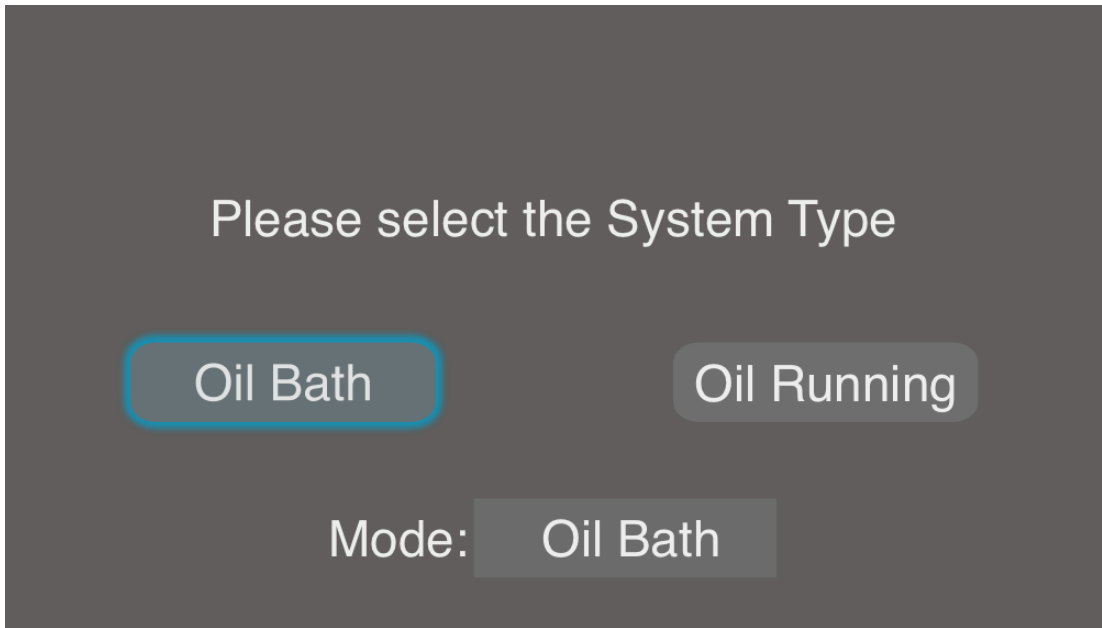
21



22



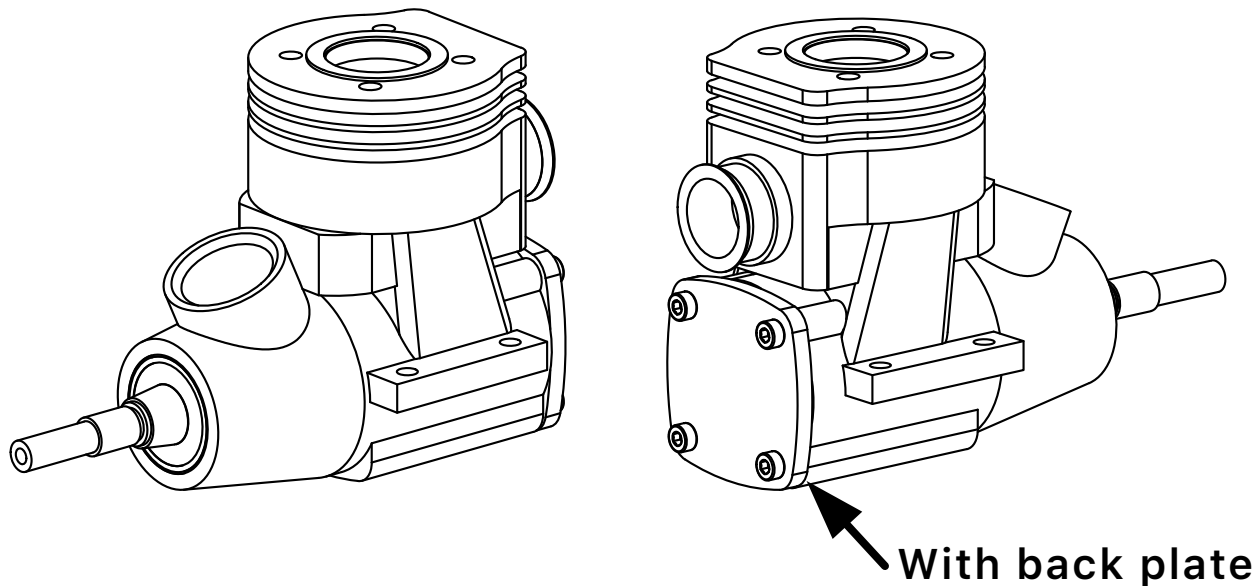




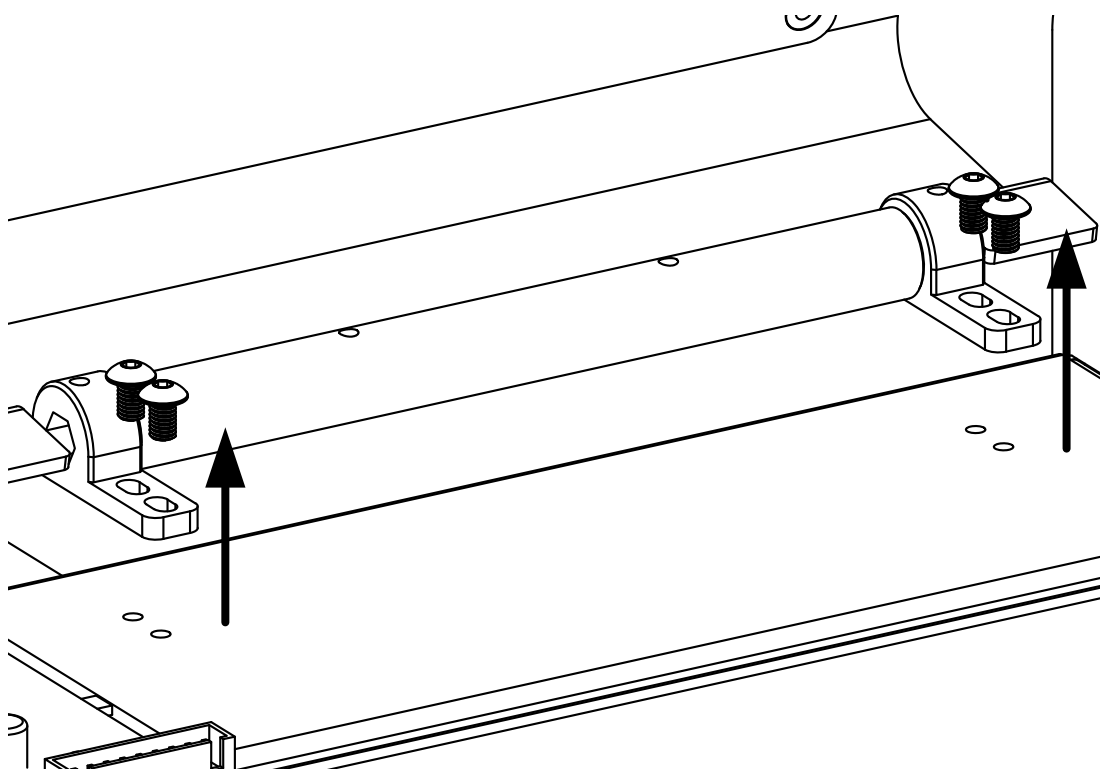
# Switch to Oil Running Module

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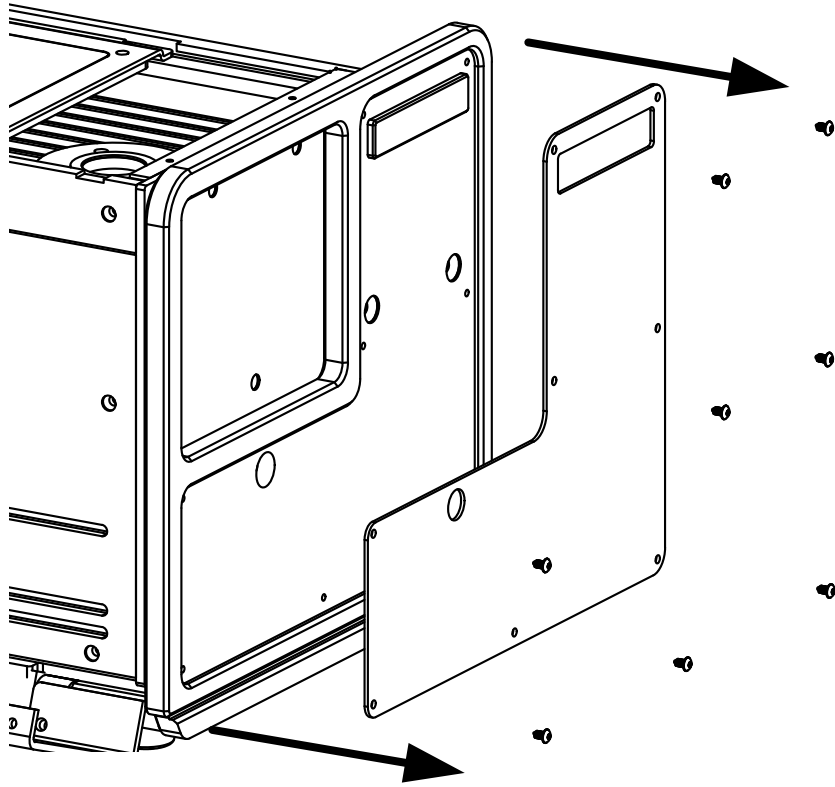
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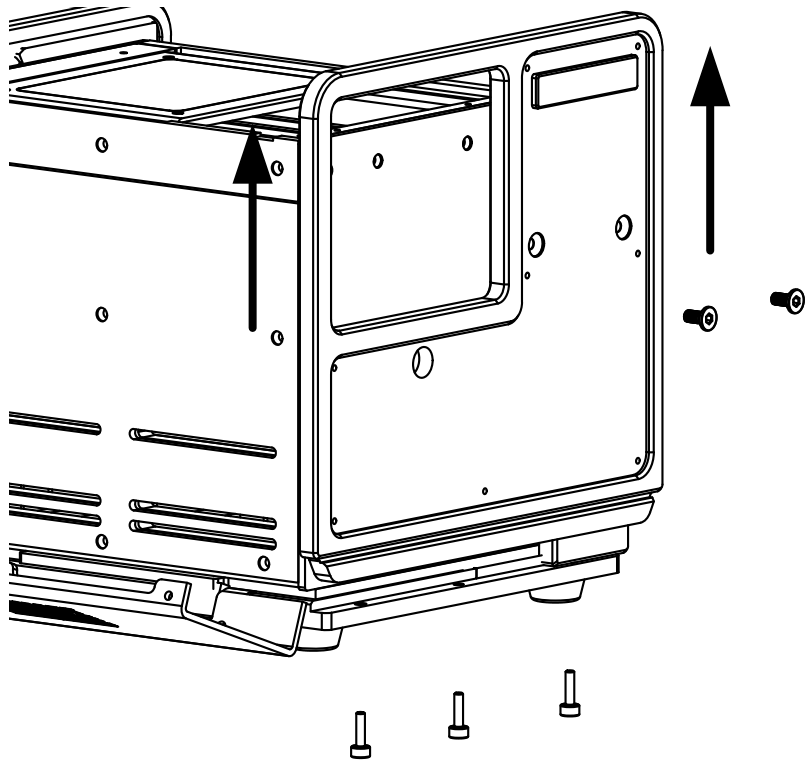
2



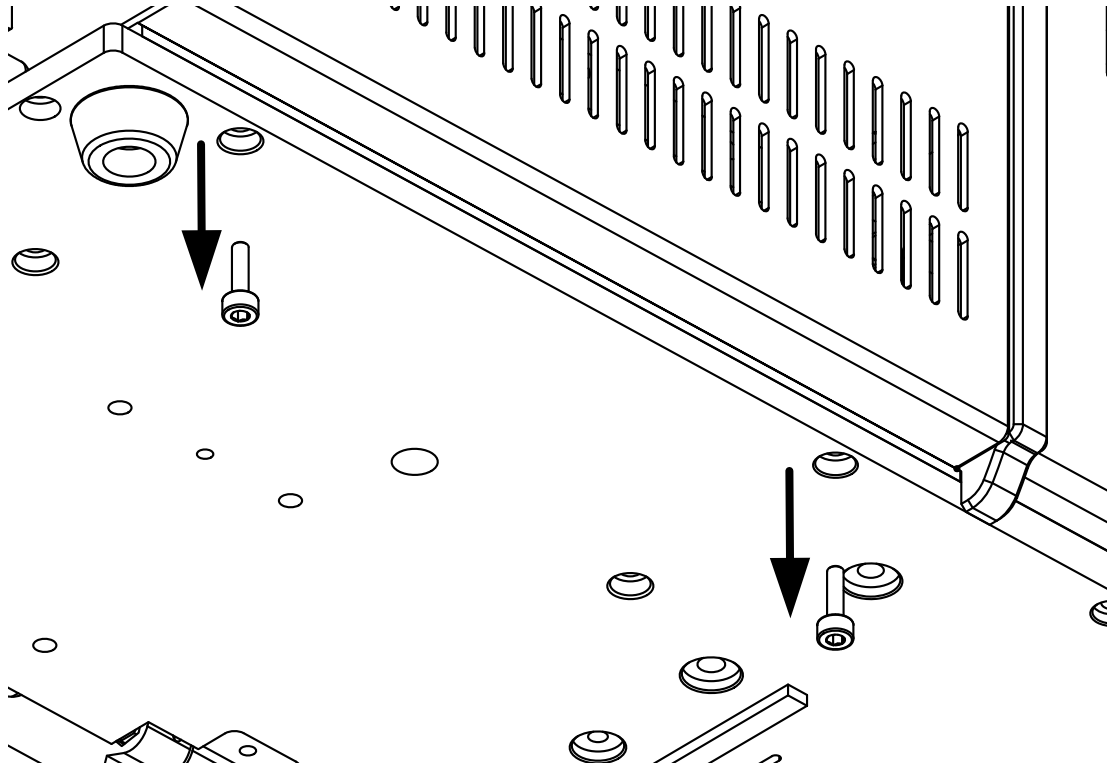
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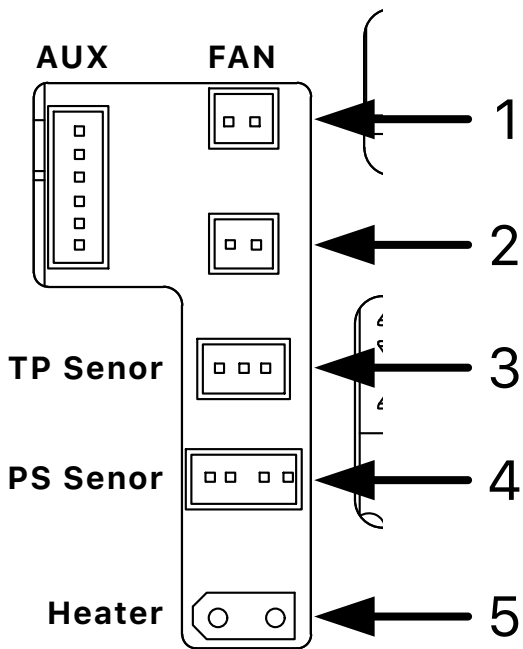
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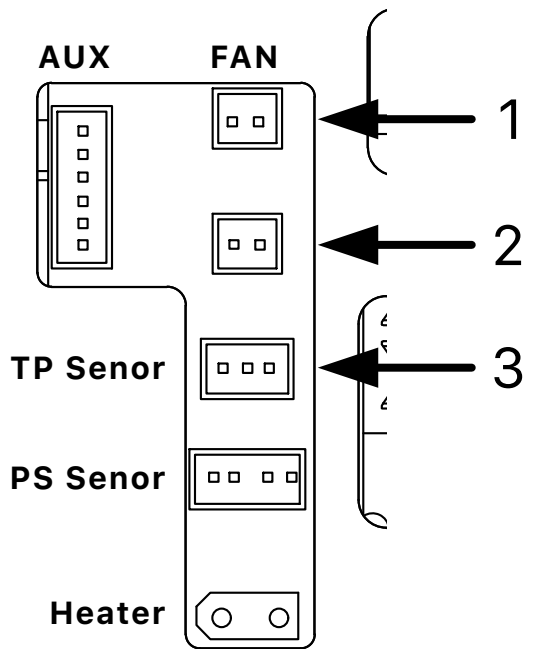
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6

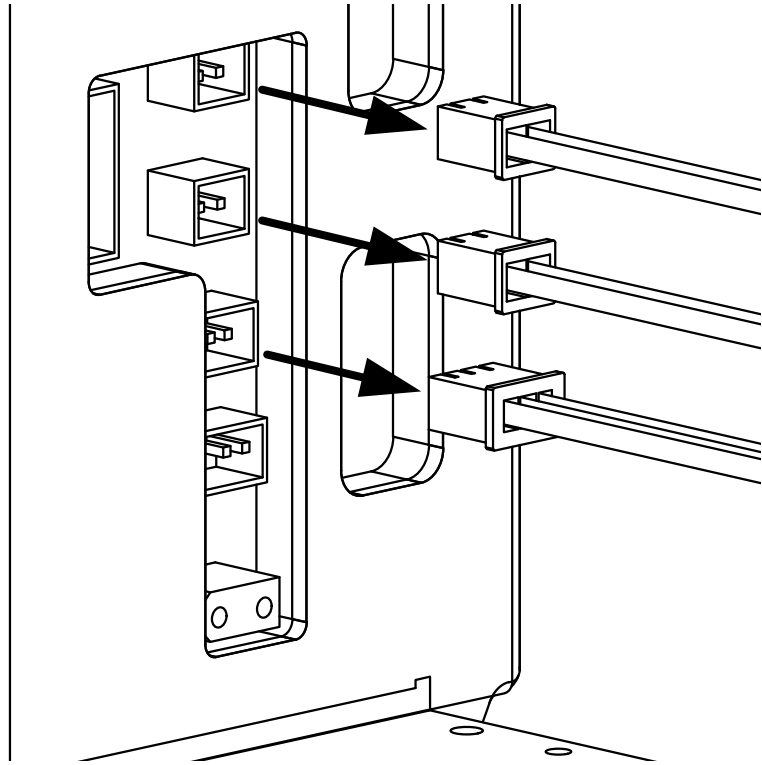


Oil Running

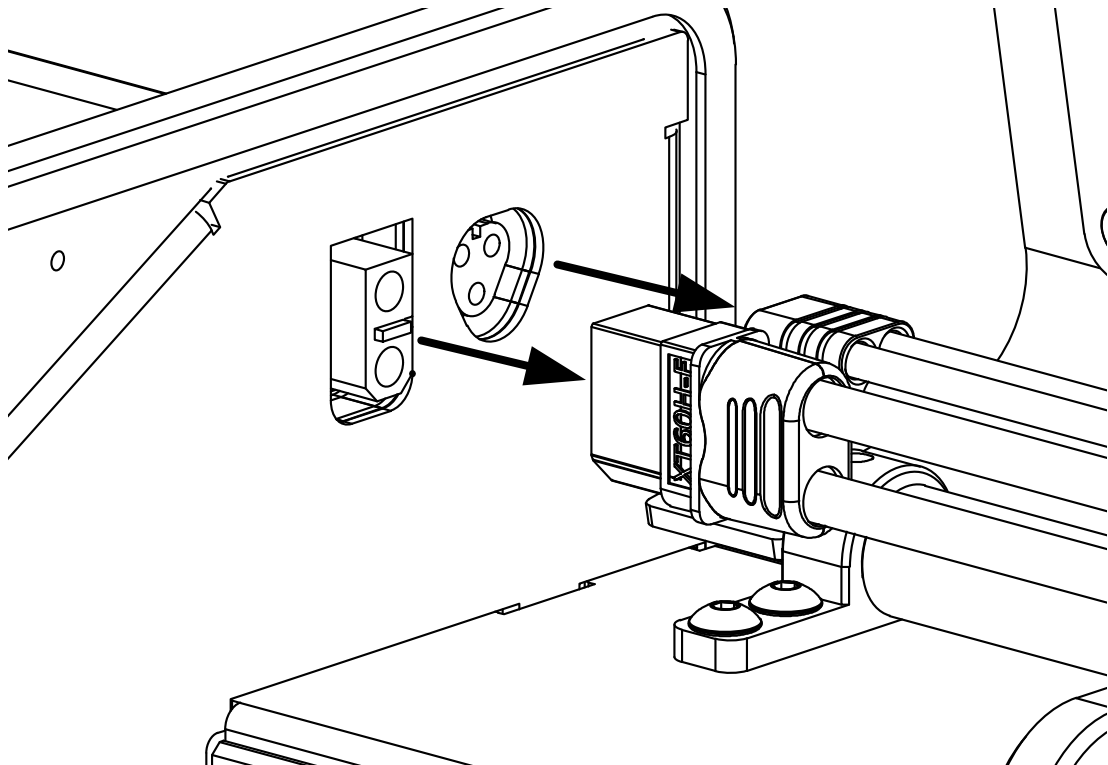


Oil Bath

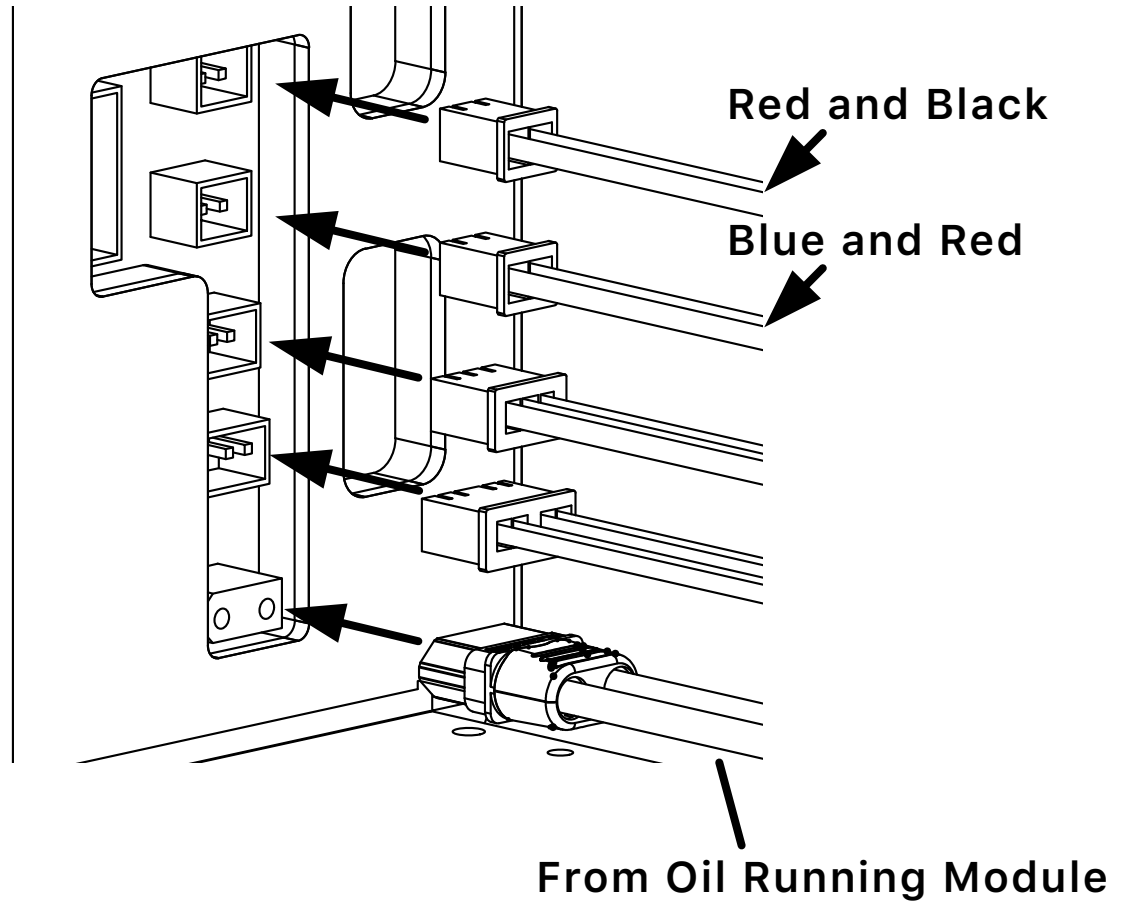
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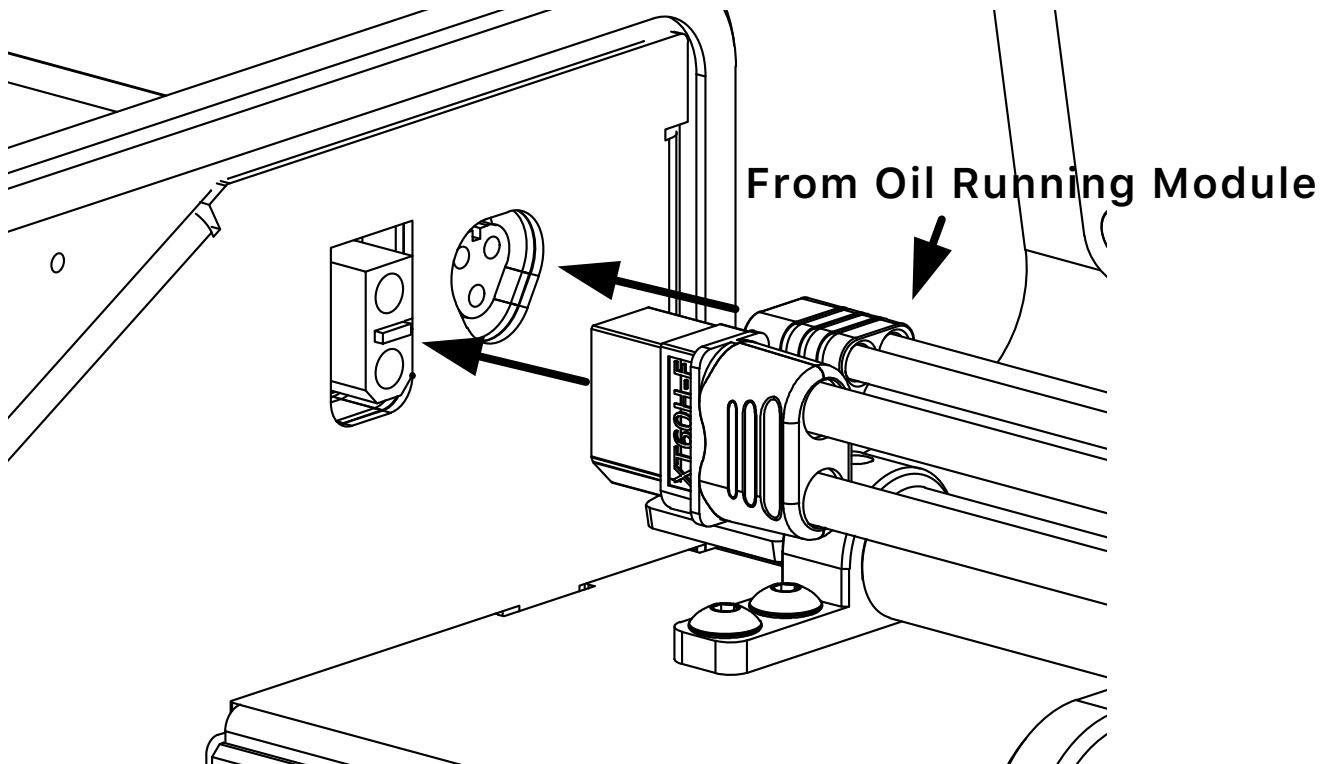
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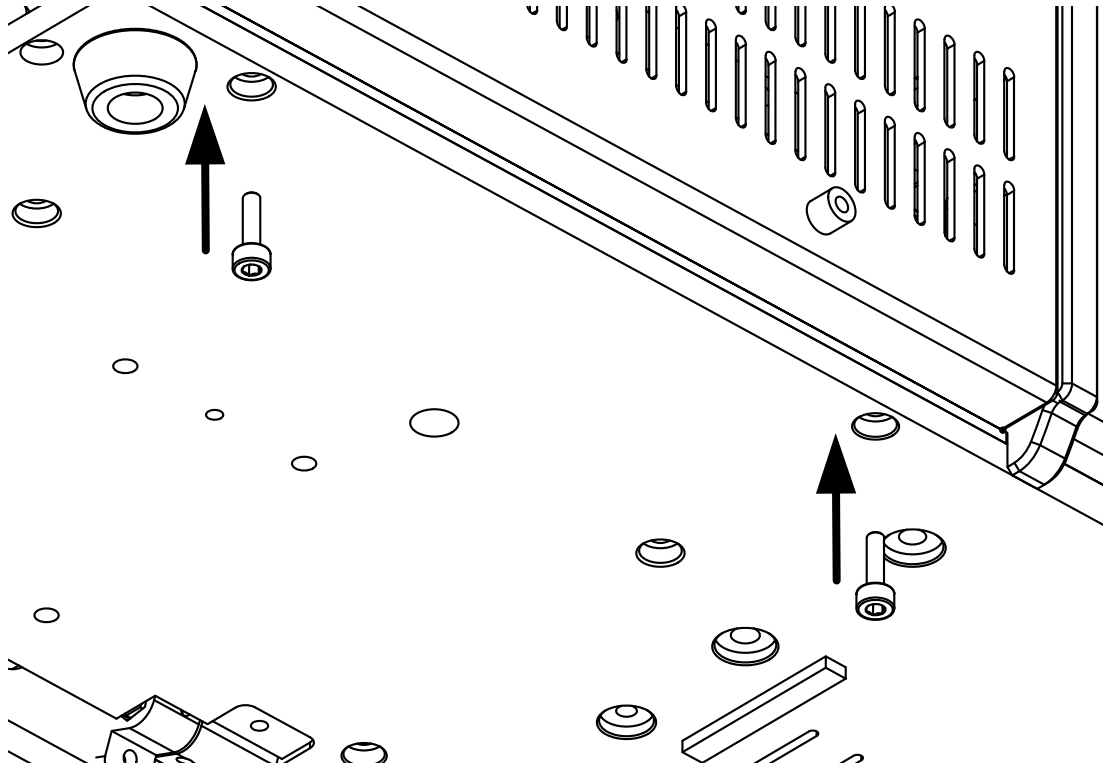
9



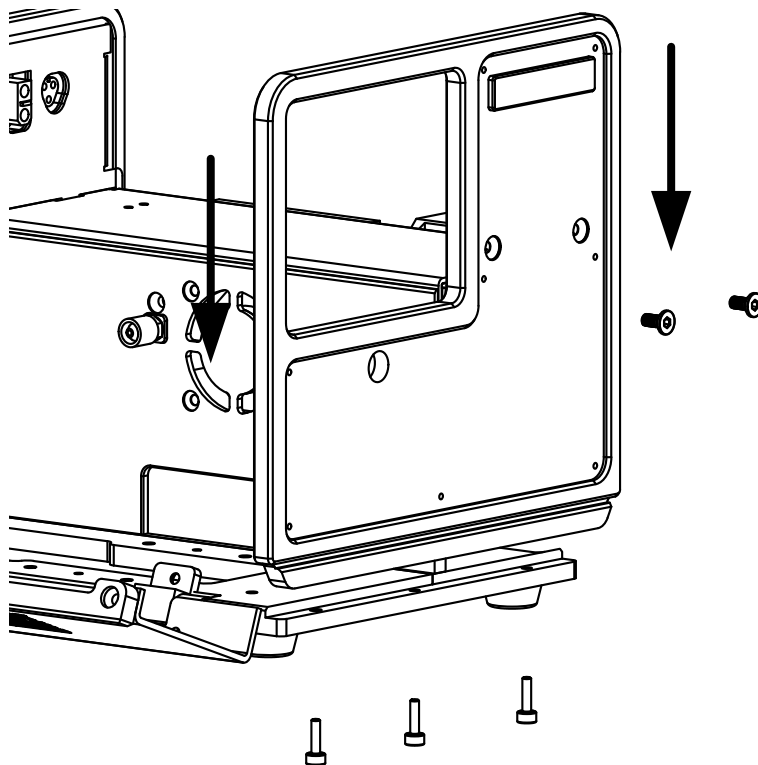
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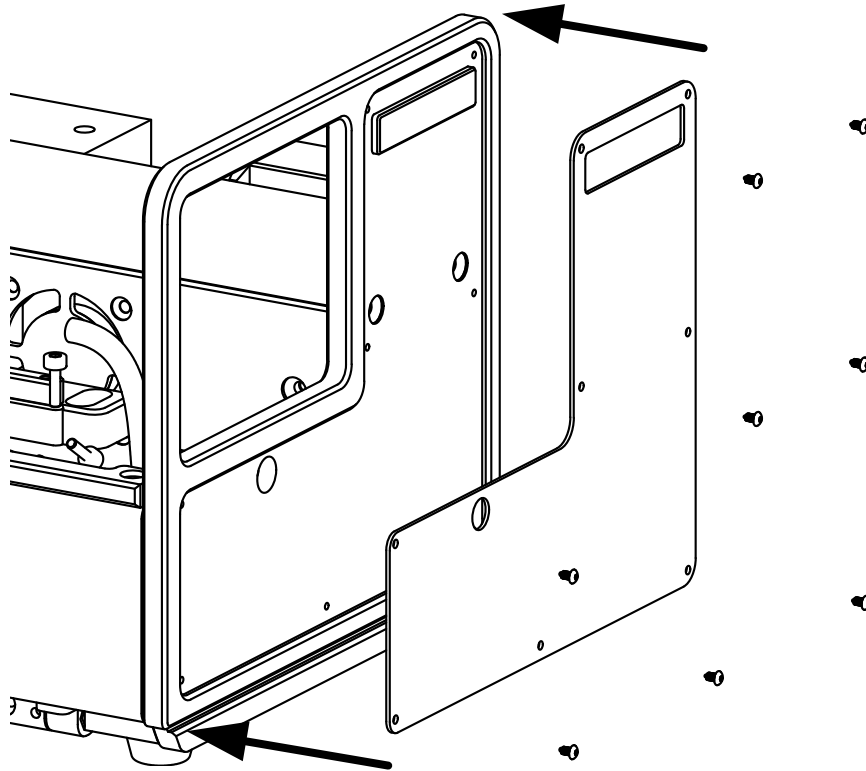
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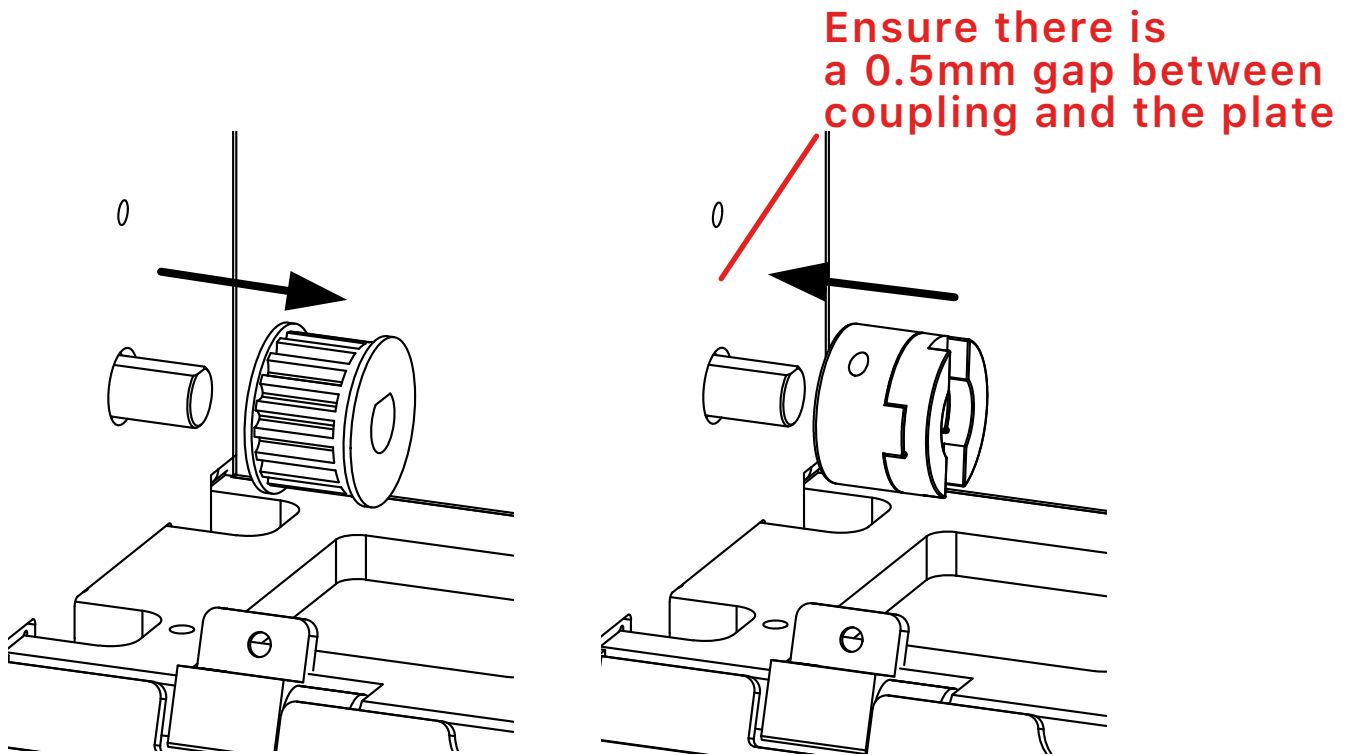
12



13



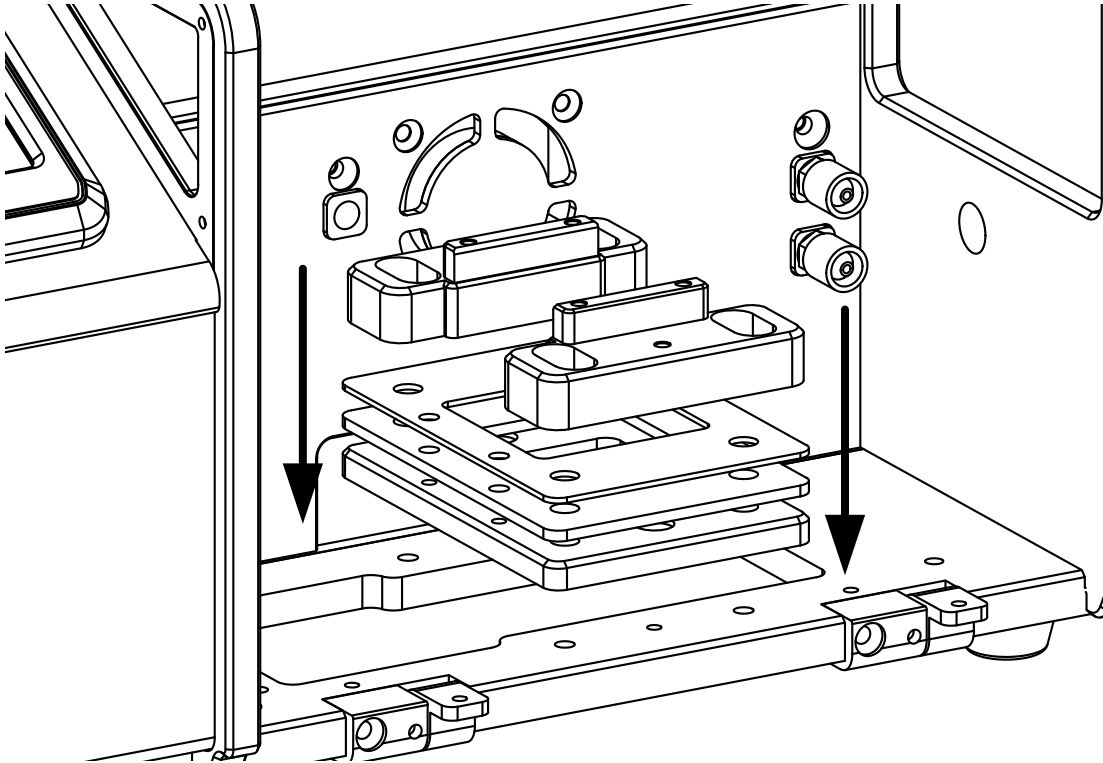
14



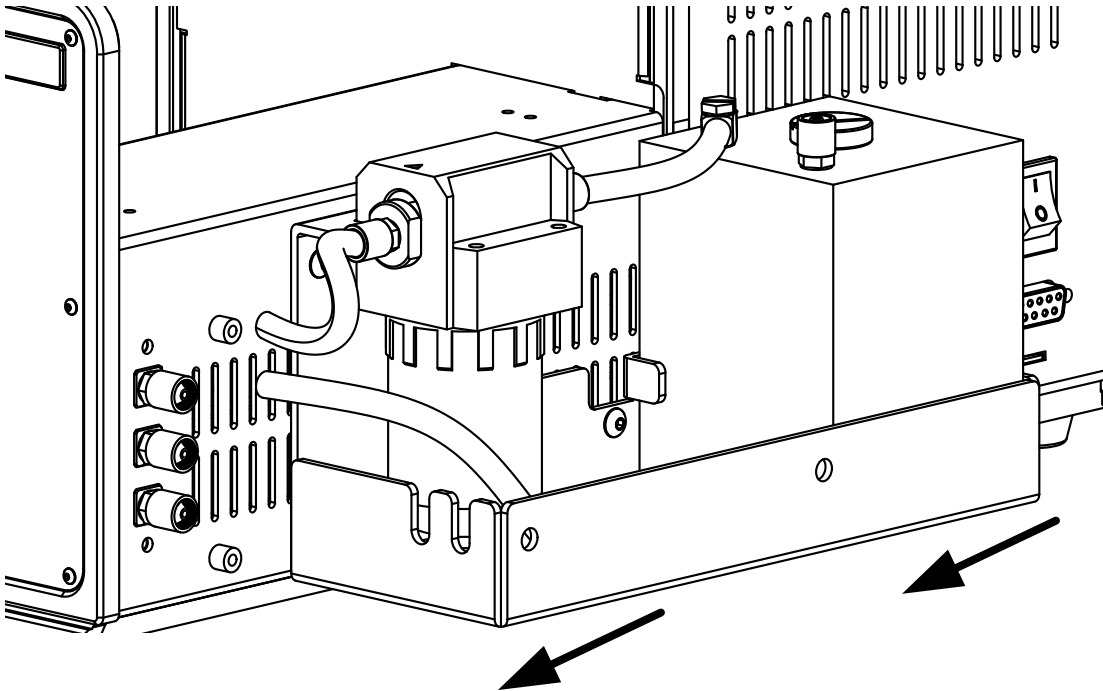
\*Heat up the pulley before unscrewing the set screw



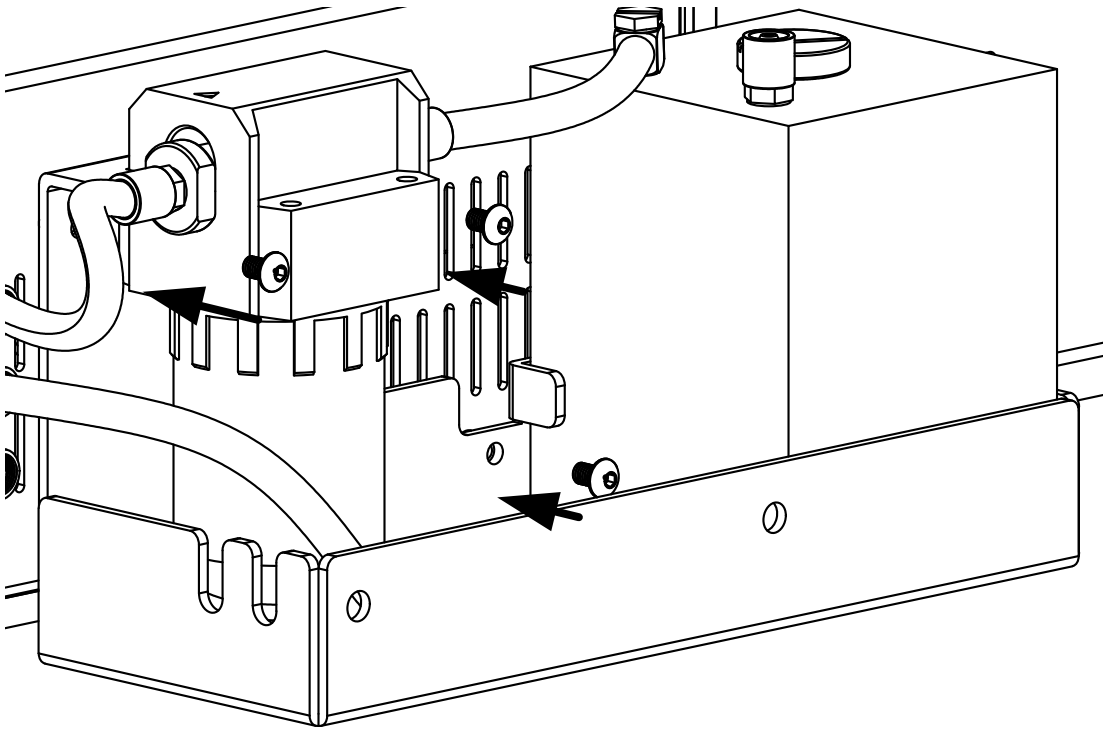
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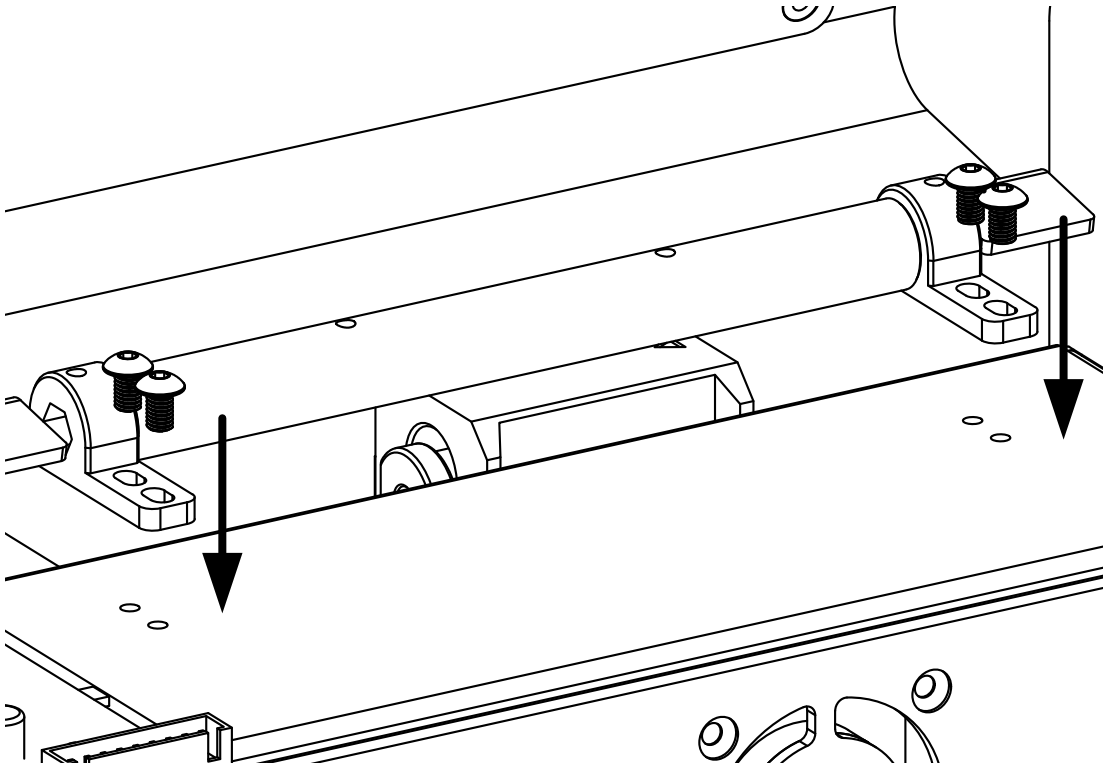
16



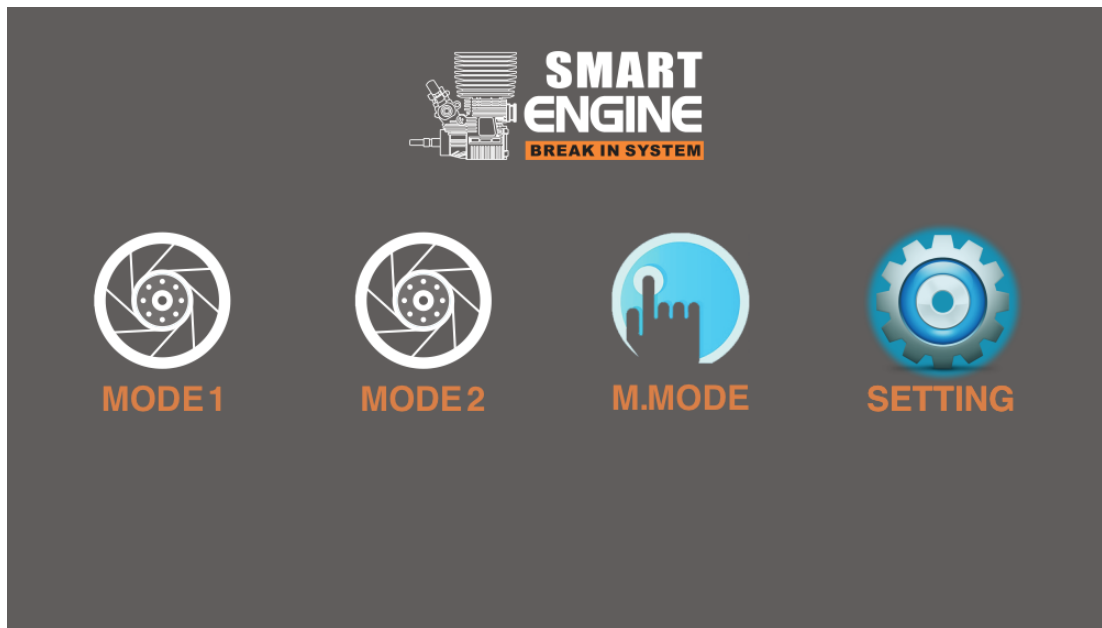
17



18

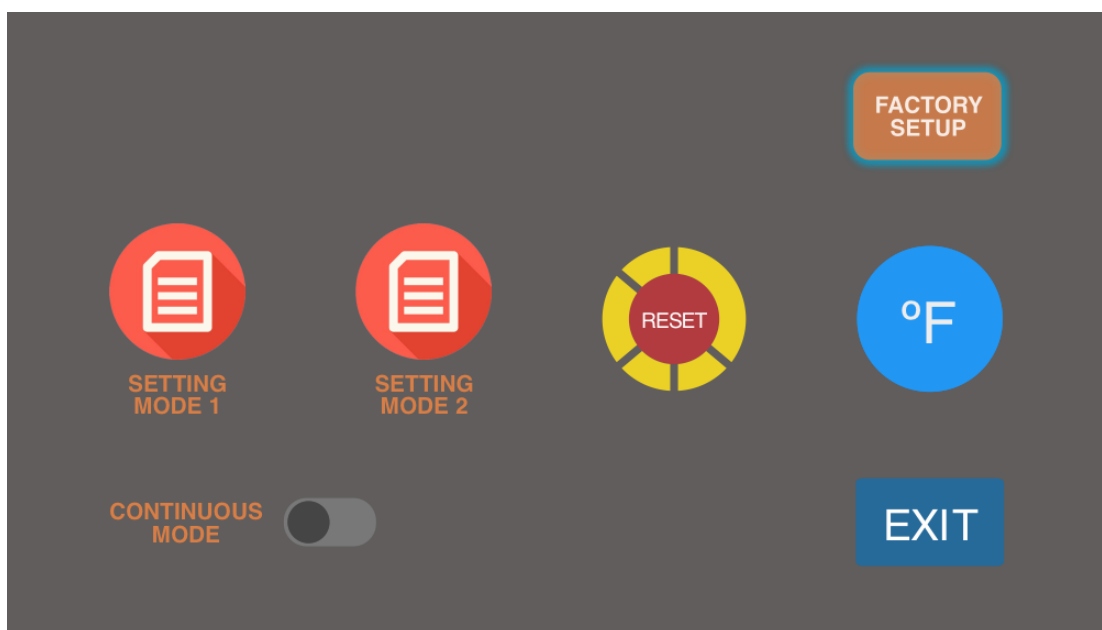


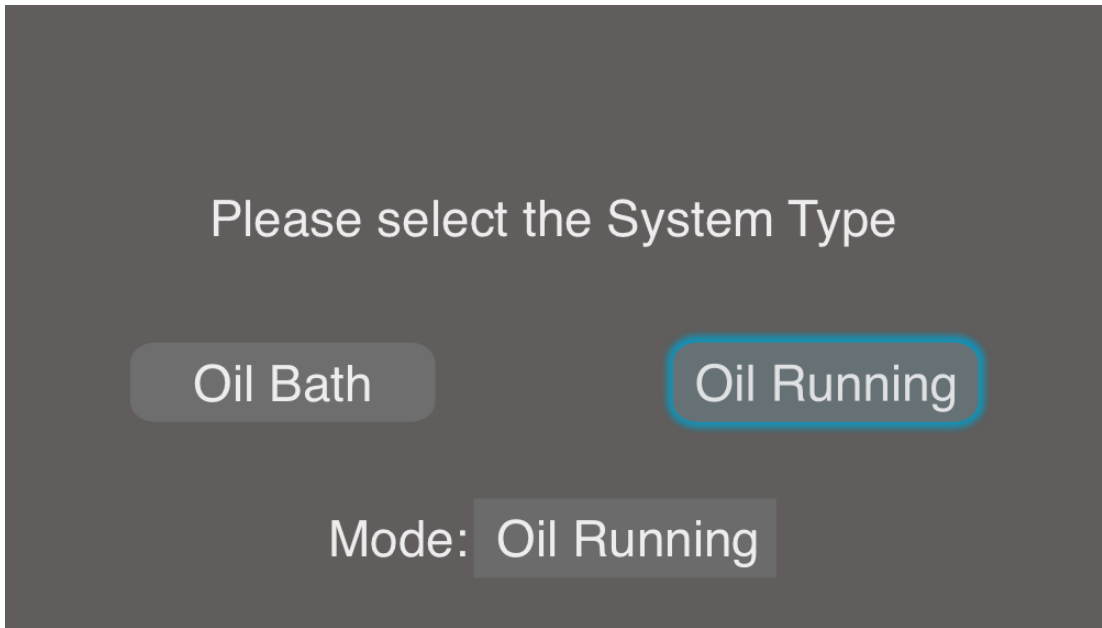
# 19



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# 20

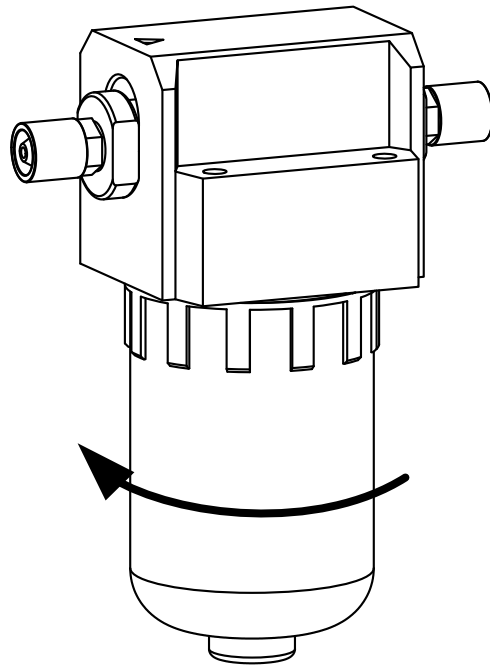




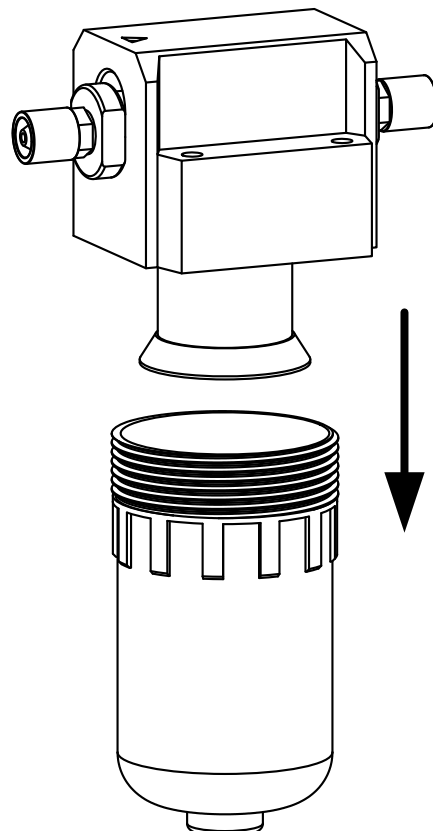
# How to open Oil Filter

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1

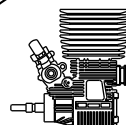


2









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